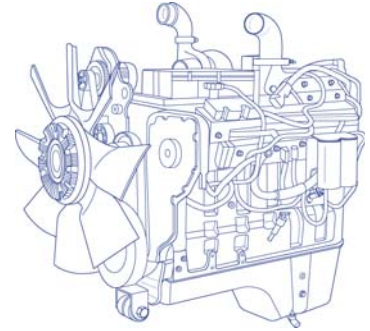




NEW HOLLAND

REPAIR MANUAL

**8.3 & 9.0L 6 Cylinder, 24 Valve
CNH Engine with High Pressure
Common Rail Fuel System**

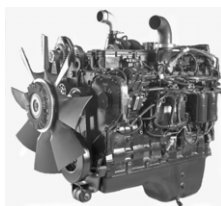


NEW HOLLAND

SERVICE



REPAIR MANUAL



TG215 , TG245 , TG275 , TG305 , TJ280 , TJ330

Contents

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POWER PRODUCTION B

ENGINE B.10.A

FUEL AND INJECTION SYSTEM B.20.A

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ENGINE COOLANT SYSTEM B.50.A

LUBRICATION SYSTEM B.60.A

STARTING SYSTEM B.80.A



NEW HOLLAND

INTRODUCTION

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INTRODUCTION

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Foreword – How to use this manual (- A.10.A.40)

The information in this manual is organized using the Integrated Coding Environment (ICE). ICE is a shorthand system for pointing to Sections, Chapters and sub-Chapters in the manual without using the words. ICE also identifies the type of information at that location.

A search for information on an engine component will likely begin at the Table of Contents (TOC) or the Index: for example, a search for information on the rear seal of the crankshaft. When you locate “crankshaft - rear seal” in the TOC with the indicated page number, this Foreword explains:

- how to proceed to the correct location in the manual based on the ICE code,
- how to identify the type of information you may expect at that location.

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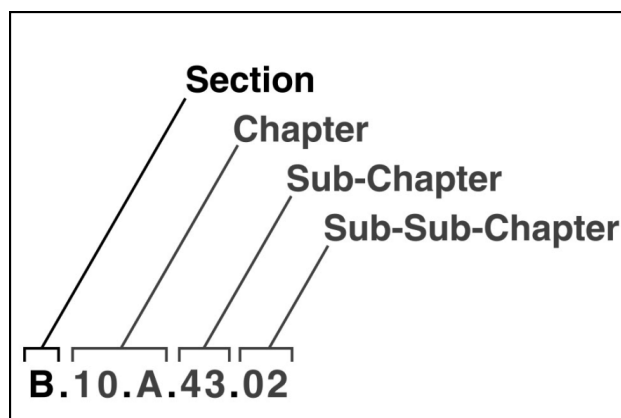
RCPH05CDC414ABA 1

NOTE: Due to differences in languages and models, the page number indicated in the illustration may not applicable to your manual. Refer to the table of contents in your repair manual.

Location

The first half of an ICE code describes the location of the information.

(The ICE code has two parts separated by a hyphen. The first part describes the location. The periods break up the ICE code into its parts.)



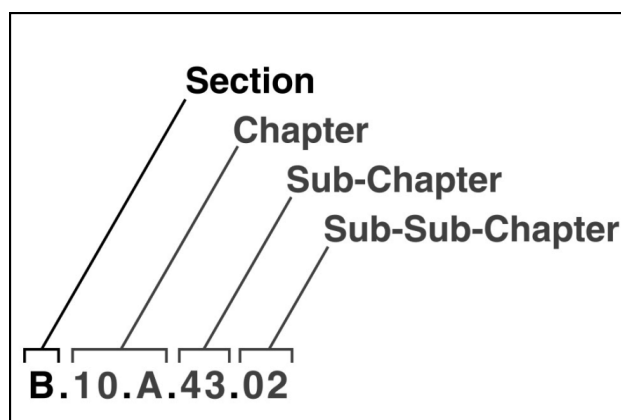
RCPH05CDC476ABA 2

The first letter identifies the section.

Sections are arranged alphabetically in a manual. This engine repair manual is contained within one section – the Power Production Section – signified by the letter “B,” and all ICE references in the manual begin with the letter “B.”

