

# John Deere 4000 Series Wheel Tractors



SERVICE MANUAL John Deere 4000 Series Wheel Tractors

SM2042 (01NOV61) English



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# SERVICE MANUAL FOR JOHN DEERE DEALERS WHEEL 400

TRACTORS

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Section

### TO THE JOHN DEERE SERVICEMAN

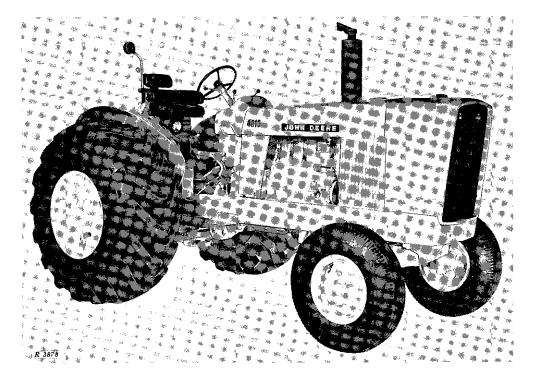
This service manual contains maintenance instructions for John Deere 4000 Series Wheel Tractors. Included are complete instructions for removal, disassembly, inspection, repair, assembly and installation of the major parts and assemblies of the tractor.

In addition, the manual contains brief descriptions of the more complicated systems of the tractor, and tells how they operate.

In Section 20, "Specifications," dimensions of many new wearing parts are given as an aid in determining when parts replacement is necessary.

A section on "Tune-Up and Adjustment" contains instructions for performing the services necessary to help the tractor perform efficiently and economically after it has been in the field for some time. This manual was planned and written for the Service Department; its place is in the shop. Use the manual whenever in doubt about correct maintenance procedures. Use it as a text book for training new Service Department personnel who are unfamiliar with John Deere Tractors.

Daily use of the Service Manual as a guide for any and all service problems will reduce error and costly delay to a minimum and assure you the best in finished service work. In many instances your customer's confidence in your work will be improved when he sees you using the Service Manual. He knows you are following approved maintenance procedures and making proper adjustments. There is no guesswork when you use the manual.



John Deere 4010 Wheel Tractor (Gasoline Engine)

2

Description

# Section 10 DESCRIPTION, OPERATION, AND SPECIFICATIONS

Group 5
DESCRIPTION

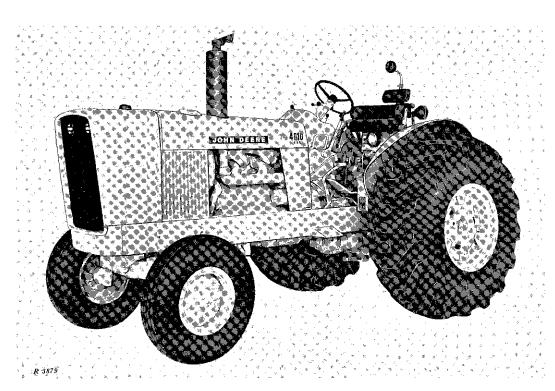


Fig. 10-5-1-John Deere 4010 Wheel Tractor (Diesel Engine)

The John Deere 4010 is a heavy-duty wheel tractor designed to operate with industrial equipment such as bulldozers, loaders, and backhoes, and to perform various pulling or hauling operations on construction projects.

The tractor is available with either a gasoline or a diesel engine. With the exception of the engines the majority of the tractor parts and components are identical.

The features of the tractor are described briefly in the paragraphs which follow. Full descriptions of each of the assemblies are given in the various sections throughout this manual.

#### SERIAL NUMBERS

Each engine bears a serial number on the generator mounting pad on the front right side of the cylinder block.

The tractor serial number is located to the right of the center link attaching bracket on the rear of the transmission case.

#### MODEL NUMBERS

The distributor, fuel injection pump, main hydraulic pump, rockshaft housing, and remote cylinder selective control valve housings each bear a model number.

#### ENGINE

Both the gasoline and diesel variable-speed engines have six in-line cylinders and develop up to 80 horsepower (maximum observed) measured at the PTO at 2200 engine rpm. See Section 50 for additional information.

#### CRANKCASE VENTILATING SYSTEM

Crankcase ventilation is accomplished by a liquid seal, impeller-type pump. See Section 70.

