

4000 & 4020 TRACTORS



TECHNICAL MANUAL

4000 & 4020 TRACTORS

TM1006 (01DEC73) English

TM1006 (01DEC73)

LITHO IN THE U.S.A. (REVISED) ENGLISH



4000 AND 4020 TRACTOR

(Serial No. 201,000-Up)

Technical Manual TM-1006 (Aug-70)

CONTENTS

SECTION 10 - GENERAL Group 5 - General Tractor Specifications Group 10 - Predelivery, Delivery, and After- Sale Services	SECTION 50 - POWER TRAIN Group 5 - Clutches for Syncro-Range Transmission and PTO Group 10 - Syncro-Range Transmission
Group 15 - Tune-up and Adjustment	Group 15 - Engine Disconnect Clutch
Group 20 - Lubrication	Group 20 - Power Shift Transmission
Group 25 - Separation	Group 25 - Differential
•	Group 30 - Final Drive
SECTION 20 - ENGINE	Group 35 - Hi-Crop Final Drive
Group 5 - General Information, Diagnosis,	Group 40 - Syncro-Range PTO
and Tests	Group 45 - Power Shift PTO
Group 10 - Cylinder Head and Camshaft	Group 50 - Belt Pulley
Group 15 - Cylinder Block, Liners, Pistons, and Rods	Group 55 - Power Front Wheel Drive
Group 20 - Crankshaft, Main Bearings, and	SECTION 60 - STEERING AND BRAKES
Flywheel	Group 5 - General Information
Group 25 - Lubrication System	
Group 30 - Cooling System	SECTION 70 - HYDRAULIC SYSTEM
Group 35 - Governor and Speed Control Link-	Group 5 - General Information, Diagnosis,
age	and Tests
	Group 10 - Main Reservoir, Filters, Valves,
SECTION 30 - FUEL SYSTEMS	Oil Cooler, and Oil Reservoir
Group 5 - Diagnosing Malfunctions	Group 15 - Hydraulic Pumps
Group 10 - Diesel Fuel System	Group 20 - Power Steering
Group 15 - Gasoline Fuel System	Group 25 - Power Brakes
Group 20 - LP-Gas Fuel System	Group 30 - Rockshaft and Implement Hitches
	Group 35 - Selective Control Valve, Breaka-
SECTION 40 - ELECTRICAL SYSTEM	way Couplers, and Remote Cylin-
Group 5 - Information and Wiring Diagrams	ders
Group 10 - Charging Circuit	
Group 15 - Starting Circuit	SECTION 80 - MISCELLANEOUS
Group 20 - Ignition System	Group 5 - Conventional Front Axle
Group 25 - Lighting and Accessory Circuits	Group 10 - Power Front Wheel Drive Axle

Section 10 GENERAL

CONTENTS OF THIS SECTION			
General Tractor Specifications 5 GROUP 10 - PREDELIVERY, DELIVERY, AND AFTER-SALE SERVICES Predelivery Services	Page GROUP 20 - LUBRICATION (Cont.) 5-1 Transmission-Hydraulic Oil	Page 20-2 20-2 20-2 25-1 25-3	
Engine Tune-Up	ing		

Group 5

GENERAL TRACTOR SPECIFICATIONS

PTO HORSEPOWER (Officially observed at 2200 engine rpm with syncro-range transmission)	ENGINE (Continued) Engine Speeds: Working range 1500 to 2200 rpm
4000 4020	Maximum transport speed 2500 rpm
Diesel 96.89 94.9 hp. Gasoline *96 96.7 hp.	Slow idle 800 rpm
LP-gas 94.6 hp.	COOLING SYSTEM
	Type . Pressurized system with centrifugal
ENGINE	pump
Type 4-stroke cycle, 6-cylinder in-line, valve-in-head	Engine temperature control Heavy-duty thermostat
Bore and Stroke:	
Diesel $4-1/4 \times 4-3/4$ in.	LUBRICATION SYSTEM
Gasoline and LP-gas . $4-1/4 \times 4-1/4$ in.	Type . Force-feed, pressurized with full-
Displacement:	flow oil filter.
Diesel 404 cu. in.	
Gasoline and LP-gas 362 cu. in.	FUEL SYSTEM
Compression radio:	Diesel Direct injection, inlet metering,
Diesel 16.3 to 1	distributing-type.
Gasoline 7.5 to 1	Diaphragm-type fuel pump.
LP-gas 9.0 to 1	
Firing order 1-5-3-6-2-4	

5-2	General	Tractor	Specifica

FUEL SYSTEM (Continued)	
Gasoline	Pressure system	diaphragm-

type fuel pump, single barrel, updraft carburetor with elec-

trical shut-off

LP-gas . . . Fuel strainer with electrical shut-off, convertor, and single barrel, updraft carburetor with

fuel metering valve

CAPACITIES

Diesel and gasoline 34 U.	.S. gals.