Do NOT confuse a section with a bound book. Because of its size, a section may require more than one bound book, sometimes a book for each chapter within a section.

This repair manual, although contained within one section, requires more than one bound book. The book cover always lists both the section(s) and chapter(s) contained inside the bound book.



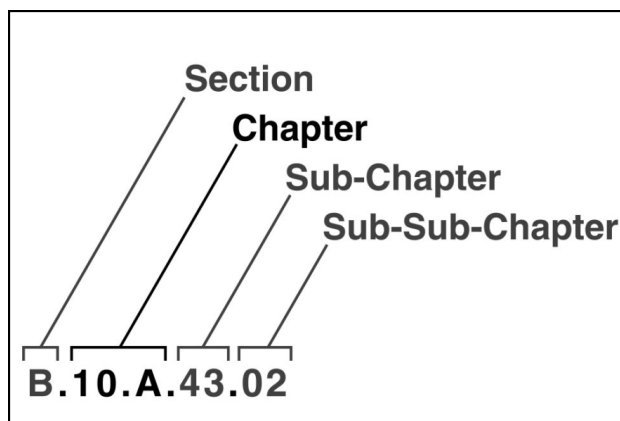
RCPH05CDC476ABA 3

The second number and letter identify the chapter within the section.

Chapters are arranged numerically within the section.

The chapters used in this manual are listed below:

ENGINE (B.10.A)
 FUEL AND INJECTION SYSTEM (B.20.A)
 AIR INTAKE SYSTEM (B.30.A)
 EXHAUST SYSTEM (B.40.A)
 ENGINE COOLANT SYSTEM (B.50.A)
 LUBRICATION SYSTEM (B.60.A)
 STARTING SYSTEM (B.70.A)

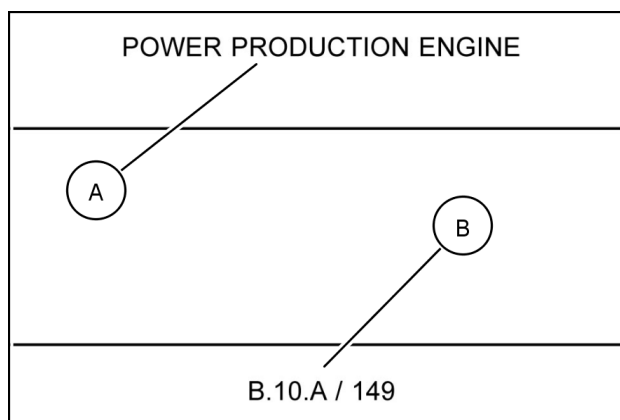


RCPH05CDC483ABA 4

The coding indicates that the rear seal is located in Chapter 10.A (Engine), of Section B (Power Production).

The section and chapter titles (**A**) are displayed at the top of each page in the body of the manual.

The ICE code for the section, chapter and page number (for example, B.10.A/149) (**B**) are displayed at the bottom of each page in the body of the manual.

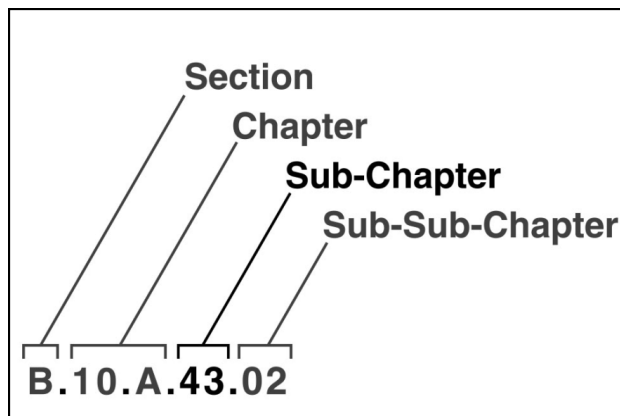


RCPH05CDC407ABA 5

The last two positions in the location code always form the title of the document – in this example, crankshaft - rear seal.

The third number identifies a sub-chapter within the chapter.

The number “43” represents the crankshaft and indicates that rear seal information is located under crankshaft in Chapter 10.A of Section B.

