

19. Remove bearings (12) from planetary gears (11).
20. Remove the lock rings and bearing cups (13) from planetary gears (11).



Illustration 11

g00617891

21. Remove bolts (14) and retainer (15).
22. Use a magnet to remove pins from the reaction hub.

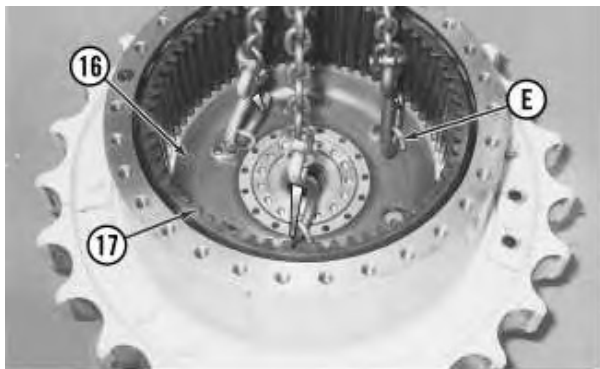


Illustration 12

g03391973

23. Install Tooling (E) and suitable lifting device on reaction hub (16). The weight of reaction hub (16) and ring gear (17) are approximately 80 kg (176 lb).
  24. Remove reaction hub (16) and ring gear (17).
  25. Remove Tooling (E).
-

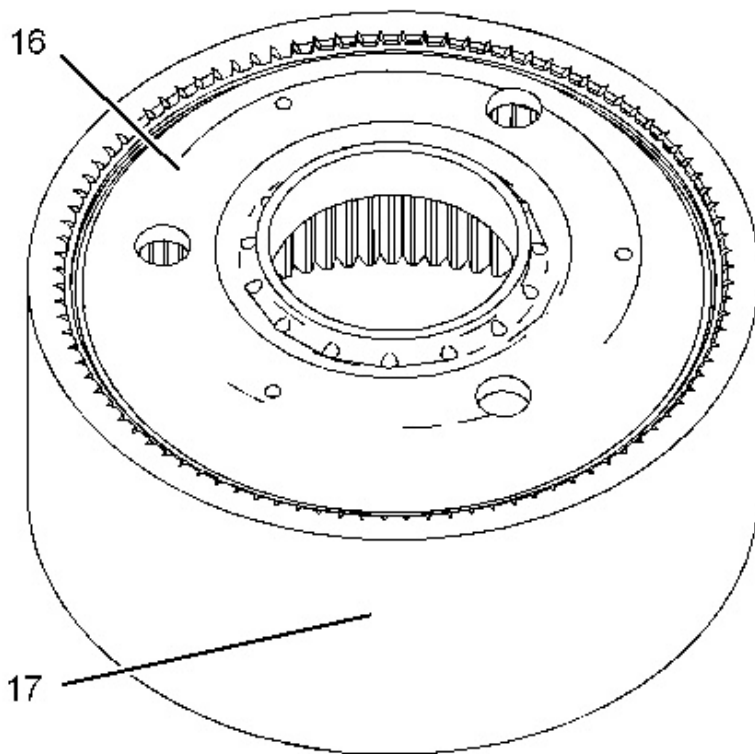


Illustration 13

g03392671

26. Turn over reaction hub (16) and ring gear (17).
27. Remove the retainer ring from ring gear (17).
28. Remove reaction hub (16) from ring gear (17). The weight of reaction hub (16) is approximately 22 kg (49 lb).

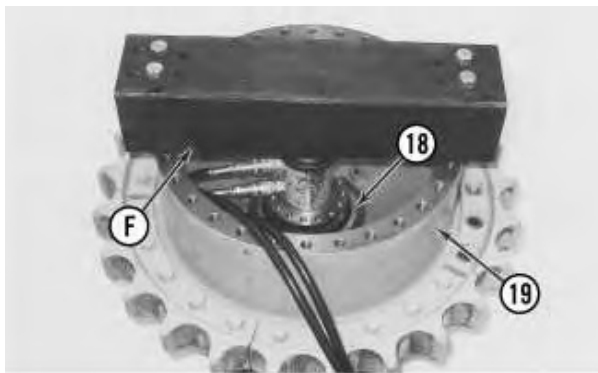


Illustration 14

g00619568

29. Install Tooling (F) on sprocket hub (19).
30. Use Tooling (F) to loosen sprocket hub (19) from the spindle.
31. Remove Tooling (F).
32. Remove bearing cone (18) from sprocket hub (19).

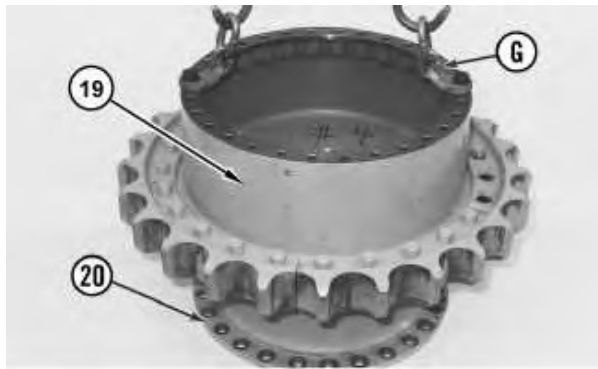


Illustration 15

g03391976

33. Install Tooling (G) and a suitable lifting device on sprocket hub (19). The weight of sprocket hub (19) is approximately 280 kg (620 lb).
34. Remove sprocket hub (19) from spindle (20).
35. Turn over sprocket hub (19).

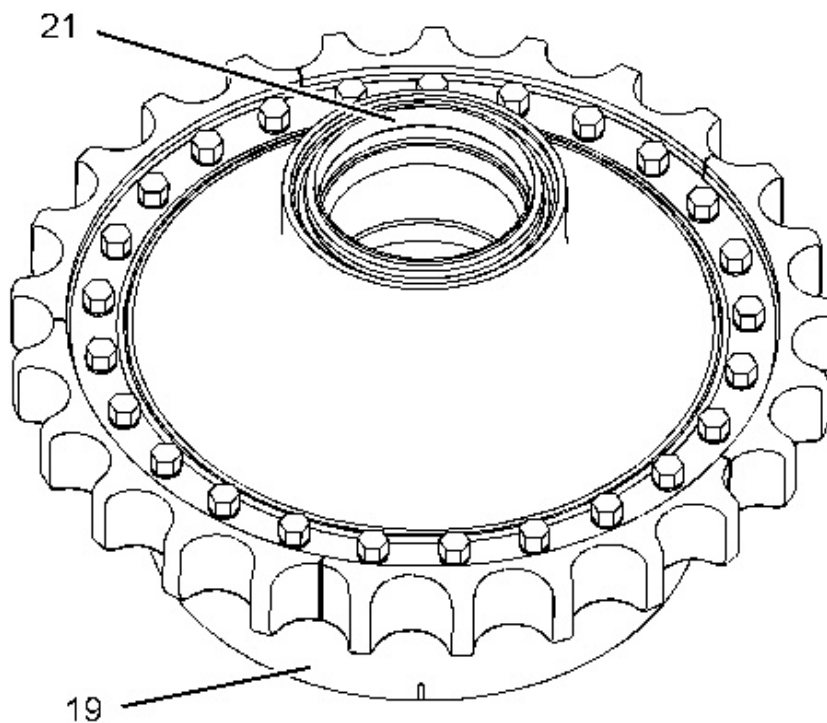


Illustration 16

g03392753

**Note:** Mark Duo-Cone seal (21) for placement during assembly.

36. Remove Duo-Cone seal (21).

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