#### CLUTCH ASSEMBLIES

The transmission and PTO clutch assemblies are located in a recess in the rear of the engine flywheel.

The spring-loaded type transmission clutch is operated by a pedal on the left side of the tractor.

The PTO clutch is operated by a lever at the left side of the tractor cowl and locks into the engaged or released position.

The clutches are described in detail in Section 110.

#### FUEL SYSTEM

The large capacity fuel tank is located at the front of the tractor just ahead of the radiator.

A fuel pump, driven from the camshaft, and provided with a sediment bowl and screen assures a constant supply of clean fuel to the gasoline carburetor or the diesel injection pump.

A large-capacity fuel filter, connected between the fuel pump and the injection pump, filters the diesel fuel before it enters the injection pump. The filter contains two replaceable micronic filtering elements.

A screen in the carburetor provides additional filtering of the gasoline.

See Sections 90 and 100 for details.

#### ELECTRICAL SYSTEM

Diesel-engine-powered tractors use a 24volt, split-load type electrical system. A 24volt generator with a three-unit regulator supplies current for the electrical load and to maintain the charge in two 12-volt batteries. The current in this part of the system is carried entirely by wires, using no part of the tractor frame as a conductor.

Tractors with gasoline engines use the 12-volt grounded-type system. Current is provided by a 12-volt generator. Generator output is controlled by a three-unit regulator.

Lighting and accessory circuits are of the grounded type, using current at 12 volts.

Starting motors with enclosed solenoid shift are used to crank the engines.

See Section 200 for additional information.

#### IGNITION SYSTEM

Gasoline engines are equipped with battery ignition systems. The distributor, located at the right rear of the engine block, is driven at one-half engine speed from the camshaft. The distributor has a centrifugal advance system.

The ignition system is of the bypass type using current at 12 volts while cranking the engine to improve starting. After cranking ceases, a resistor reduces the voltage to 6 volts to supply the 6-volt ignition coil.

See Section 200 for details.

#### COOLING SYSTEM

The tractor has a pressure-type cooling system with a centrifugal-type pump to provide circulation of the coolant. Two thermostats maintain constant coolant temperature.

When the thermostats are closed, a bypass allows circulation of the coolant through the engine without passing through the radiator.

This feature allows the engine to reach operating temperature in a shorter length of time. When the coolant reaches operating temperature, the thermostats open allowing circulation of coolant through the radiator to maintain a constant operating temperature.

Section 80 contains detailed information.

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#### TRANSMISSION

The tractor is equipped with a collar-shift transmission with four shift "stations."

The transmission, which has eight forward and three reverse speeds, is shifted by a shift lever located at the right side of the instrument panel. Shifting from low to high or high to reverse can also be accomplished, within stations, by a lever located at the left side of the instrument panel.

Helical cut gears are used in all transmission speeds.

An oil cooler is provided to maintain the transmission oil temperature at a satisfactory level. See Section 130 for details.

#### DIFFERENTIAL AND FINAL DRIVE

Conventional spiral bevel ring gear and pinion drive is used in the tractor. A planetary gear assembly provides the final gear reduction in the drive gear train. This design reduces strain on the transmission gear train. See Sections 160 and 170.

#### POWER TAKE-OFF (PTO) AND BELT PULLEY

Tractors can be purchased with or without both front and rear PTO. The rear PTO is adaptable to 540 or 1000 rpm by use of an adapter furnished with the PTO. The front PTO operates at 1000 rpm only. The PTO clutch operating lever is located to the left of the tractor cowl.

A belt pulley is available for mounting on the rear PTO. The 12-inch pulley gives 3035 fpm belt speed at 1900 rpm engine speed. Instructions for belt pulley and PTO are given in Section 180 of this manual.

#### DRAWBAR

The tractor is equipped with either a regular or wide swing drawbar. The regular drawbar is used on tractors equipped with rear rockshaft and 3-point hitch. Instructions for using the drawbar are included in Section 320 of this manual.

#### FRONT AXLE

The tractor is equipped with a heavy-duty, non-adjustable front axle. For details see Sections 220 and 230 of this manual.