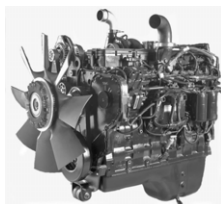


RCPH05CDC490ABA 6



REPAIR MANUAL

POWER PRODUCTION



TG215 , TG245 , TG275 , TG305 , TJ280 , TJ330

Valve drive Rocker assembly - Torque (B.10.A.40.43 - D.20.A.10)

Component	N·m	Identification	lb·ft
Rocker arm cap screws	65 Nm		48 lb ft
RCPH05CDC855AAA 1			

Valve drive Rocker assembly - Service limits (B.10.A.40.43 - D.20.A.20)

Lash check limits

Reference: Valve drive Rocker assembly - Check (B.10.A.40.43 - F.40.A.11)

Intake		
Minimum	0.152 mm	0.006 in
Maximum	0.559 mm	0.022 in

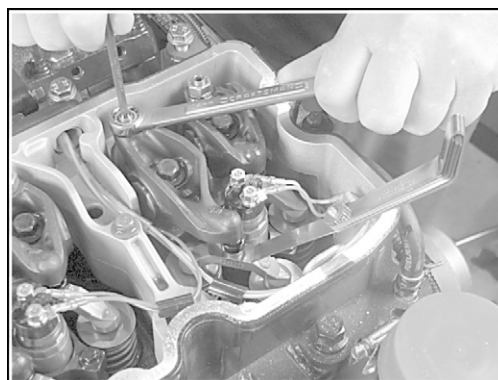
Exhaust		
Minimum	0.381 mm	0.015 in
Maximum	0.813 mm	0.032 in



RCPH05CDC227AAA 1

Lash reset

Intake	0.305 mm	0.012 in
Exhaust	0.559 mm	0.022 in



RCPH05CDC223AAA 2

Valve drive Rocker assembly - Special tools (B.10.A.40.43 - D.20.A.40)

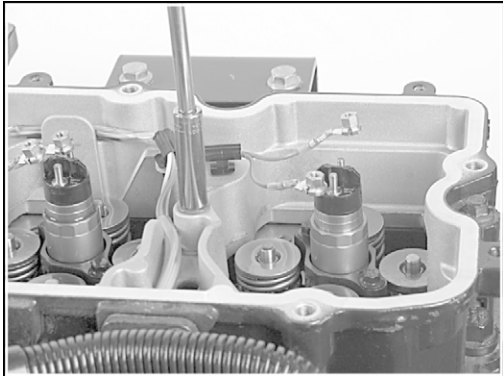
Telescoping gauge set – OEM1015

The gauges in this set permit accurate measurement of small bores, e.g., the rocker arm bore diameter. The gauge is inserted into the piece and tightened; measurement is read with an appropriate micrometer. Range is **8 - 54 mm (0.3125 - 2.125 in)**.



RCPH05CDC273AAA 1

Rocker assembly Housing - Torque (B.10.A.40.43.05 - D.20.A.10)

Component	N·m	Identification	lb-ft
Housing cap screws	24 Nm		18 lb ft

RCPH05CDC286AAA 1

Rocker assembly Rocker arm - Service limits (B.10.A.40.43.10 - D.20.A.20)

Rocker arm shaft bore

Reference: **Valve drive Rocker assembly - Measure (B.10.A.40.43 - F.40.A.16)**

Minimum **25.095 mm** **0.988 in**



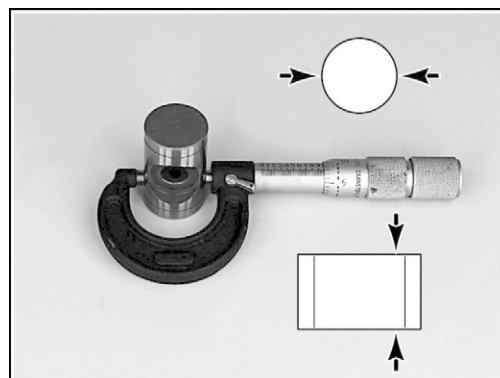
RCPH05CDC275AAA 1

Rocker assembly Shaft - Service limits (B.10.A.40.43.20 - D.20.A.20)

