



Service Repair Manual

Models

D6T TRACK-TYPE TRACTOR

Product: TRACK-TYPE TRACTOR

Model: D6T TRACK-TYPE TRACTOR WCG

Configuration: D6T TRACK-TYPE TRACTOR XL VPAT, XW VPAT, LGP VPAT Differential Steering WCG00001-UP (MACHINE) POWERED BY C9 Engine

Disassembly and Assembly D6T Track-Type Tractor Power Train

Media Number -KENR5126-07

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i02406212

Transmission - Disassemble

SMCS - 3030-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
B	5P-5197	Retaining Ring Pliers	1
C	138-7575	Link Bracket	3
D	5P-4758	Internal Pliers	1
E	FT-0947	Spring Compressor	2
F	138-7574	Link Bracket	2
G	3K-4897	Spring Pin	8

Start By:

- a. Separate the transmission and bevel gear. Refer to Disassembly and Assembly, "Transmission and Bevel Gears - Separate".

Note: The transmission modulating valves must be recalibrated if any of the following procedures are performed:

- The transmission modulating valve and/or the solenoid is replaced.
 - The transmission is serviced or replaced.
 - The ECM is replaced.
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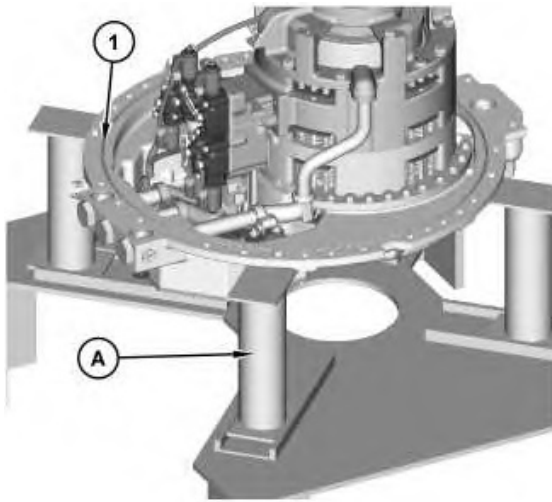


Illustration 1

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1. Position the transmission on Tooling (A). Put alignment marks on all the housings prior to disassembly.
2. Remove O-ring seal (1).

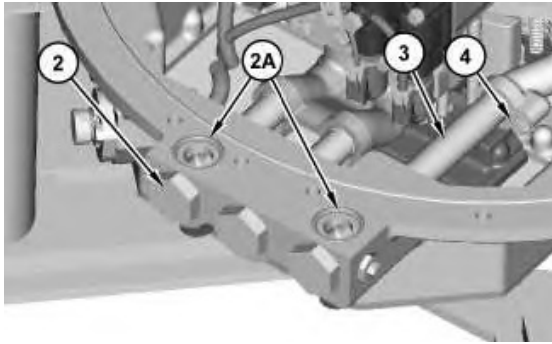


Illustration 2

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3. Remove O-ring seals (2A) and plugs (2).
 4. Remove retainers (4).
 5. Remove tubes (3).
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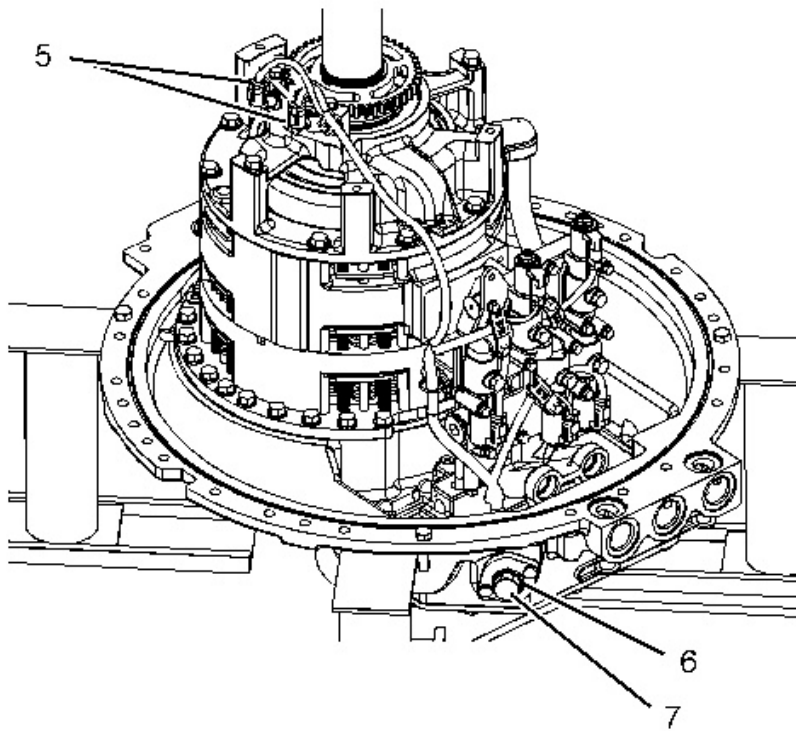


Illustration 3

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6. Remove locknut (6). Push connector (7) out of the case.
7. Disconnect harness assembly (5).

