

Product: VIBRATORY COMPACTOR

Model: CB-335E VIBRATORY COMPACTOR C3F

Configuration: CB-334E CB-335E Vibratory Compactor C3F00001-UP (MACHINE) POWERED BY 3013C Engine

Disassembly and Assembly CB-334E Series II and CB-335E Series II Vibratory Compactors Machine Systems

Media Number -KENR7108-00

Publication Date -01/02/2007

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i02617401

Piston Pump (Propel) - Assemble

SMCS - 5070-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-1861	Retaining Ring Pliers	1
B	1P-0510	Driver Gp	1
C	1P-1858	Retaining Ring Pliers	1
D	5P-4758	Retaining Ring Pliers As	1
E	1P-1860	Retaining Ring Pliers	1



Illustration 1

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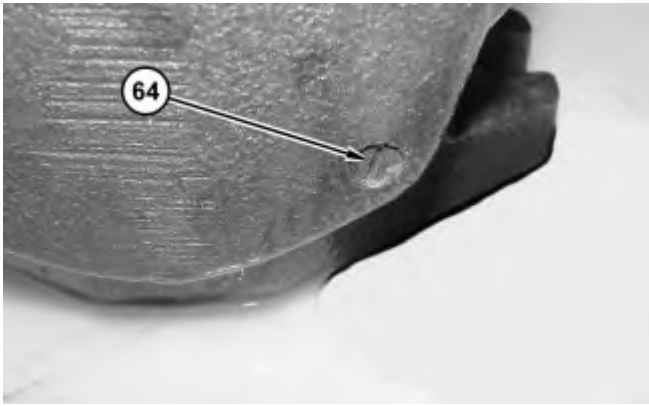


Illustration 2

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1. Install pin (63) and plug (64) .
2. Install races (62) .

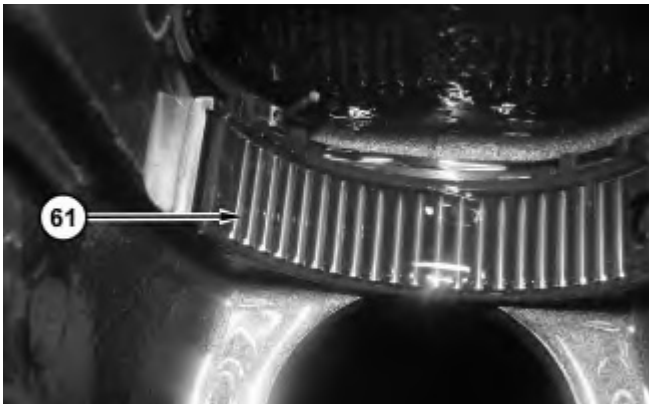


Illustration 3

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3. Install bearing (61) .
-

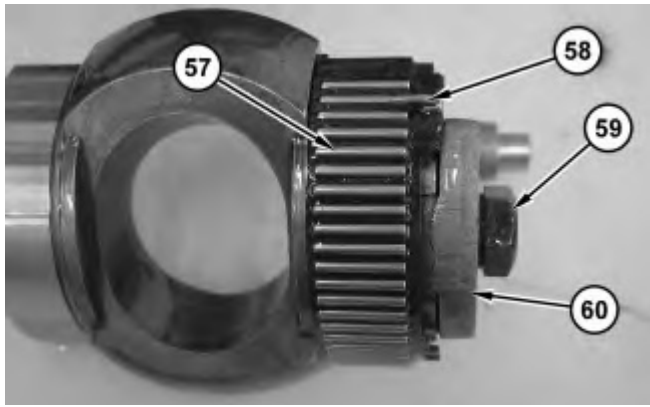


Illustration 4

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4. Install controller (60), bolt (59), bearing (57), and pin (58) .