Rocker arm shaft

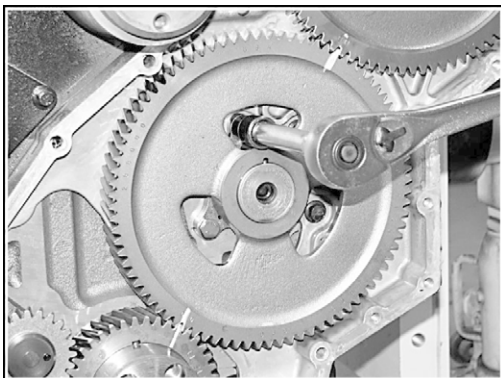
Reference: **Valve drive Rocker assembly - Measure (B.10.A.40.43 - F.40.A.16)**

Minimum **25.044 mm** **0.986 in**



RCPH05CDC274AAB 1

Valve drive Camshaft - Torque (B.10.A.40.44 - D.20.A.10)

Component	N·m	Identification	lb-ft
Thrust plate cap screws	24 Nm		18 lb ft

RCPH05CDC250AAA 1

Valve drive Camshaft - Service limits (B.10.A.40.44 - D.20.A.20)

Camshaft intake or exhaust lobe lift

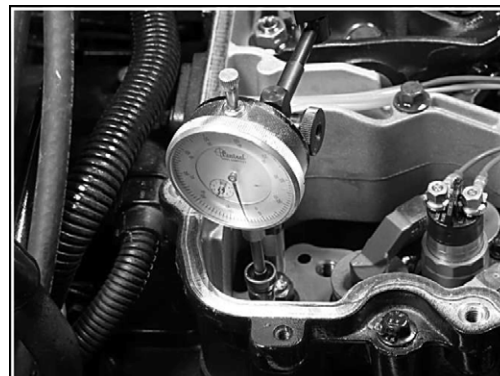
Reference: **Valve drive Camshaft - Preliminary test (B.10.A.40.44 - F.40.A.20)**

Exhaust lobe lift (approximate)

Maximum **7.747 mm** **0.305 in**

Intake lobe lift (approximate)

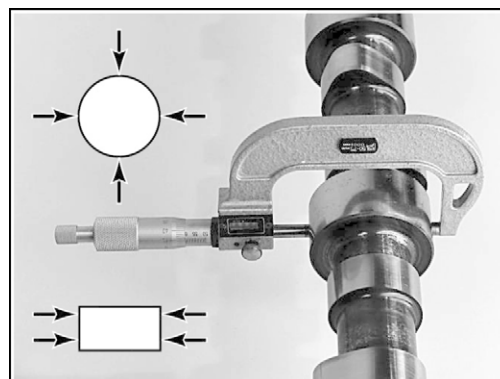
Maximum **7.747 mm** **0.305 in**



RCPH05CDC366ABA 1

Camshaft bearing journalReference: **Valve drive Camshaft - Measure (B.10.A.40.44 - F.40.A.16)**

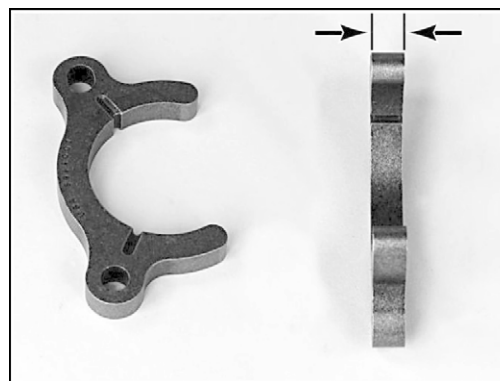
Minimum	59.962 mm	2.3607 in
Maximum	60.013 mm	2.3627 in



RCPH05CDC327AAB 2

Camshaft thrust plateReference: **Valve drive Camshaft - Measure (B.10.A.40.44 - F.40.A.16)**

Minimum	9.40 mm	0.370 in
Maximum	9.60 mm	0.378 in



RCPH05CDC341AAB 3

Camshaft end playReference: **Valve drive Camshaft - End play (B.10.A.40.44 - F.40.E.10)**

