Model: 160M 2 MOTOR GRADER R9L

Configuration: 160M Series 2 MOTOR GRADER R9L00001-UP (MACHINE) POWERED BY C9 ENGINE

### **Disassembly and Assembly**

#### 12M Series 2, 140M Series 2 and 160M Series 2 Motor Graders Power Train

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# Rear Axle, Differential and Final Drive - Disassemble

**SMCS** - 3258-015; 3278-015; 3282-015-RE; 4050-015; 4068-015

## **Disassembly Procedure**

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	439-3940	Link Bracket	4
В	140-7742	Sleeve	2
С	386-6031	Lever Puller Hoist	1
D	154-6182	Forcing Bolt	3
Е	439-3939	Link Bracket	2
F	8B-7551	Bearing Puller Gp	1
	1P-5546	Crossarm	1
	3H-0465	Push-Puller Plate	2
	5F-7366	Forcing Screw	1
G	292-4949	Socket Wrench As	1
Н	154-6183	Forcing Bolt	3
J	1U-6405	Three Jaw Puller	1

### **Start By:**

A. Remove the rear axle.

### **NOTICE**

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Note: Inspect the O-ring seals. Replace the O-ring seals that are worn or damaged.

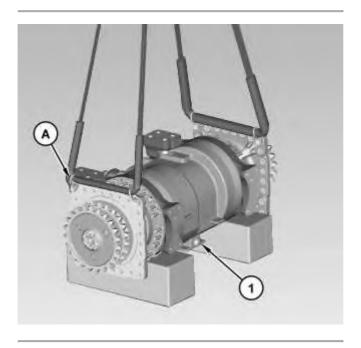


Illustration 1 g01413868

1. Use Tooling (A), Tooling (B), and two suitable lifting devices in order to position rear axle (1) onto suitable blocking. The weight of rear axle (1) is approximately 1089 kg (2400 lb).

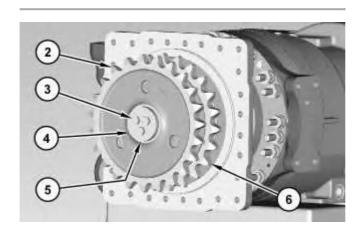


Illustration 2 g01418559

2. Remove bolts (3), retainer (4), shims (5), sprocket (2), and sprocket (6).

**Note:** Note the quantity and the order of shims (5).

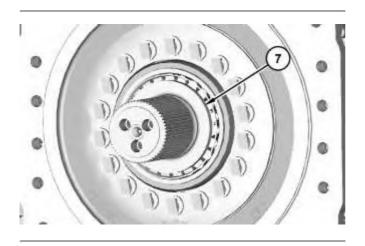


Illustration 3 g01414357

3. Remove bearing cone (7).

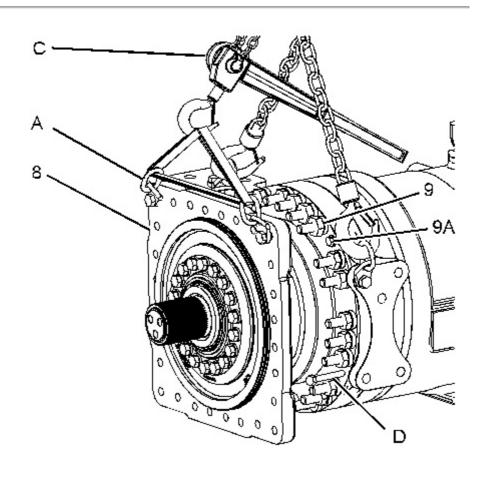


Illustration 4 g01412778

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