

Product: BACKHOE LOADER

Model: 416F2 BACKHOE LOADER LBF

Configuration: 416F2 Center Pivot Backhoe Loader LBF00001-UP (MACHINE) POWERED BY 3054C, C4.4 Engine

Disassembly and Assembly 3054C Engines for Caterpillar Built Machines

Media Number -SEN5069-18

Publication Date -01/05/2015

Date Updated -19/09/2018

i02333592

Lifter Group - Remove and Install

SMCS - 1209-010

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1U-7262	Telescoping Magnet	1

Start By:

- Remove the camshaft. Refer to Disassembly and Assembly, "Camshaft - Remove and Install".

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

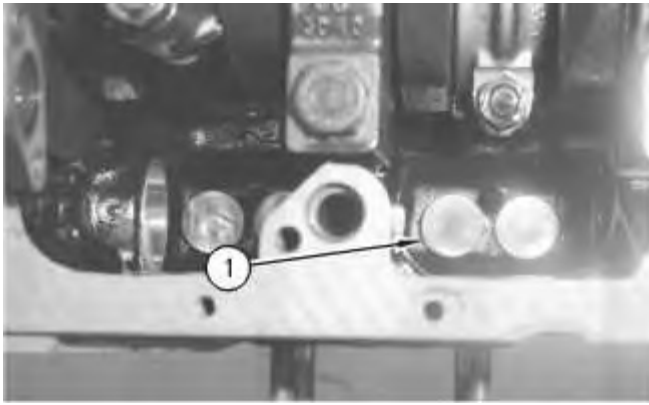


Illustration 1

g00540954

1. Use Tooling (A) to remove lifters (1).

Note: Place an identification mark on the lifters for installation purposes.

Installation Procedure

Table 2

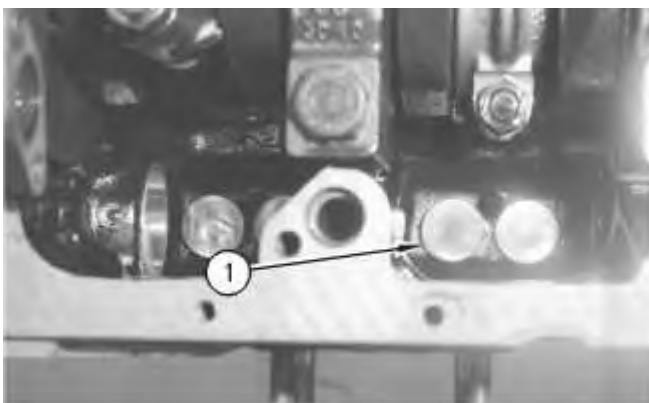
Required Tools			
Tool	Part Number	Part Description	Qty
A	1U-7262	Telescoping Magnet	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Lubricate the lifters with clean oil before installing the lifters in the cylinder block.



2. Use Tooling (A) to install lifters (1).

Note: Ensure that the lifters are installed in the original location and that the lifters are seated correctly.

End By:

- a. Install the camshaft. Refer to Disassembly and Assembly, "Camshaft - Remove and Install".
-

**Thank you very much
for your reading.**

**Please click here to buy
After you pay.**

**Then, you can
download the complete
manual instantly.
No waiting.**