Minimum	0.12 mm	0.005 in
Maximum	0.50 mm	0.020 in



RCPH05CDC776AAA 4

Connecting rod to crankshaft side clearanceReference: **Connecting rod and piston - Install (B.10.A.47 - F.10.A.15)**

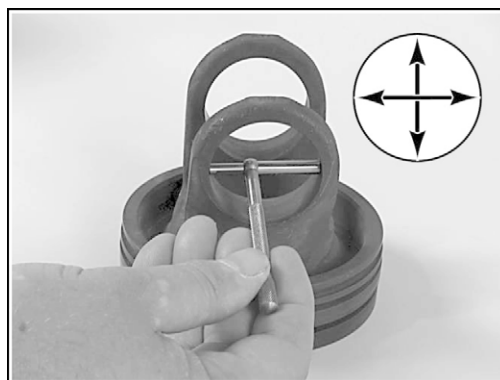
Minimum	0.10 mm	0.004 in
Maximum	0.30 mm	0.0012 in



RCPH05CDC789AAA 5

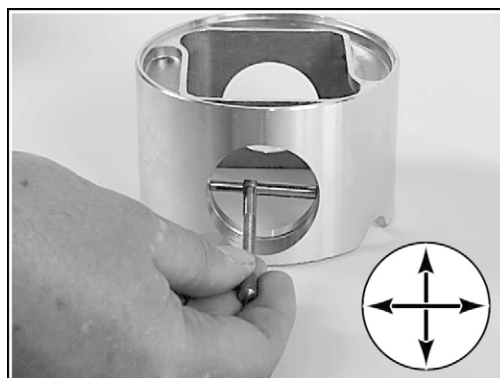
Connecting rod and piston Piston - Service limits (B.10.A.47.15 - D.20.A.20)**Piston, articulated – Piston pin bore inside diameter**Reference: **Connecting rod and piston Piston - Measure (B.10.A.47.15 - F.40.E.01)**

Crown		
Minimum	45.016 mm	1.7723 in
Maximum	45.036 mm	1.7731 in



RCPH05CDC551AAB 1

Skirt		
Minimum	45.012 mm	1.7721 in
Maximum	45.026 mm	1.7727 in



RCPH05CDC550AAB 2

Piston, single piece – Piston pin bore diameterReference: **Connecting rod and piston Piston - Measure (B.10.A.47.15 - F.40.A.16)**

Minimum	45.006 mm	1.7719 in
Maximum	45.012 mm	1.7721 in



RCPH05CDC549AAA 3

Piston Ring - Service limits (B.10.A.47.15.05 - D.20.A.20)***Piston ring gap***Reference: **Piston Ring - Measure (B.10.A.47.15.05 - F.40.A.16)**

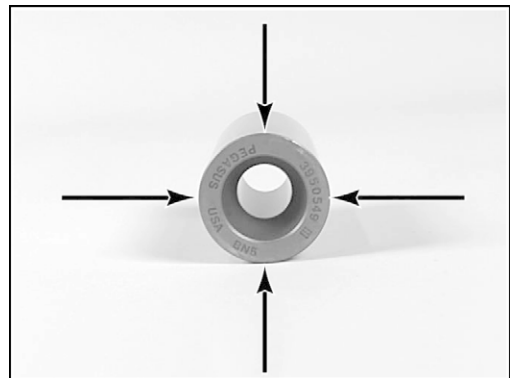
Top ring		
Minimum	0.30 mm	0.014 in
Maximum	0.65 mm	0.025 in
Intermediate ring		
Minimum	0.85 mm	0.033 in
Maximum	1.15 mm	0.045 in
Oil control ring		
Minimum	0.30 mm	0.012 in
Maximum	0.73 mm	0.028 in



