## Illustration 1

1. Remove bolts (1) and valve (2).

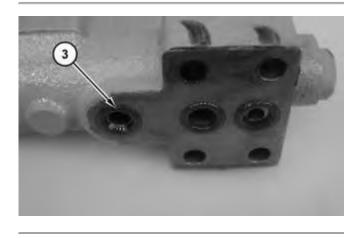


Illustration 2

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2. Remove O-ring seals (3).

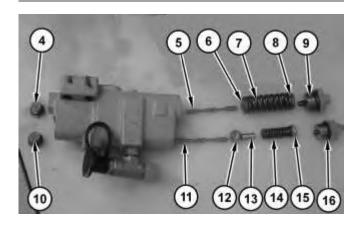


Illustration 3

g01329901

## A WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

<sup>3.</sup> Remove plug (9), the O-ring seal, retainer (8), spring (7), retainer (6), spool (5), plug (4), and the O-ring seal.

4. Remove plug (16), the O-ring seal, retainer (15), spring (14), rod (13), retainer (12), spool (11), plug (10), and the O-ring seal.

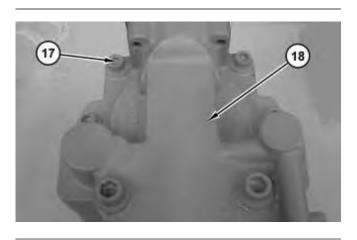


Illustration 4

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Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

5. Remove bolts (17) and head (18).

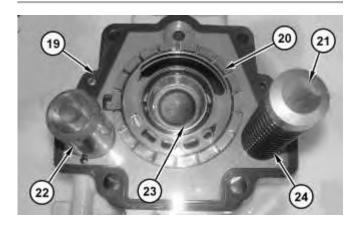


Illustration 5

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6. Remove piston (22), piston (21), spring (24), gasket (19), port plate (20), and bearing cup (23).



Illustration 6

g01329909

7. Remove bearing cone (25).

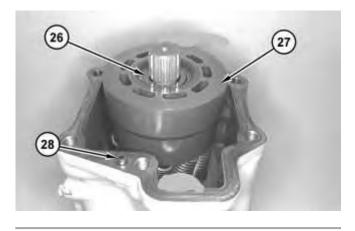


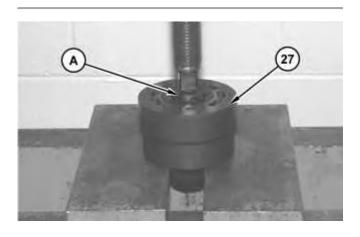
Illustration 7

Illustration 8

g01329910

g01329911

8. Remove shim (26), barrel (27), and dowel (28).



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Best Regards