



Illustration 1

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2. Fasten the final drive to Tooling (A) , as shown. The weight of the final drive assembly is approximately 312 kg (688 lb).
3. Remove bolts (1) and the washers that hold the cover in position.

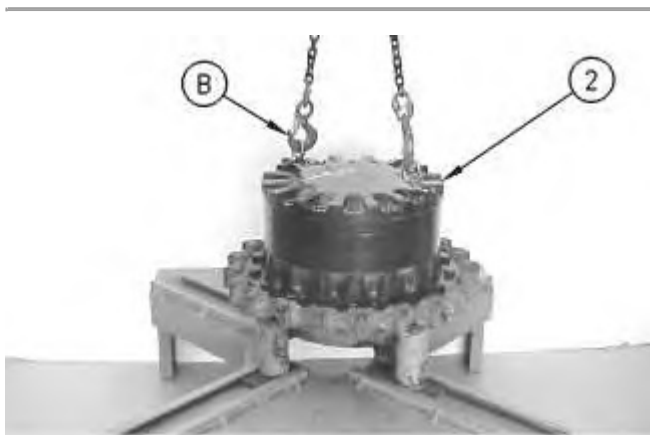


Illustration 2

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4. Remove the setscrews from the cover. Fasten Tooling (B) and a suitable lifting device to cover (2) , as shown. Remove the cover. The weight of the cover is approximately 32 kg (70 lb).

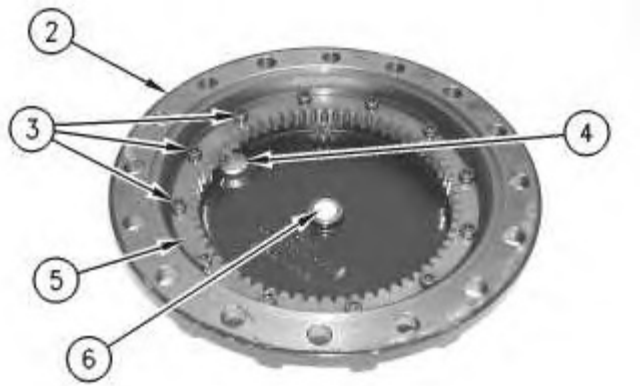


Illustration 3

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5. Remove bolts (3) . Remove gear (5) . Check plate (6) . Replace plate (6) if wear is shown. Remove plugs (4) from cover (2) .



Illustration 4

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6. Remove O-ring seal (7) from plugs (4) .



Illustration 5

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7. Remove gear (8) . Remove spacer (9) .



Illustration 6

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8. Remove retaining ring (10) with Tooling (C) . Remove washer (11) . Remove gear (12) .
Remove bearing assembly (13) . Remove second washer (11) .

9. Repeat Step 8 for the remaining two gear assemblies.

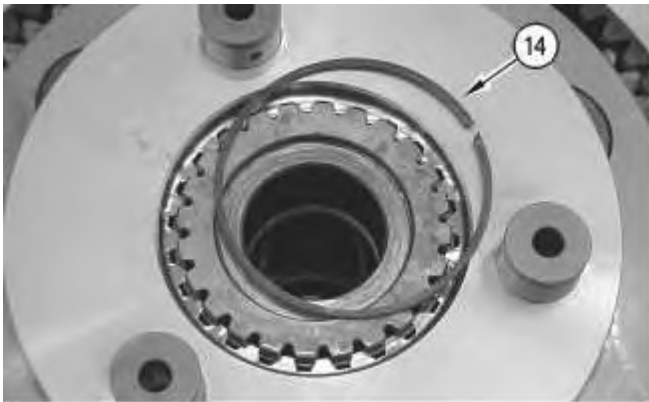


Illustration 7

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10. Remove retaining ring (14) .

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