RCPH05CDC532AAA 1

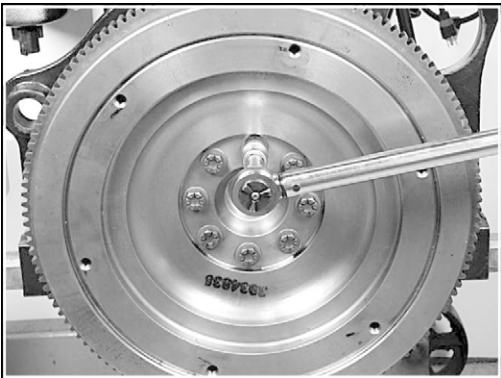
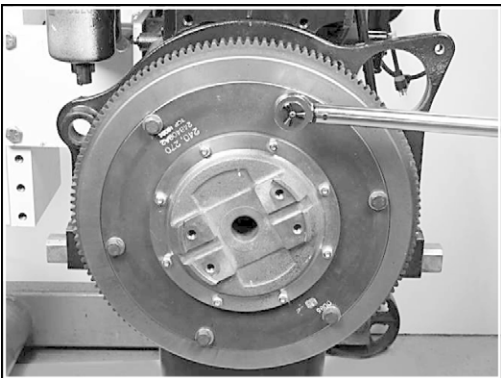
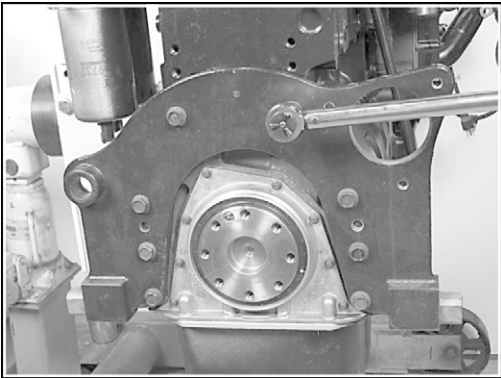
Piston Pin - Service limits (B.10.A.47.15.10 - D.20.A.20)***Piston pin diameter***Reference: **Piston Pin - Measure (B.10.A.47.15.10 - F.40.A.16)**

Minimum	44.997 mm	1.7715 in
Maximum	45.003 mm	1.7718 in



RCPH05CDC439AAB 1

Flywheel - Torque (B.10.A.50 - D.20.A.10)

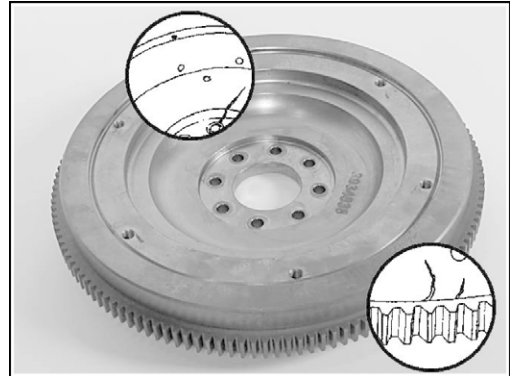
Component	N·m	Identification	lb-ft
Flywheel mounting cap screws	137 Nm	 RCPH05CDC139ABA 1	101 lb ft
Shock plate cap screws	115 Nm	 RCPH05CDC144ABA 2	85 lb ft
Rear engine support plate cap screws	115 Nm	 RCPH05CDC133ABA 3	85 lb ft

Flywheel - Service limits (B.10.A.50 - D.20.A.20)

Flywheel

Reference: **Flywheel - Visual inspection (B.10.A.50 - F.40.A.10)**

- Replace the flywheel if the flywheel is cracked.
- Replace the ring gear if the teeth are cracked or damaged.



RCPH05CDC130ABB 1

Flywheel bore runout

Reference: **Flywheel - Measure (B.10.A.50 - F.40.A.16)**

Maximum **0.127 mm** **0.005 in**



RCPH05CDC143ABA 2

Flywheel face runout

Reference: **Flywheel - Measure (B.10.A.50 - F.40.A.16)**

Maximum **0.127 mm** **0.005 in**



RCPH05CDC141ABA 3

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Flywheel - Special tools (B.10.A.50 - D.20.A.40)

Dial indicator set – OEM1026

This tool is used to inspect bore and face runout on the flywheel. The dial is both continuous and balanced with a revolution counter and may be rotated for setting at any point. The set includes a powerful magnetic base.



RCPH05CDC702AAA 1

Magnetic base – OEM1030

The magnetic base, with the flexible arm to position a dial indicator for testing, is used to inspect bore and face runout on the flywheel.



RCPH05CDC701AAA 2