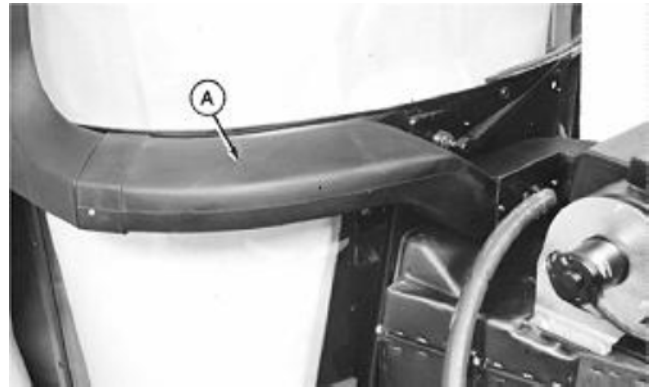


11. Remove AQS air intake duct (A) at base of windshield.



RX15491520,11 -19-24FEB93

-JUN-15JAN93  
RW22288

12. Disconnect heater hoses (A) from AQS module.

13. Disconnect electrical connectors at left, rear lower corner of module.

14. Disconnect heater valve control cable.



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-JUN-15JAN93  
RW22289

15. Remove line clamp (A) from left hood rail.



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-JUN-15JAN93  
RW22290

16. Install lifting strap around end of pressurizer blower motor housing and through air filter collector drawer handle on molded AQS units.

17. Remove top cap screws, then bottom cap screws from the bulkhead.

18. Remove AQS module and carefully set unit on engine and hood rail.



RX15491520,14 -19-24FEB93

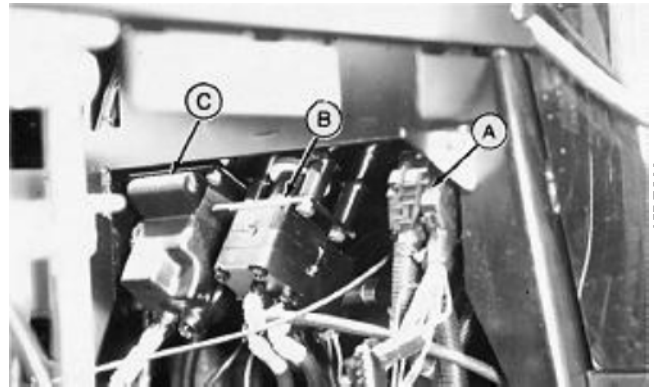
-JUN-06JAN92  
RW19503

19. Disconnect bulkhead electrical connectors (A).

*NOTE: Electrical connector has a center attaching screw holding it to the bulkhead.*

20. Remove steering metering pump (B). DO NOT remove hoses from pump.

21. Remove brake valve (C). DO NOT remove hoses from valve.



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RW13399 -JUN-05DEC88

22. Disconnect bulkhead electrical connector (A).

23. Disconnect SGB power cable (B).

24. Remove wiring harness clamp (C).



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RW22291 -JUN-15JAN93

**For tractors with POWER SHIFT transmission, perform Steps 24a and 24b.**

24a. Disconnect parking brake cable at front differential.

24b. Disconnect harness (A) at right rear of SGB.



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RW13361 -JUN-05DEC88

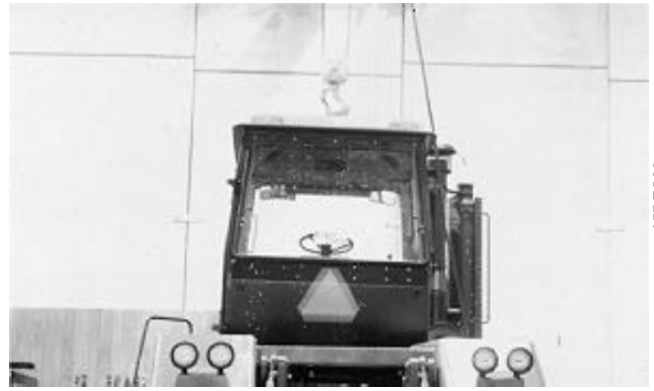
25. Disconnect SCV control cables (A), PTO control cable (if equipped) and remove with SGB.



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RW13993 -JUN-05DEC88

26. Carefully remove SGB.



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RW13400 -UN-05DEC88

## INSTALL SOUND-GARD BODY

**NOTE:** There is one black spacer-washer on each mount.

1. Carefully install SGB in reverse order of disassembly.

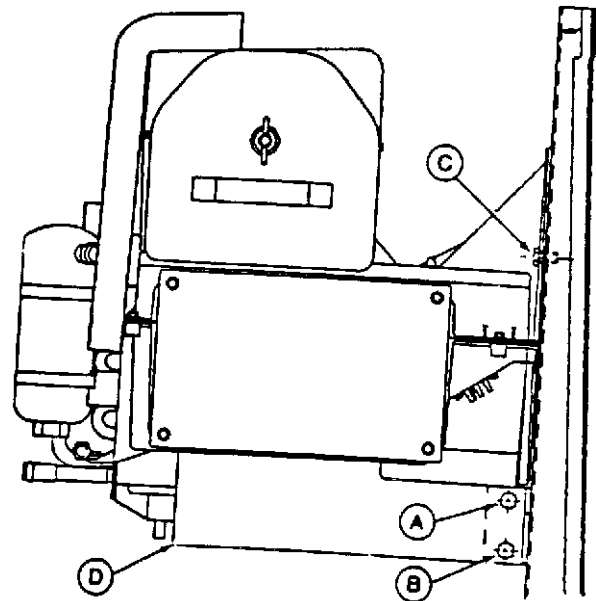
**CAUTION:** For tractors with MST, there must be clearance between top of bellcrank arm on the transmission shift linkage and the bottom of floor panel with the transmission in PARK position. Failure to do so could result in transmission slipping out of PARK. (See Adjust Transmission Shift Linkage, Section 50, Group 55.)

2. Install four lower mounting cap screws (A) and (B). DO NOT TIGHTEN.

3. Install two upper mounting cap screws (C) and tighten to 50 N·m (37 lb-ft).

4. Lift up on front portion of module (D) by hand and tighten two lower cap screws (B) to 50 N·m (37 lb-ft).

5. Tighten two remaining cap screws (A) to 50 N·m (37 lb-ft).



RW22673 -UN-15JAN93

RX15491520,20 -19-24FEB93



**Suggest:**

**If the above button click is invalid.**

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first, and then click the above link  
to download the complete manual.**

**Thank you so much for reading**