Illustration 5

g01310838

5. Install pin (58), bearing (57), and swashplate assembly (56) .

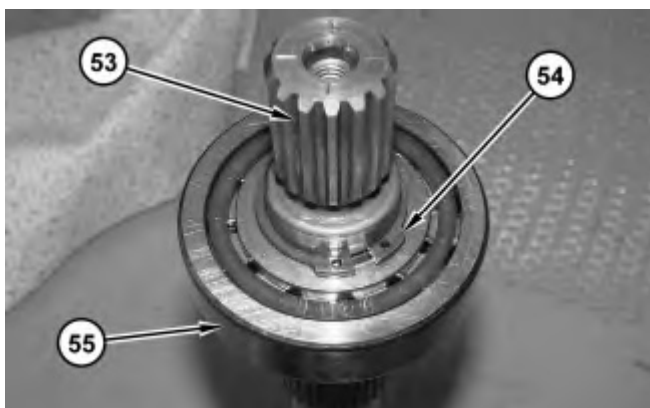


Illustration 6

g01311535

6. Raise the temperature of bearing (55) .

7. Install bearing (55) onto shaft (53) .
8. Use Tooling (E) in order to install retaining ring (54) .



Illustration 7

g01310833

9. Install shaft (53) and O-ring seal (52) .

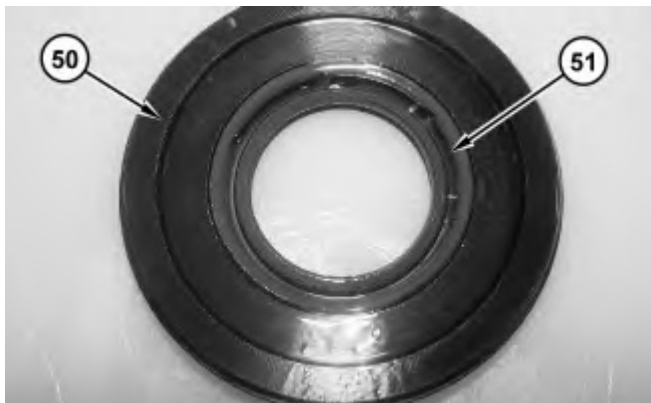


Illustration 8

g01310832

10. Install lip seal (51) into cover (50) .
-



Illustration 9

g01310830

11. Install cover (50) .
12. Use Tooling (D) in order to Install retaining ring (49) .

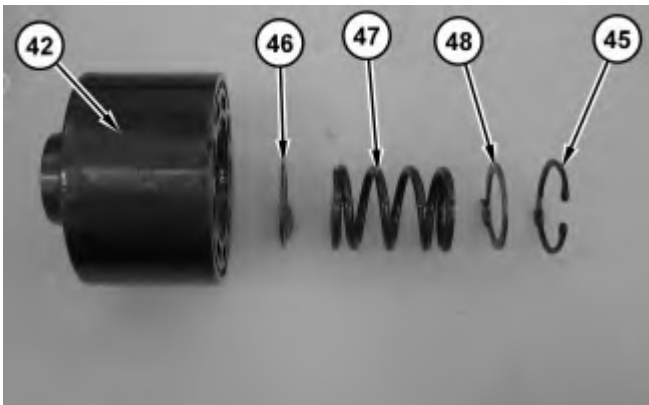


Illustration 10

g01310849

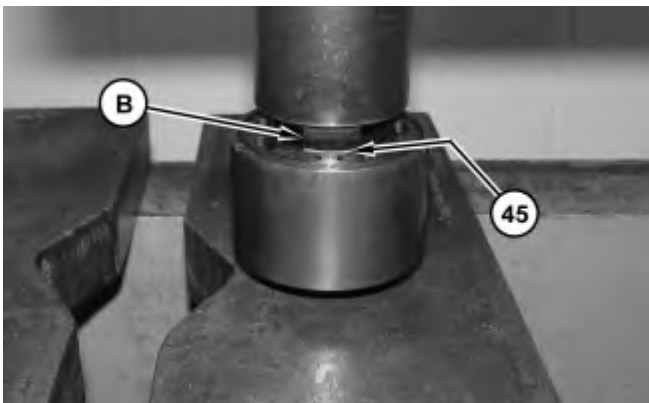


Illustration 11

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WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

13. Install washer (46), spring (47), and washer (48) into barrel (42) .
14. Use Tooling (B), Tooling (C), and a suitable press in order to install retaining ring (45) .



