



Service Repair Manual

Models

**D6N XL TRACK-TYPE
TRACTOR**

Product: TRACK-TYPE TRACTOR

Model: D6N XL TRACK-TYPE TRACTOR PER

Configuration: D6N TRACK-TYPE TRACTOR XL, LGP PER00001-UP (MACHINE) POWERED BY C6.6 Engine

Disassembly and Assembly D6N Track-Type Tractor Power Train

Media Number -UENR0055-02

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Date Updated -13/12/2016

i04390445

Bevel and Transfer Gears - Disassemble

SMCS - 3011-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
B	5F-7343	Bearing Puller Gp	1
C	8T-2839	Spanner Wrench	1

Start By:

- a. Separate the transmission and bevel gears.

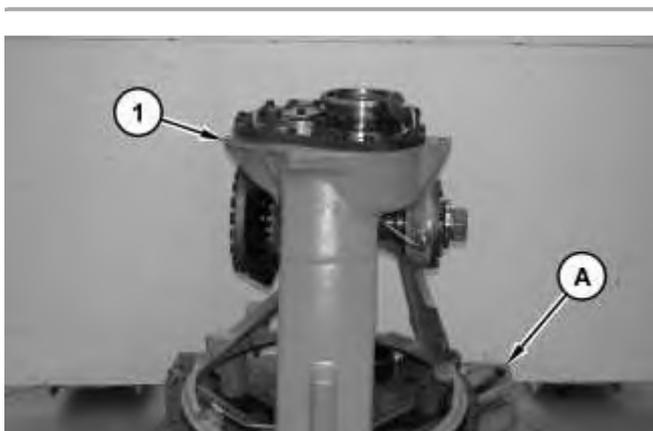


Illustration 1

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1. Mount bevel and transfer gears (1) onto Tooling (A).

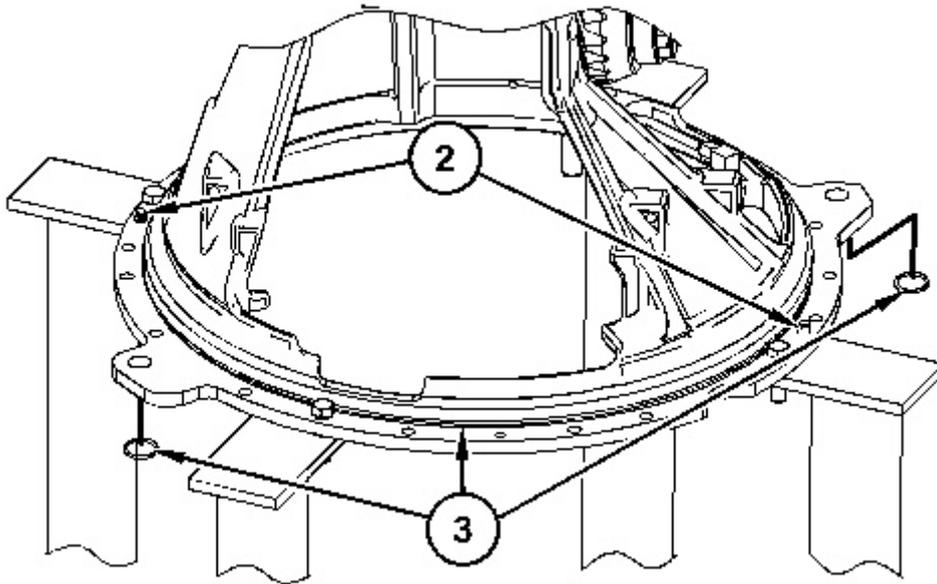


Illustration 2

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2. Remove O-ring seals (3).
3. If necessary, remove pins (2).