LP-gas (80% full) 45 U.S. gals. Cooling system 24 U.S. qts.

Crankcase

Gasoline, LP-gas, and Hi-Crop diesel engines

Dry measurement 9 U.S. qts. At 100 hour service interval 7 U.S. qts. 8 U.S. qts. At 200 hour service interval

Row-Crop and standard diesel engines

Dry measurement 13 U.S. qts. At 100 hour service interval 11 U.S. qts.

At 200 hour service interval 12 U.S. qts.

Transmission-Hydraulic system*

Syncro-Range

Dry measurement 13 U.S. gals. At service intervals . . . 10 U.S. gals.

Power Shift

Dry measurement 17 U.S. gals. At service intervals . . . 14 U.S. gals. Belt pulley 2-1/2 U.S. pints Hi-crop final drive housing. 1-3/4 U.S. qts.

ELECTRICAL SYSTEM

Type 12-volt, negative ground Alternator 12-volt,55 amps Air Conditioned Cab . . 12-volt, 72 amps 4000 tractors 12 volt, 35 amps Battery:

Diesel . . . Two, 6-volt, 75-plate 172ampere-hour

Gasoline and

LP-gas . . . One, 12-volt, 78-plate 78ampere-hour

SYNCRO-RANGE TRANSMISSION

Transmission clutch . . One dry-disk, foot operated

PTO clutch.. One dry-disk, hydraulically actuated, lever operated

*Add approx. 4-1/2 gallons to capacity if equipped with Power Front Wheel Drive.

SYNCRO-RANGE TRANSMISSION(Continued)

Transmission type... Constant-mesh, helical gear, syncronized shifting within stations

4000 tractors . . Synchronized shifting in forward gears within stations

Speeds..... 8 forward; 2 reverse

POWER SHIFT TRANSMISSION

Engine disconnect... One dry-disk, lever operated clutch

PTO clutch. . . Wet disk, hydraulically actuated, lever operated

Transmission type. Planetary gears, clutches and brakes wet disk, hydraulically actuated, controlled by speed selector

8 forward; 4 reverse Speeds.

GROUND SPEED (Row-Crop Tractor with 18.4-34 Rear Tires and 1900 Engine Rpm)

Gear	Syncro- Range	Power Shift
1st	1.6 mph	1.5 mph
2nd	2.6 mph	2.2 mph
3rd	3.4 mph	3.4 mph
4th	4.4 mph	4.4 mph
5th	5.5 mph	5.7 mph
6th	7.2 mph	7.3 mph
7th	9.3 mph	9.7 mph
8th	15.2 mph	16.2 mph
1st reverse	3.3 mph	1.8 mph
2nd reverse	5.3 mph	2.6 mph
3rd reverse		4.0 mph
4th reverse		5.1 mph

POWER FRONT WHEEL DRIVE

Type. . . Hydraulic motor driven withplanetary gear reduction in wheel hub, uses pressure oil from hydraulic system

Torque.... Low (series operated) and high (parallel operated)

Controls.. Solenoid operated control valves, synchronized with transmission controls

Planetary disconnect. . Hydraulic wet brake on ring gear releases when drive is disengaged