Illustration 12

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15. Install pins (44) and retainer (43) .

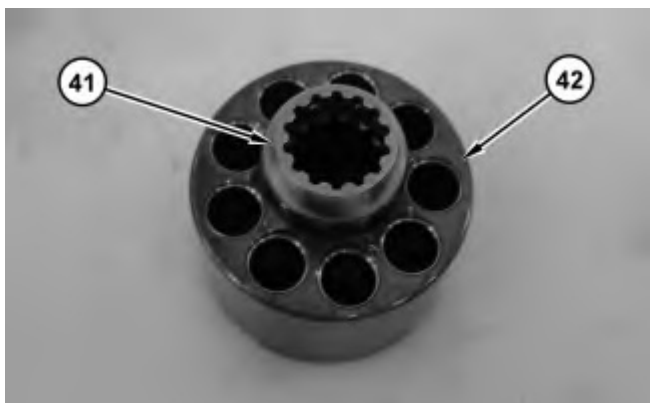


Illustration 13

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16. Install bearing (41) onto barrel (42) .

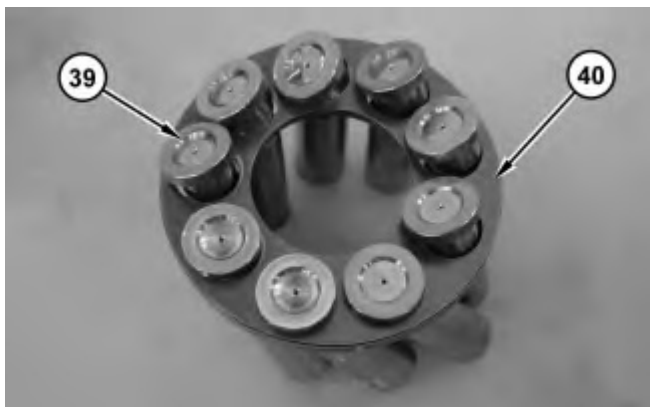


Illustration 14

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17. Install pistons (39) into retaining plate (40) .

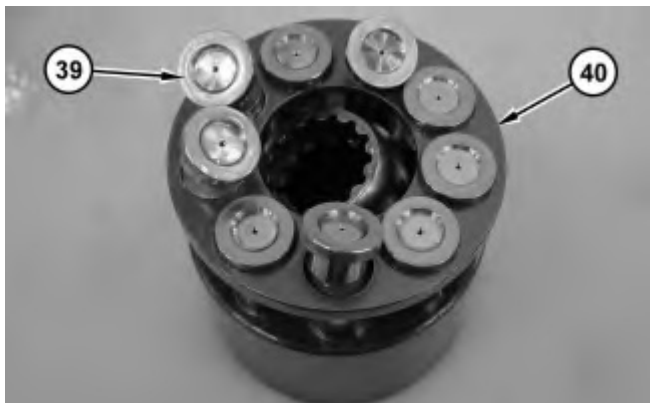
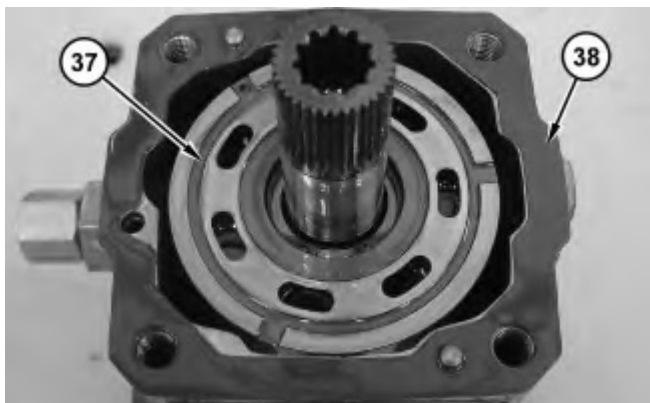


Illustration 15

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18. Install pistons (39) and retaining plate (40) onto the barrel.



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