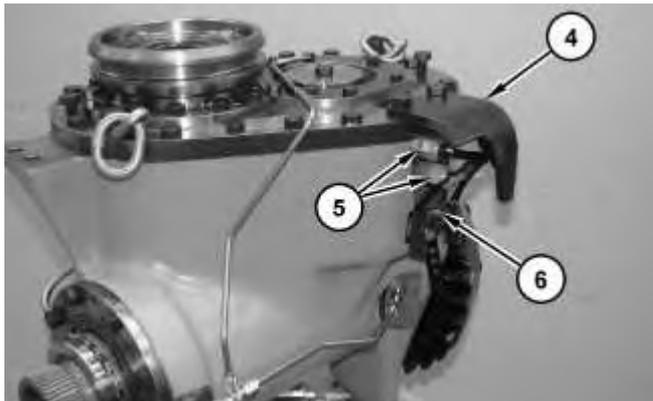


Illustration 3

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4. Remove guard (4), if installed, sensors (5), and bracket (6).
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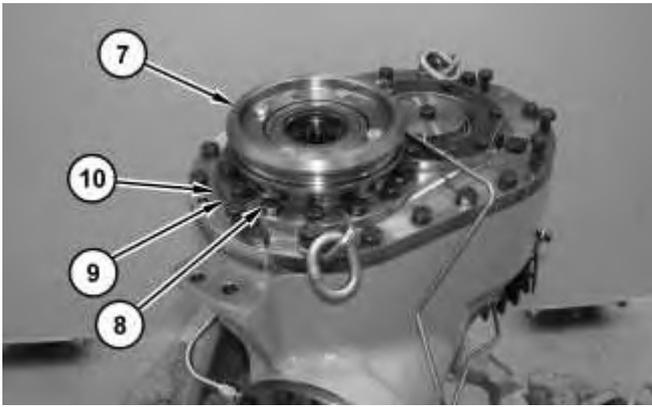


Illustration 4

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5. Remove pulley (7). Remove cage (9) and shims (10).

Note: Use two bolts (8) in order to remove cage (9).

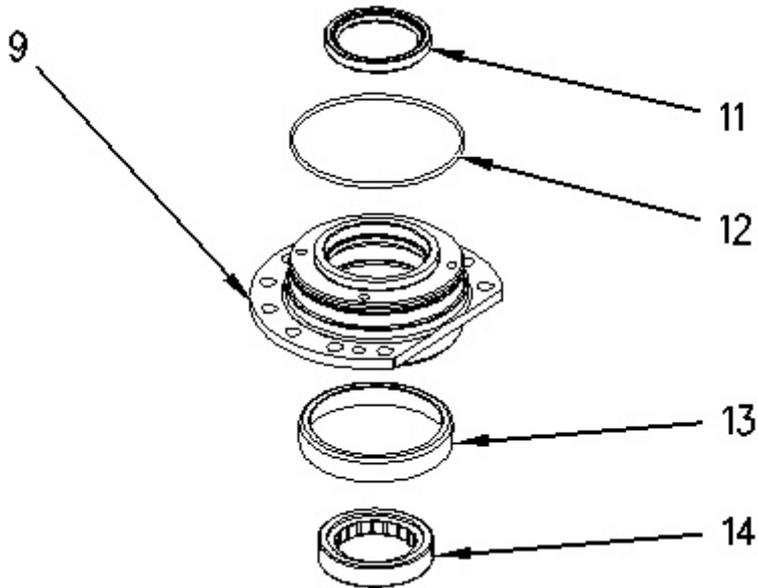
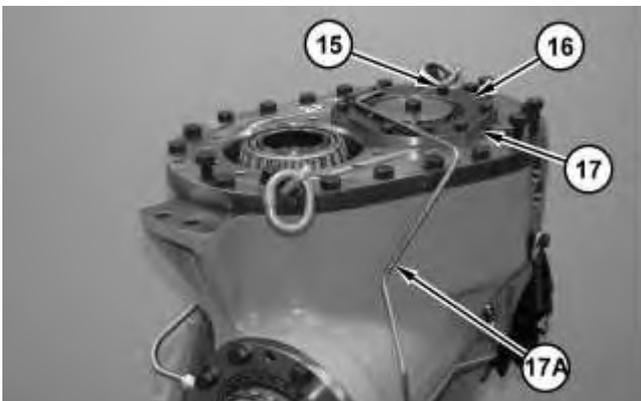