POWER TAKE-OFF	REAR TIRES*
Type Single 1-3/8-inch PTO shaft with	Row-Crop 13.6-38, 6-ply
mid and rear powertake-off. Rear	15.5-38, 6-ply
output shafts changed for rear	15.5-38, 8-ply
PTO speed conversion.	16.9-34, 6-ply
PTO Speed (1900 engine rpm):	16.9-34, 8-ply
Mid PTO (4020) 1000 rpm	16.9-38, 8-ply
Rear PTO 540 or 1000 rpm	18.4-34, 6-ply 18.4-34, 8-ply
Rear PTO Ahead of Drawbar Hitch Point:	23.1-30, 8-ply
540 rpm	Standard 18.4-34, 6-ply
1000 rpm	18.4-34, 8-ply
BELT PULLEY	23.1-30, 8-ply
Diameter 12 in.	Hi-Crop 15.5-38, 8-ply
Width 8-1/2 in.	18.4-34, 6-ply
Pulley speed (1900 engine rpm) 966 rpm	18.4-34, 8-ply
Belt speed 3034 fpm	
•	FRONT WHEEL TREAD
HYDRAULIC SYSTEM	Row-Crop
Type Closed center, constant pressure.	Regular tread. 6.00 tire - 48.5 to 82.3 in.
Actuates power steering, power	7.50 tire - 50.8 to 79.9 in.
brakes, Power Front Wheel Drive,	10.00 tire - 54.5 to 78.5 in.
and implement control.	11.00 tire - 52.8 to 77.9 in. Wide tread 6.00 tire - 56.5 to 90.3 in.
Standby pressure 2250 psi	7.50 tire - 58.8 to 87.9 in.
BRAKES	10.00 tire - 62.5 to 86.5 in.
Type Hydraulically actuated power disk	11.00 tire - 60.8 to 85.9 in.
type operating in oil.	Power Front Wheel Drive
	6-ply R-1 tire 64 to 82 in.
STEERING	6-ply C&R tire 66 to 82 in.
Type Hydraulically actuated power, man-	Standard
ual operation in case of hydraulic	Fixed tread 55.5 and 60.8 in.
failure.	Adjustable tread 50 to 79.3 in.
REAR AXLES	Hi-Crop 60 to 89.3 in.
Types available Regular, long, extra	REAR WHEEL TREAD
long, and special dual	Row-Crop
FRONT TIRES	Regular axle
Row-Crop 6.00-16, 6-ply	Regular wheel 60 to 91 in.
7.50-15, 6-ply	Offset wheel 60 to 96 in.
7.50-15, 8-ply	13.6-38 tires 60 to 99 in.
7.50-16, 10-ply	23.1-30 tires 66 to 94 in.
7.50-18, 6-ply	Long axle
10.00-16, 6-ply	Regular wheel 60 to 97 in.
11.00-12, 12-ply	Offset wheel 60 to 102 in. 13.6-38 tires 60 to 105 in.
11.00L-15, 6-ply	23.1-30 tires 66 to 100 in.
11.00-16, 8-ply	Extra long axle
11.2-24, 6-ply 12.4-24, 6-ply	Regular wheel 67 to 105 in.
12.4-24, 6-ply C&R	Offset wheel 60 to 110 in.
Standard 7.50-18, 6-ply	13.6-38 tires 67 to 113 in.
10.00-16, 6-ply	23.1-30 tires 67 to 108 in.
Hi-Crop 7.50-20, 6-ply	Special dual axle
	Offset wheel 60 to 120 in.
*Additional tires sizes available.	18.4-34 tires 66 to 115 in.

<u></u>	<u> </u>
REAR WHEEL TREAD (Continued)	DIMENSIONS (Continued)
Standard	Over-all length 152.7 in.
Regular axle 66 to 94 in.	Width:
Long axle 66 to 100 in.	Regular axle 89.6 in.
Hi-Crop 73 to 97 in.	Long axle 95.9 in.
	Extra long axle 113.1 in.
DIMENSIONS	Clearance (crop):
Row-Crop:	Adjustable axle 22.5 in.
Wheel Base:	Rear axle
Adjustable-tread front axle 100.3 in.	Rear axle housing 27.1 in.
Double front wheel, Roll-O-	Clearance (drawbar) 16 in.
Matic, and single front	Turning Radius:
wheel	Short wheel base 9 ft. 7 in.
Over-all height:	Long wheel base 10 ft. 10 in.
Without cab 90.7 in.	**Shipping Weight:
Cab without Air Conditioning:	Diesel 8185 lbs.
Stolper	Gasoline 7935 lbs.
Hinson 105.3 in.	LP-gas 8120 lbs.
Cab with Air Conditioning:	Hi-Crop:
Stolper	Wheel base 100.3 in.
Hinson 113.0 in.	Over-all height 105.6 in.
Height to steering wheel 79.8 in.	Height to steering wheel 94.8 in.
Over-all length 152.7 in.	Over-all length 150.9 in.
Width:	Width
Regular axle 89.6 in.	Clearance (crop):
Long axle 95.9 in.	Front axle. \dots 39.3 in.
Extra long axle 103.9 in.	Rear axle 28.9 in.
Special dual axle 113 in.	Rear housing 37.6 in.
Clearance (crop):	Turning radius 11 ft. 3 in.
Adjustable axle 24.8 in.	**Shipping Weight:
Rear axle housing 27.1 in.	Diesel 9235 lbs.
Rear axle 27.9 in.	Gasoline 8985 lbs.
Clearance (drawbar) 16 in.	LP-gas 9170 lbs.
Turning Radius:	
Double front wheel, Roll-O-	**Weights are for diesel tractors with Power
Matic, and single front	Shift transmission, 3-point hitch, and regular
wheel 9 ft. 2 in.	cast wheel equipment. Deduct approximately 225
Adjustable tread front axle 10 ft. 8 in.	pounds for tractors with Syncro-Range trans-
**Shipping Weight:	missions. Add approximately 1000 pounds for
Diesel	tractor with Power Front Wheel Drive. Shipping
Gasoline 8305 lbs.	weight for the 4000 gasoline - 7699 lbs; diesel -
LP-gas 8490 lbs.	7900 lbs.
Standard:	
Wheelbase	
Short	
Long 100.3 in.	
Over-all height 90.4 in.	
Height to steering wheel 794 in	

