



Service Repair Manual

Models

980M Wheel Loader

Product: WHEEL LOADER

Model: 980M WHEEL LOADER MK2

Configuration: 980M Wheel Loader MK200001-UP (MACHINE) POWERED BY C13 Engine

Disassembly and Assembly 980M T4 and 982M T4 Wheel Loader Power Train

Media Number -M0075587-02

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i06838485

Torque Converter - Assemble - Lock Up Clutch with Freewheel Stator

SMCS - 3101-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	439-3938	Link Bracket	3
G	8T-5096	Dial Indicator Test Group	1
	5P-2390	Gauge Tool Group	1
H	1P-0520	Driver Group	1
J	-	Guide Stud (3/8 - 16 by 8 in)	2
K	-	Guide Stud (1/2 - 13 by 3 in)	3
L	2P-8312	Retaining Ring Pliers	1



Illustration 1

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1. Install seals (64).



Illustration 2

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2. Install adapter (63), hub (62), and bolts (61) onto impeller (54). Tighten bolts (61) to a torque of $105 \pm 14 \text{ N}\cdot\text{m}$ ($77 \pm 10 \text{ lb ft}$).



Illustration 3

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3. Install bearing (60).

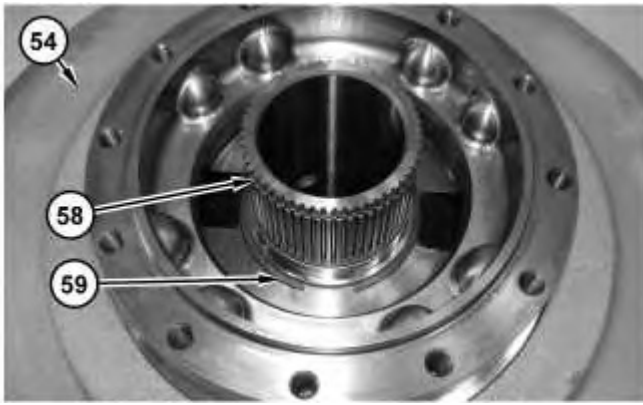


Illustration 4

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4. Install carrier assembly (58) and retaining ring (59) onto impeller (54).



Illustration 5

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5. Raise the temperature of bearing (57). Install bearing (57) onto hub (55).
6. Install seal ring (56).



Illustration 6

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Illustration 7

g02735333

7. Install hub (55) and retaining ring (56) onto impeller (54).

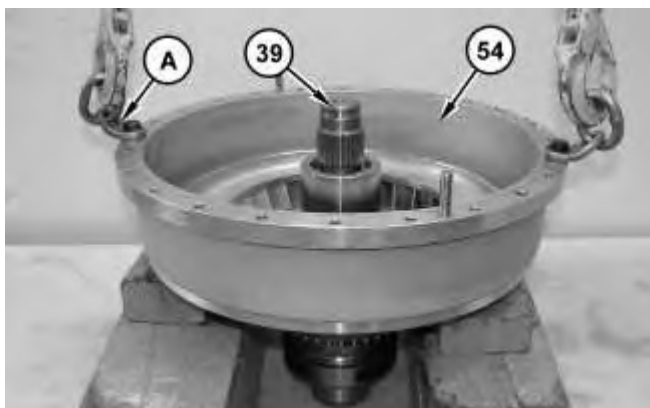


Illustration 8

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8. Attach Tooling (A) and a suitable lifting device to impeller (54). The weight of impeller (54) is approximately 27 kg (60 lb).
9. Position impeller (54) onto shaft assembly (39).



Illustration 9

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10. Install retaining ring (53) (not shown) and plate (52) onto stator (46).

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