Model: 420F2 BACKHOE LOADER LYB Configuration: 420F2 Center Pivot Backhoe Loader LYB00001-UP (MACHINE) POWERED BY C4.4 Engine

Disassembly and Assembly 415F2, 416F2, 420F2 IT, 420F2 ST, 430F2 IT and 430F2 ST Backhoe Loaders Power Train Media Number -UENR5021-03 Publication Date -01/05/2015 Date Updated -05/06/2018

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Transmission (Direct Drive) - Disassemble

SMCS - 3030-015-DD; 3066-015

Disassembly Procedure

Table 1			
Required Tools			
Tool	Part Number	Part Description	Qty
Α	395-1590	Lifting Eye Assembly	2
В	422-5471	Lifting Eye Assembly	1
C	4C-3652	Spring Compressor	1
D	1P-1859	Retaining Ring Pliers	1
E	8H-0663	Bearing Puller Gp	1
F	8B-7551	Bearing Puller Gp	1
G	1U-6400	Three Jaw Puller	1
Н	137-8102	Spring Compressor	1

Start By:

a. Remove the transmission.

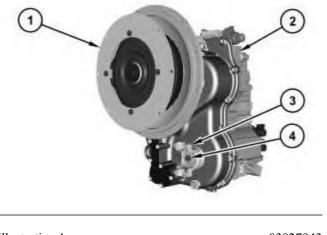


Illustration 1

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- 1. Use two people to remove torque converter (1). The weight of torque converter (1) is approximately 23 kg (51 lb). Remove torque converter (1) from transmission (2).
- 2. Remove bolt (4), the washer, and yoke (3) from transmission (2).

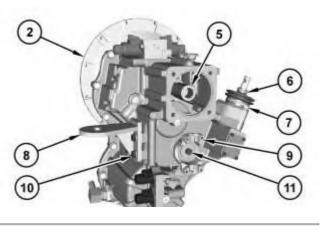


Illustration 2

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- 3. Remove shaft (5) from transmission (2).
- 4. Remove bolts (7) and gear shift (6) from transmission (2).
- 5. Remove bolts (10) and support assemblies (8) from transmission (2).
- 6. Remove bolt (11), the washer, and yoke (9) from transmission (2).

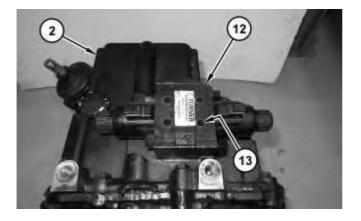


Illustration 3

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7. Remove bolts (13) and solenoid valve (12) from transmission (2).

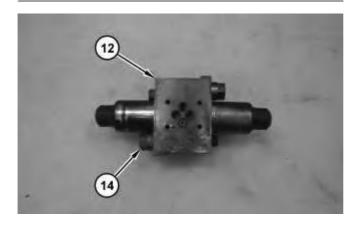


Illustration 4

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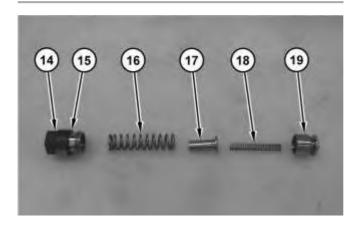


Illustration 5

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🛕 WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

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