



Service Repair Manual

Models

924K Wheel Loader

Product: WHEEL LOADER

Model: 924K WHEEL LOADER ENC

Configuration: 924K Small Wheel Loader ENC00001-UP (MACHINE) POWERED BY C7.1 Engine

Disassembly and Assembly

924K, 930K and 938K Wheel Loaders Power Train

Media Number -UENR0281-03

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i05142776

Transmission

SMCS - 3030

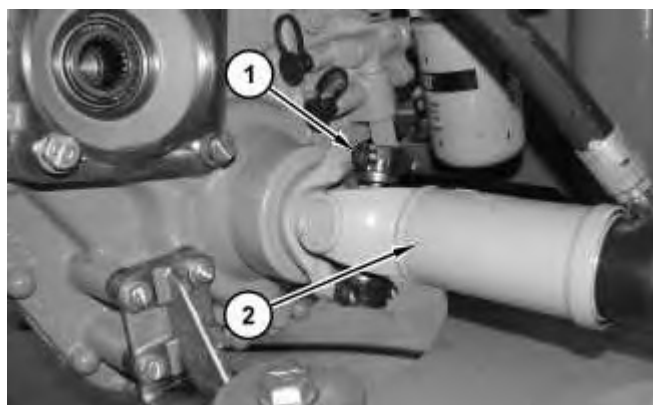
Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1U-7505	Hydraulic Jack	1
B	138-7575	Link Bracket	3
	1U-9200	Lever Puller Hoist Gp	1

Start By:

- A. Remove the front hydrostatic piston motor and the rear hydrostatic piston motor.



1. Remove bolts (1) and the caps in order to disconnect drive shaft (2) from the yoke. Discard bolts (1) .

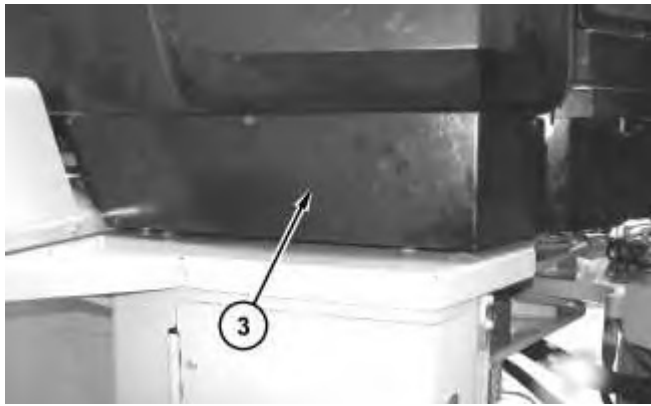


Illustration 2

2. Remove cover (3) .



Illustration 3

3. Disconnect harness assemblies (4) and (5) . Reposition harness assemblies (4) and (5) out of the way.
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Illustration 4

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4. Disconnect harness assembly (6) and reposition harness assembly (6) out of the way.

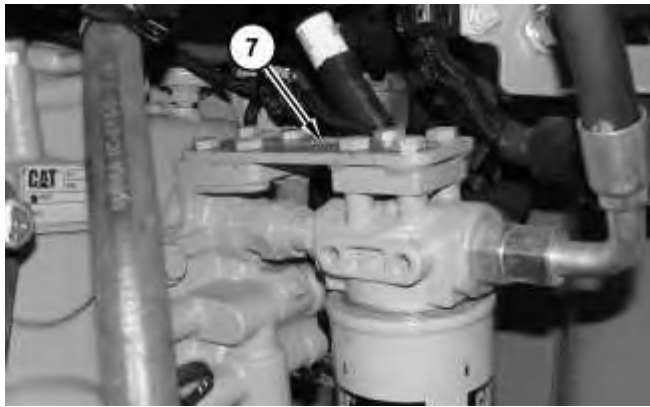


Illustration 5

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5. Remove bracket (7) .

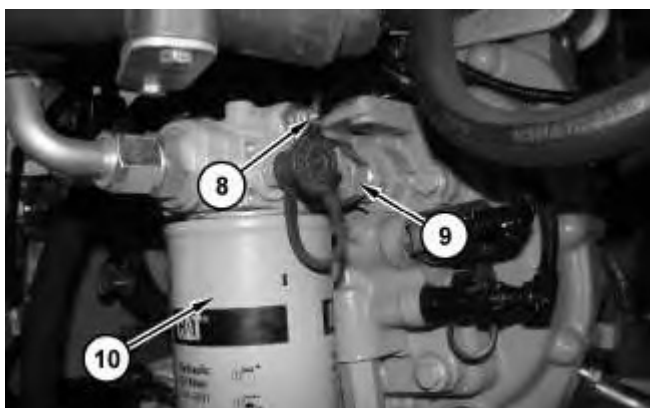


Illustration 6

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6. Disconnect harness assembly (8) . Disconnect tube assembly (9) . Reposition filter base (10) out of the way.

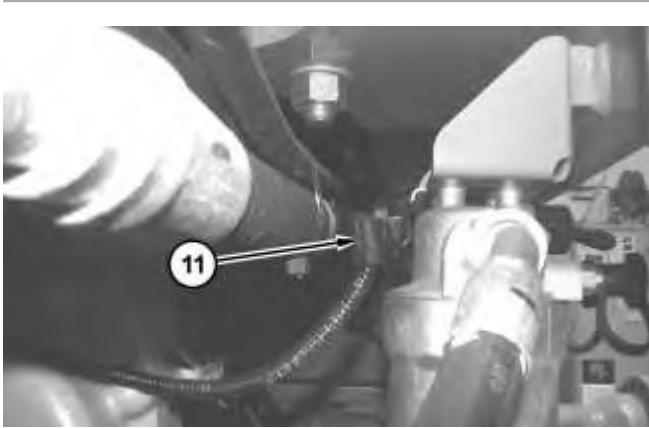


Illustration 7

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7. Disconnect harness assembly (11) .



Illustration 8

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8. Disconnect hose assembly (12) .
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