



Service Repair Manual

Models

14G MOTOR GRADER

Product: MOTOR GRADER

Model: 14G MOTOR GRADER 96U

Configuration: 14G Motor Grader 96U07046-UP (MACHINE) POWERED BY 3306 Engine

Disassembly and Assembly 3304B and 3306B Engines for Caterpillar Built Machines

Media Number -SEN5598-09

Publication Date -01/01/2013

Date Updated -25/01/2013

i00921612

Compression Brake - Install

SMCS - 1119-012

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

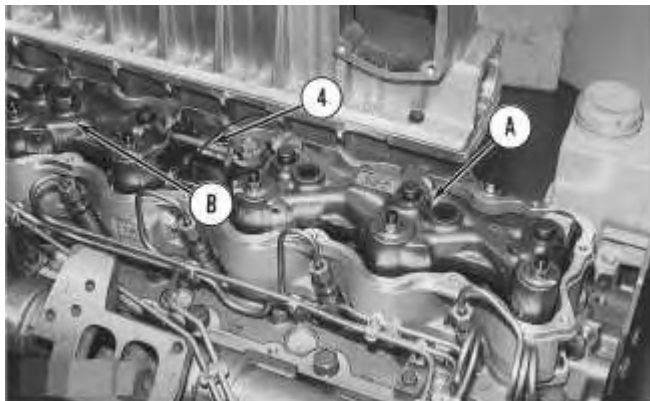


Illustration 1

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1. Install Compression Brake (B) and oil tube (4) .
2. Install Compression Brake (A) .

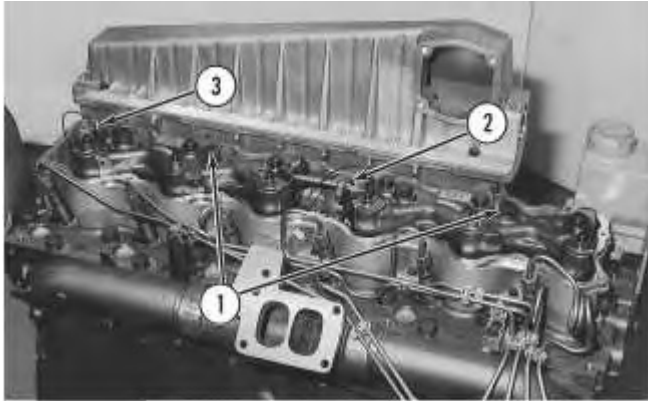


Illustration 2

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3. Connect wires (3) and (2). Install four bolts (1) .

End By: Install the valve mechanism cover. Refer to Disassembly and Assembly, "Valve Mechanism Cover - Remove and Install".

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i00999978

Rocker Shaft and Pushrod - Remove

SMCS - 1102-011; 1208-011

Removal Procedure

Start By:

- A. Remove the valve mechanism cover. Refer to Disassembly and Assembly, "Valve Mechanism Cover - Remove and Install".

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

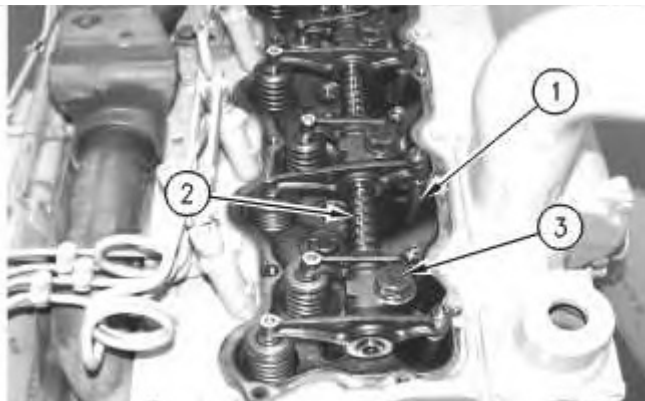


Illustration 1

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1. Remove six bolts (3) and rocker shaft assembly (2). Remove the O-ring seal from the rear rocker shaft support.
2. Put identification marks on pushrods (1) in order to identify the location of the pushrods in the engine. Remove pushrods (1) from the engine. Repeat this process for each pushrod.

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