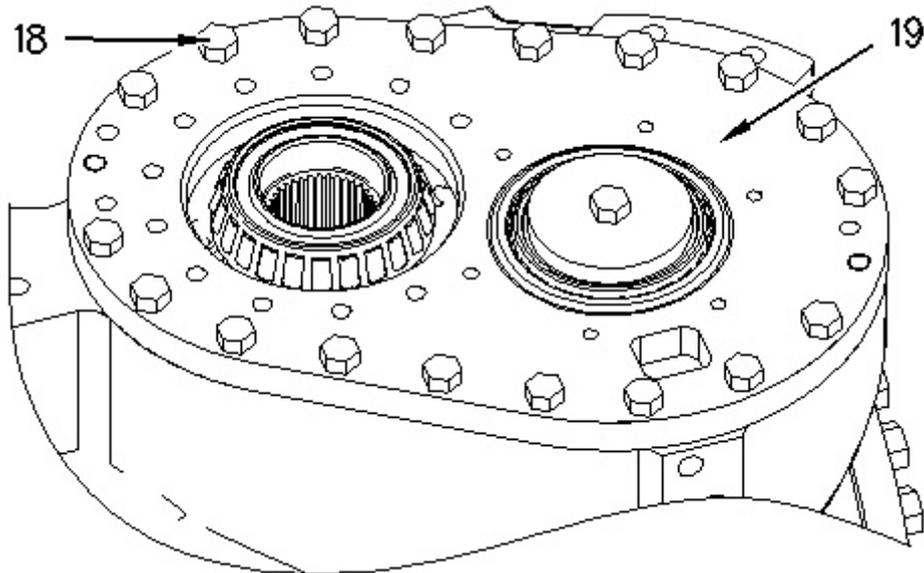
Illustration 5

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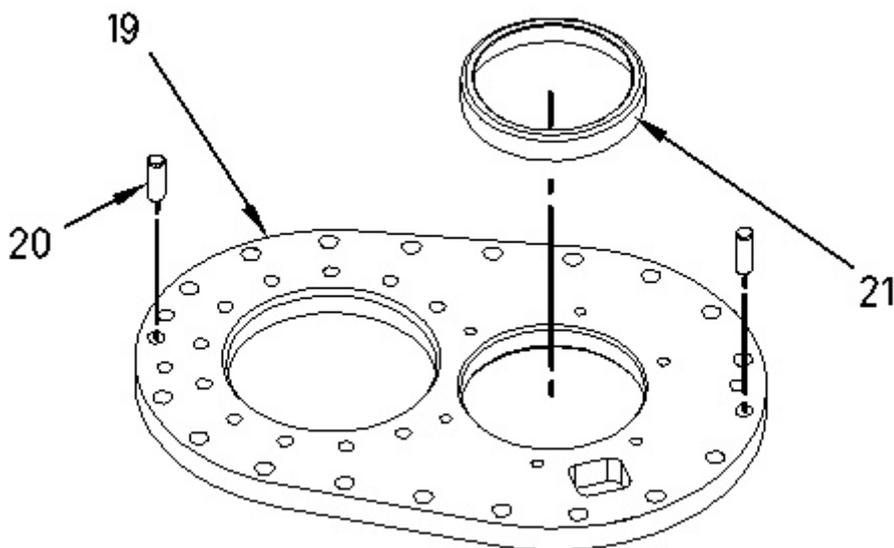
6. Remove O-ring seal (12), seal (11), bearing cone (14), and bearing cup (13) from cage (9).



7. Remove bolts (15), cover (16), and shims (17).
8. Remove tube (17A).



9. Remove bolts (18). Use two bolts (18) in order to remove cover (19). Tighten bolts (18) evenly and remove cover (19).



10. If necessary, remove dowels (20) and bearing cup (21) from cover (19).
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