



Service Repair Manual

Models

621G Wheel Tractor

Product: WHEEL TRACTOR

Model: 621G WHEEL TRACTOR DBB

Configuration: 621G Wheel Tractor DBB00001-UP (MACHINE) POWERED BY C15 Engine

Disassembly and Assembly 621G and 623G Wheel Tractor-Scrapers Power Train

Media Number -REN7497-00

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i02121676

Torque Converter - Assemble

SMCS - 3101-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	2P-8312	Retaining Ring Pliers	1
B	1P-0510	Driver Group	1
D	8T-5096	Dial Indicator Group	1

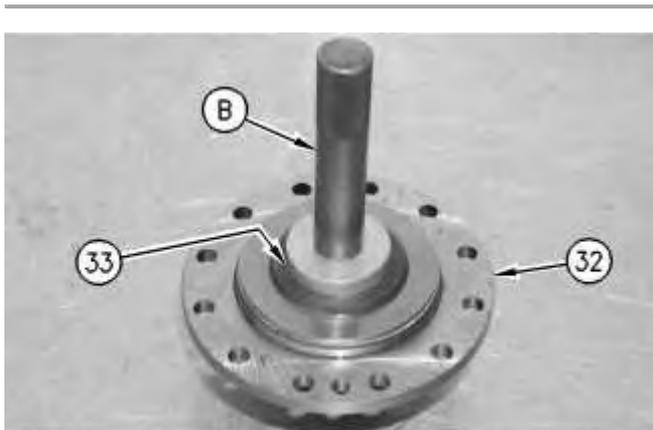


Illustration 1

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1. Use Tooling (B) and a suitable press in order to install sleeve bearing (33) to flange (32) .

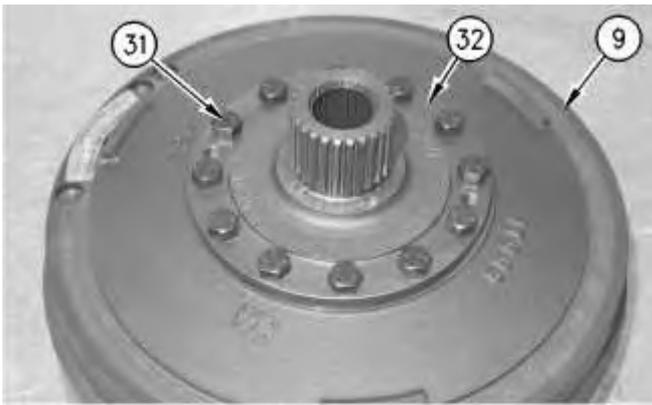


Illustration 2

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2. Install bolts (31) and flange (32) to housing (9). Tighten bolts (31) to the torque 120 ± 15 N·m (89 ± 11 lb ft).