(Specifications and design subject to change without notice.)

79.4 in.

Height to steering wheel....

Group 10

PREDELIVERY, DELIVERY, AND AFTER SALE SERVICES

PREDELIVERY SERVICE

Because of the shipping factors involved, plus extra finishing touches that are necessary to promote customer satisfaction, proper predelivery service is of prime importance to the dealer.

A tag pointing out the factory-recommended procedure for predelivery service is attached to each new tractor before it leaves the factory.

After completing the factory-recommended dealer checks and services listed on the predelivery tag, remove the tag from the tractor and file it with the shop order for the job. The tag will then serve as a basis for certifying that the tractor has received the proper predelivery service when that portion of the customer's John Deere Delivery Receipt is completed.

TEMPORARY TRACTOR STORAGE

Service	Specifications	Reference
Check radiator for coolant loss and antifreeze protection	1-1/2 inches above baffle.	
Drain fuel system (gasoline)		Operator's manual
Reduce shipping pressure of tires		Operator's manual
Cover tractor and tires for protection and cleanliness		

BEFORE DELIVERING TRACTOR

Carling Carlo		
Cooling System		
Inspect radiator for coolant loss	1-1/2 inches above baffle.	
Check antifreeze protection		
Electrical System		
Install electrolyte and charge bat-		
teries		FOS-20
Stamp date code on battery		FOS-20
Connect alternator. Remove	; ;	
resistor if present. Do not attempt to polarize		Section 40, Group 10
Connect Power Front Wheel		
Drive wiring harness at connector near control valves		Section 40, Group 5
nector near control valves		because 40, Group 5
Install light switch knob		
Clean terminals and connect		
battery cables		Section 40, Group 5

10

BEFORE DELIVERING TRACTOR—Continued

Service	Specifications	Reference
Tires and Wheels		
Adjust pressure of tires		Operator's manual
Check front wheel hub bolts, rear wheel rim clamp nuts, and rear wheel retainer cap screws for tightness	Front hub bolts - 85 ft-lbs Rear hub bolts - 300 ft-lbs Rim clamp nuts - 170 ft-lbs	
Lubrication		
Check crankcase oil level	To upper marks on dipstick.	Operator's manual
Check transmission-hydraulic system oil level	To top of ''SAFE'' range on dipstick. Type 303 Special-Purpose Oil.	Operator's manual
Lubricate grease fittings	SAE multipurpose-type grease	Operator's manual
Check distributor lubrication	Distributor cam lubricant	Section 40, Group 20
Engine		
Check air cleaner		Operator's manual
Fill fuel tank and start engine	Diesel and gasoline - 34 U.S. gallons; LP-Gas - 45 or 39 U.S. gallons	Operator's manual
Check operation of flasher, gauges, and indicator lamps		Operator's manual
Check throttle linkage for free operation		Section 20, Group 35
Check engine timing	Diesel - TDC Gasoline - 20°BTDC, 2000 rpm LP-gas - 25°BTDC, 2000 rpm	Section 40, Group 20
Check engine idle speeds	Diesel - 800 rpm, 2150 rpm, 2400 rpm, and 2650 rpm Gasoline, LP-Gas - 800 rpm, 2170 rpm, 2440 rpm, and 2690 rpm	Section 20, Group 35
Operation		
Check transmission clutch free travel (Syncro-Range transmission)	Approximately 1-1/2-inch free travel (at least $3/4$ in).	Operator's manual
Check engine disconnect clutch (Power Shift transmission)	No tendency for tractor to creep when clutch is disengaged.	Section 50, Group 15