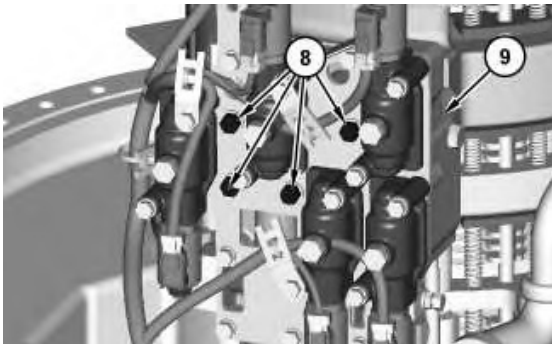
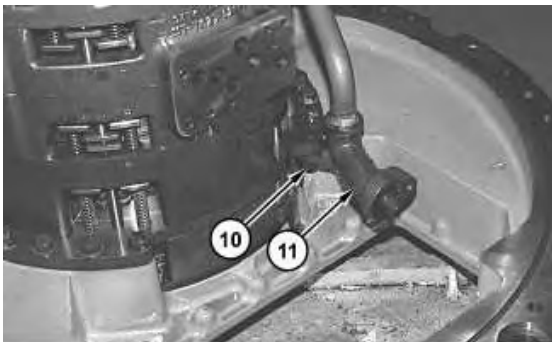


Illustration 4

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8. Remove bolts (8) and control valve (9).



9. Remove bolt (10) and tube assembly (11).
10. Remove the O-ring seal from tube assembly (11).

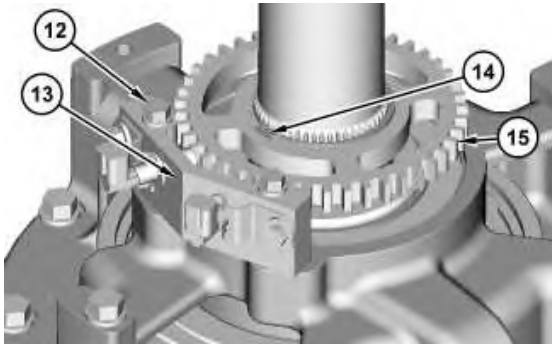


Illustration 6

11. Remove bolts (12) and bracket assembly (13).
12. Use Tooling (B) in order to remove retaining ring (14). Remove rotor (15).

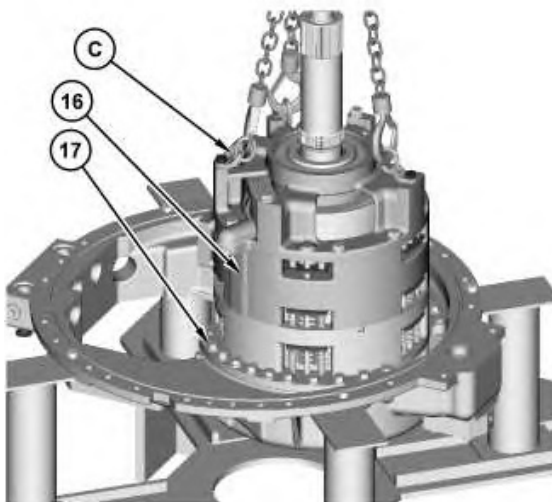


Illustration 7

13. Attach Tooling (C) and a suitable lifting device to planetary assembly (16). Remove bolts (17). Remove planetary assembly (16). The weight of planetary group (16) is approximately 341 kg (752 lb).

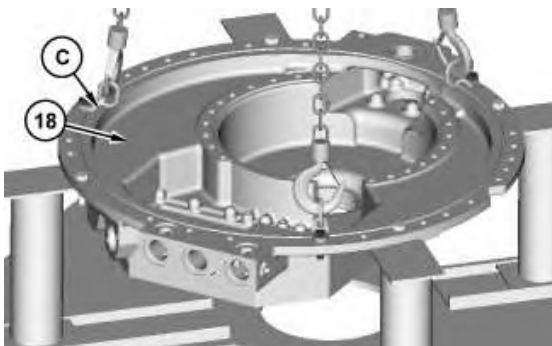


Illustration 8

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