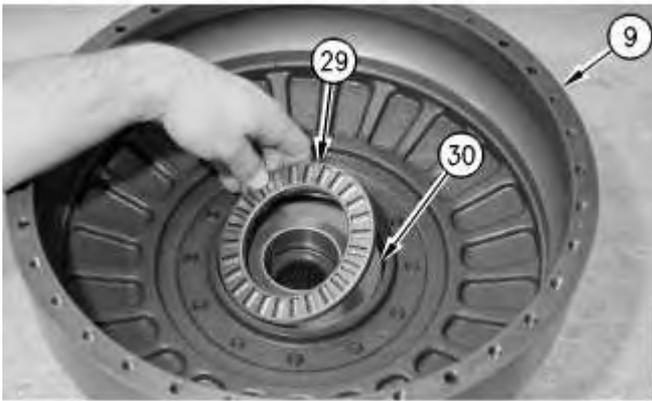


Illustration 3

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3. Install thrust bearing (29) and thrust race (30) to housing (9) .
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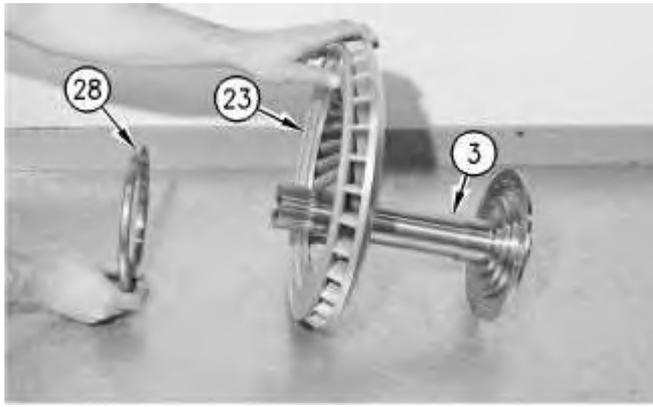


Illustration 4

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4. Install torque converter turbine (23) and clamp ring (28) to hub (3) .

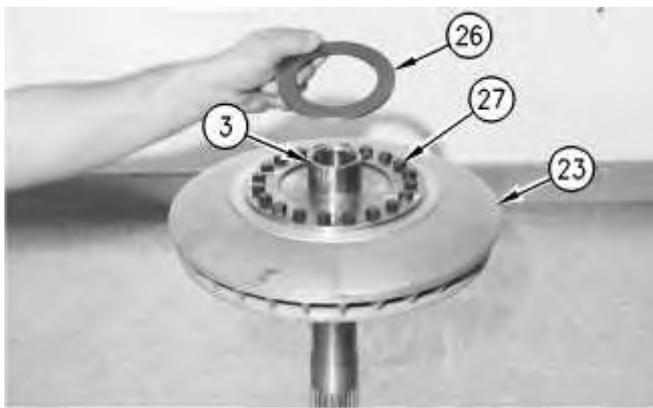


Illustration 5

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5. Install bolts (27) to torque converter turbine (23). Tighten bolts (27) to a torque of 50 ± 7 N·m (37 ± 5 lb ft). Install thrust race (26) to hub (3) .

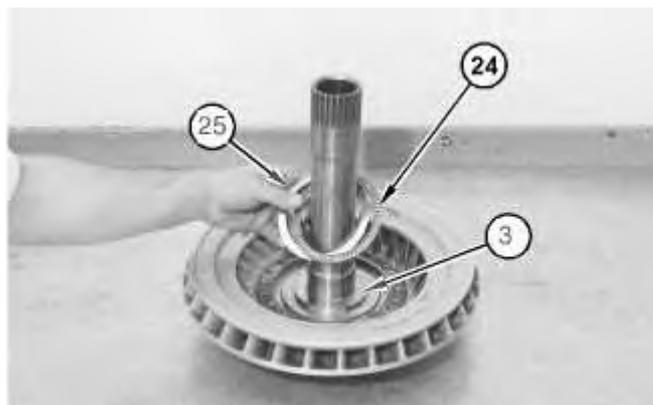


Illustration 6

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6. Install thrust race (25) and thrust bearing (24) to hub (3) .



Illustration 7

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7. Install torque converter turbine (23) and hub (3) as a unit to housing (9) .

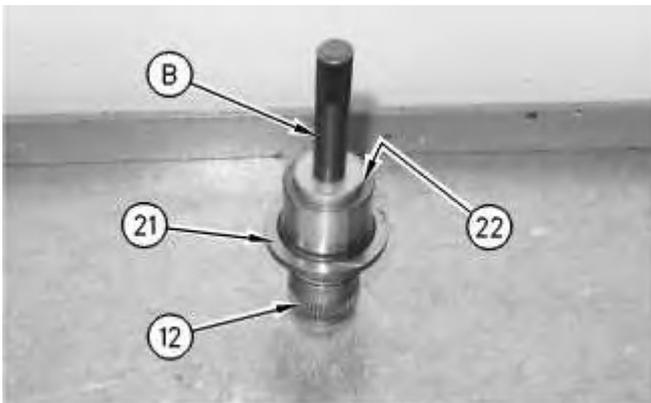


Illustration 8

g00528953

8. Use Tooling (B) and a suitable press in order to install sleeve bearing (22) to carrier assembly (12). Install thrust bearing (21) to carrier assembly (12) .
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