BEFORE DELIVERING TRACTOR—Continued

Service	Specifications	Reference
Shift transmission through all speeds.		Operator's manual
Check Power Front Wheel Drive operation		Operator's manual
Check power takeoff operation		Operator's manual
Check differential lock operation		Operator's manual
Check brakes and brake accumulator	Not to exceed 3 in. immediately after stopping engine.	Section 70, Group 25
Check hydraulic system operation: Rockshaft, steering, and remote cylinder		Operator's manual
		-
Check implement hitch operation		Operator's manual
Check seat operation		Operator's manual
Check operation of air conditioning system and heater system (if		
equipped)		Operator's manual
Check air conditioner compressor drive belt	1/4 in. deflection, 15 lb. pull	Operator's manual
Adjust headlights and check operation		Operator's manual
General		
Tighten accessible nuts and cap screws		
Clean tractor and touch up paint		

DELIVERY SERVICE

A thorough discussion of the operation and service of a new tractor at the time of delivery helps to assure complete customer satisfaction. Proper delivery should be an important phase of a dealer's program. A portion of the John Deere Delivery Receipt emphasizes the importance of proper delivery service.

It is a well-known fact that many complaints have arisen simply because the owner was not shown how to operate and service his new tractor properly. Enough time should be devoted, at the customer's convenience, to introducing the owner to his new tractor and explaining to him how to operate and service it.

The following procedure is recommended before the serviceman and owner complete the delivery acknowledgments portion of the delivery receipt. Using the tractor operator's manual as a guide, be sure that the owner understands these points thoroughly:

- 1. Controls and Instruments.
- 2. How to start and stop the engine.
- 3. The importance of the break-in period.
- 4. How to use liquid or cast-iron ballast.
- 5. All functions of the hydraulic system.
- 6. Using the power takeoff and belt pulley.
- 7. The importance of safety.
- 8. The importance of lubrication and periodic services.

After explaining and demonstrating the above features, have the owner sign the delivery receipt and give him the operator's manual.

10-4

AFTER-SALE INSPECTION

The purchaser of a new John Deere tractor is entitled to a free inspection within the warranty period after the equipment has been ''run in''. The terms of this after-sale inspection are outlined on the back of the customer's John Deere Delivery Receipt.

The purpose of this inspection is to make sure that the customer is receiving satisfactory performance from his tractor. At the same time, the inspection should reveal whether or not the tractor is being operated, lubricated, and serviced properly.

If the recommended after-sale service inspection is followed, the dealer can eliminate a needless volume of service work by preventing minor irregularities from developing into serious problems later on. This will promote strong dealer-customer relations and present the dealer an opportunity to answer questions that may have arisen during the first few days of operation. During the inspection service, the dealer has the further opportunity of promoting the possible sale of other new equipment.

The following inspection program is recommended within the first 100 hours of tractor operation.

INSPECTION PROCEDURE

Service	Specifications	Reference
Cooling System		
Check radiator coolant level	1-1/2 inches above baffle.	
Clean external surface of radiator core		
Check hoses and connections for leaks		
Fuel System		
Remove water and foreign matter from fuel pump and filter sediment		
bowls		Operator's manual
Bleed fuel system		Operator's manual

10

INSPECTION PROCEDURES—Continued

Service	Specifications	Reference
Tighten loose connections and check entire system for leaks correct if necessary		
Check air cleaner cup, element, and unloading valve. Clean element if necessary		Operator's manual
Electrical System		
Check specific gravity of battery(s)	Full charge - 1.260 at 80°F.	Operator's manual
Check level of battery electrolyte	To bottom of filler neck in each cell.	Operator's manual
Check belt tension	1-inch deflection with a 25- pound force.	Operator's manual
Start engine and check action of starter, lights, and indicator lamps		Operator's manual
Lubrication		·
Check crankcase oil level	To upper marks on dipstick.	Operator's manual
Check transmission-hydraulic system oil level	In ''SAFE'' range on dipstick. Use John Deere Type 303 Spe- cial-Purpose Oil.	Operator's manual
Check distributor lubrication	Distributor cam lubricant	Section 40, Group 20
Engine		
Check valve clearance (static, hot)	Diesel - 0.018 in. Gasoline, LP-Gas - Intake - 0.015 in. Exhaust - 0.028 in. (hot) 0.031 in. (cold)	Operator's manual
Check engine speed under load, fuel consumption, and horsepower		Group 15 of this Section.
Hydraulic System		
Check rockshaft and remote cylinder operation.		Operator's manual
Check power steering	Smooth, easy operation.	Section 70, Group 20
Check brakes and brake accumulator	Not to exceed 3 in. immediately after stopping engine.	Operator's manual
accumulator	area stopping engine.	Section 70, Group 25



Suggest:

If the above button click is invalid.

Please download this document
first, and then click the above link
to download the complete manual.

Thank you so much for reading