#### REAR WHEELS

Heavy-duty rear wheels are attached to the rear axles with no provision for adjustment. However, optional rims can be obtained to provide a rear wheel tread of either 70 or 86 inches. For detailed information, see Section 230 of this manual.

#### SEATS

The tractor can be equipped with either the regular seat or an optional deluxe seat. The regular seat is cushioned by no-sag springs and foam padding, while the deluxe seat uses a steel compression spring and shock absorber to provide ''Float-Ride'' suspension. The deluxe seat is also equipped with a flexibly-mounted, padded back rest and semi-circular foam padding which surrounds the operator. Refer to Section 210.

#### HYDRAULIC SYSTEM

The tractor Hydraulic System is pressurized by a constant-running variable-displacement hydraulic pump as regular equipment. The pump is mounted below and ahead of the radiator and is driven at engine speed from the crankshaft. The hydraulic pump supplies oil under pressure to operate the power steering, power brakes, rear rockshaft and remote hydraulic cylinders.

The hydraulic system is constant pressure, closed center and "live"; that is it can be operated when the engine is running, whether the tractor is moving or not. The system can be equipped with either one or two selective control valves and breakaway couplers for operation of remote cylinders.

The single selective control valve operates one remote cylinder only. Two selective control valves permit use of two remote cylinders, which can be operated either separately or simultaneously. The cylinders can be either single or double acting. The tractor can also be equipped with a rear rockshaft to hydraulically control integral equipment to best advantage.

See Sections 240 through 310 for additional information.

#### STEERING

Hydraulic power steering is regular equipment on the tractor. Movement of the steering wheel actuates a steering valve which directs a flow of pressure oil to the two steering cylinders which turn the front wheels. In case of pressure oil failure, the tractor can be steered manually. Complete information is given in Section 270.

#### POWER BRAKES

The power brakes are operated by pedals located at the right side of the operator's platform. The brakes can be applied independently or simultaneously. The brake pedals can be locked together for simultaneous operation if desired. The hydraulically powered, disk-type brakes operate in oil. In case of pressure oil failure, the brakes will operate much the same as conventional hydraulic brakes. Refer to Section 280 for additional information.

### Group 10 OPERATION

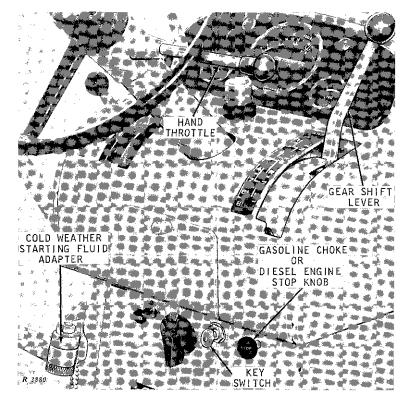


Fig. 10-10-1-Gasoline and Diesel Engine Starting Controls

### STARTING CONTROLS

Figure 10-10-1 shows the starting controls for tractors with gasoline or diesel engines.

#### PRE-STARTING INSPECTION

- (1) Check the engine crankcase oil level.
- (2) Check the radiator coolant level.

- (3) Check radiator hose and connections for leaks.
- (4) Make sure the fuel shut-off valve on the bottom of the fuel tank is open.

Gasoline	Diesel	Procedure
X	x	Place shift lever in neutral, "PARK," or "TOW" position and depress clutch pedal to decrease drag on the engine.
	x	Place the hand throttle in the 1200 rpm position, about one- third of the way down in its range of travel.

#### STARTING THE ENGINE

#### STARTING THE ENGINE (continued)

Gasoline	Diesel	Procedure
x		Place the hand throttle in slow idle position (650 rpm), all the way up with the knob in.
Х	x	Turn key switch clockwise to the first position. The genera- tor and oil pressure indicator lamps should glow. If either lamp fails to glow, turn the key switch off and determine the cause. See Section 200, Group 40 of this manual.
	x	When the prevailing temperature is below $40^{\circ}$ F. it may be necessary to use a cold weather starting aid. See pages $10-10-2$ and $10-10-3$ .
х		When the prevailing temperature is below $60^{\circ}$ F., pull out on the choke knob.
X	x	Turn the key switch all the way to the right to start the engine. NOTE: Do not hold the key switch in start position for
		more than 30 seconds at a time. To do so may over- heat the starter.
X	X	If the engine does not start the first time, wait for a minute or two before trying again. If it does not start after four such attempts, refer to Section 330 of this manual.
X		As soon as the engine starts, push the choke knob in. During cold weather it may be necessary to leave choke partially out for the first few minutes.
х	x	As the engine begins to run, check to see that the generator and oil pressure indicator lamps go out. If either of these lamps continues to glow, stop the engine and determine the cause. See Section 200, Group 40 of this manual.

