444D, 544D, AND 644D LOADERS **TECHNICAL MANUAL** TM-1341 (Oct-87)

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INTRODUCTION

This manual is part of a total service support program.

FOS Manuals—reference

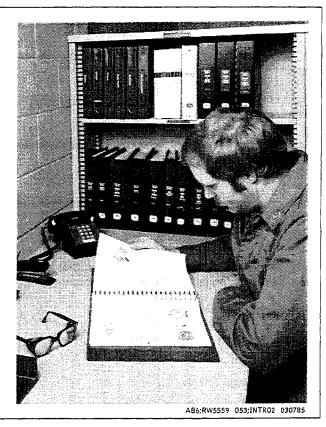
Technical Manuals—machine service

Component Manuals—component service

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise service guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.

Component Technical Manuals are concise service guides for specific components. Component technical manuals are written as stand alone manuals covering multiple machine applications.



FEATURES OF THIS TECHNICAL MANUAL

John Deere ILLUSTRUCTION format emphasizing illustrations and concise instructions in easy-to-use modules.

Emphasis on diagnosis, analysis, and testing so you can understand the problem and correct it.

Diagnostic information presented with the most logical and easiest to isolate problems first to help you identify the majority of routine failures quickly.

Step-by-step instructions for teardown and assembly.

Summary listing at the beginning of each group of all applicable specifications, wear tolerances, torque values, essential tools, and materials needed to do the job.

An emphasis throughout on safety—so you do the job right without getting hurt.

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it when you need to know correct service procedures or specifications.



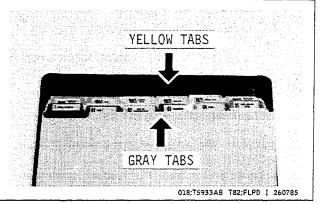
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USING TABS

To fully utilize this technical manual, you must understand how it is organized.

Only two tab colors are used-gray and yellow. Each color represents a different type of information.

Spend a minute reading this now and save many minutes of searching later.



GRAY TAB SECTIONS

The gray tab sections are repair sections that tell how to repair the components of the various systems.

Repair of a component includes:

Removal from machine (when necessary)

Disassembly

Inspection

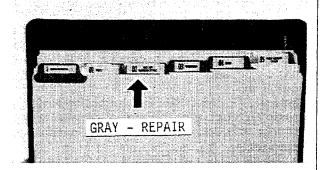
Replacement of parts

Assembly

Adjustment

Installation on machine (when necessary)

The numbers used for the repair (gray tab) sections are part of an overall service publication numbering system. The numbers identify the same sections in the parts catalog, flat rate manual, service information bulletins, and service training courses.

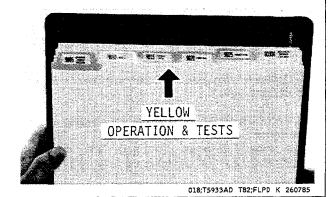


YELLOW TAB SECTIONS

Each yellow tab section contains information on:

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| iroups | |
|--------|-------------------------------|
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| 25 | Tests |
| | |





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