### AFTER STARTING INSPECTION

- (1) Check the generator and oil pressure indicator lamps to make sure they go out.
- (2) Check for water, oil, and hydraulic leaks.

#### COLD WEATHER STARTING

#### ADDITIONAL BATTERIES

Starting the gasoline engine in cold weather can be made easier by connecting an additional

12-volt battery in parallel with the 12-volt battery on the tractor.

On diesel tractors, connect two additional 12-volt booster batteries in parallel with the two 12-volt batteries on the tractor.

Use jumper cables to connect the positive (+) terminal of each booster battery to the positive (+) terminal of the tractor battery, and the negative (-) terminal of the booster battery to the negative(-) terminal of the tractor battery.

#### CRANKCASE OIL HEATER

The tractor is designed to permit use of a 240-watt electrical crankcase oil heater. The heater warms the oil in the crankcase to facilitate engine starting.

To install the crankcase oil heater, remove the heater plug from the crankcase and drain the crankcase oil. Apply thread paste to the threads of the heater, insert the heater in the opening and refill the crankcase. When the heater is to be put into use, remove the protective cap, attach the cord, and plug the cord into any convenient 115-volt electrical source with suitable ground. The connector on the cord has a release lever to lock the connector and heater terminal connection. Press the release lever when connecting the heater cord.

#### BATTERY WARMER

This warmer is used to warm the battery, permitting it to operate more efficiently in cold weather.

Install the warmer beneath the battery in the battery compartment and plug the warmer cord into any 115-volt electrical source.

#### HYDRAULIC PUMP

As an additional aid to cold weather starting, the hydraulic pump can be shut off by taking it ''out-of-stroke.'' Figure 10-10-2 shows the shut-off screw for this adjustment. Turn the shut-off screw in (clockwise) a few turns with a screwdriver. Then turn the screw in by hand until resistance is felt. With a screwdriver, turn the screw in one more turn. The hydraulic pump is now out-of-stroke. After the engine has started, use a screwdriver to back the shut-off screw all the way out (counter-clockwise). The pump will now build up pressure.

NOTE: Oil will leak past the shut-off screw if it is not backed all the way out against the internal stop.

## COLD WEATHER STARTING FLUID ADAPTER (DIESEL TRACTOR)

The diesel tractor is equipped with an adapter (Fig. 10-10-3) to inject atomized starting fluid into the engine air intake system. The starting fluid, which aids fuel combustion, is provided in pressurized cans.

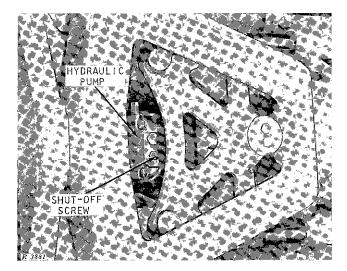


Fig. 10-10-2-Hydraulic Pump Shut-Off Screw

To install the can of starting fluid, remove the cap from the adapter, position the outlet tube of the can on the adapter pilot, and push up gently on the can until it snaps into place.

To inject starting fluid, push the can up 1/16-inch further while turning the key switch to start the engine. Relax pressure on the can between "shots" of starting fluid. Stop injecting the fluid after the engine starts. If the engine starts to die during the first 5 minutes of operation, inject starting fluid to smooth out engine

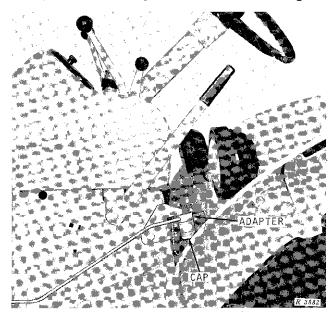


Fig. 10-10-3-Cold Weather Starting Fluid Adapter

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