

- The electronic control module is replaced.

Reference: Refer to Testing and Adjusting, SENR8367, "Calibration" for the calibration procedures.

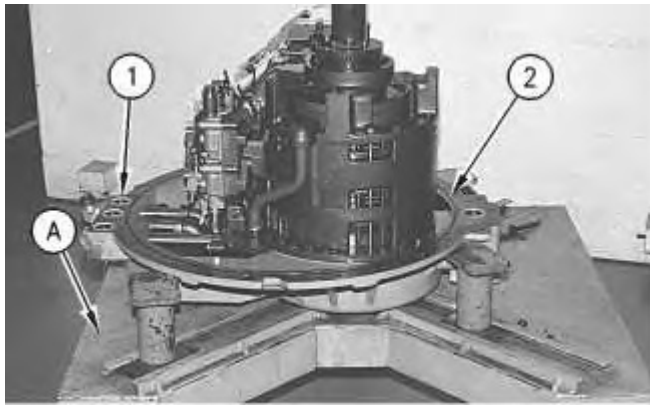


Illustration 1

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1. Position the transmission on tool (A). Mark all the housings for alignment during the assembly procedure.
2. Remove four small O-ring seals (1) and remove large O-ring seal (2) from the transmission cover.

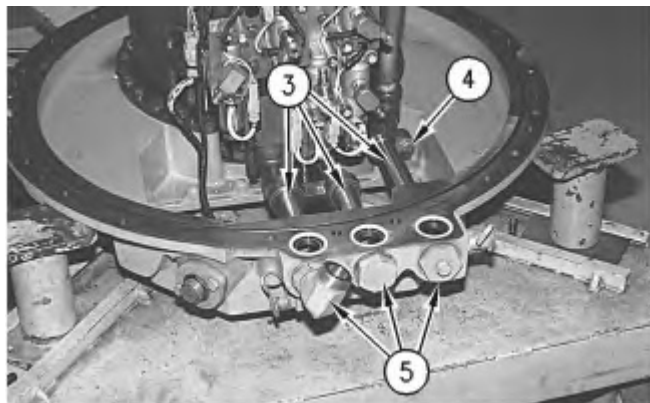


Illustration 2

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3. Remove three fittings (5) with the O-ring seals.
 4. Remove three bolts and strips (4).
 5. Remove three tubes (3). Remove the seals from the tubes.
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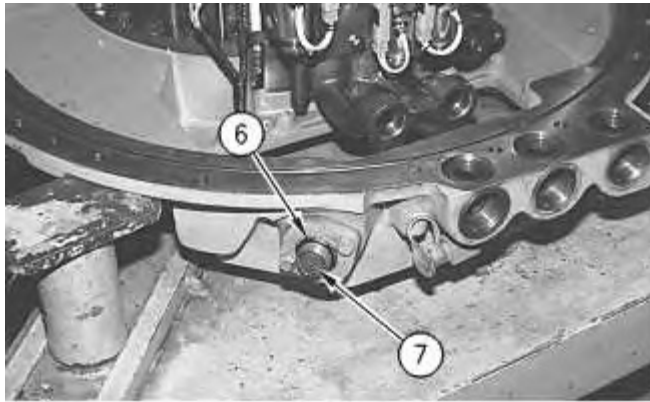


Illustration 3

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6. Remove locknut (6). Push connector (7) out of the case.

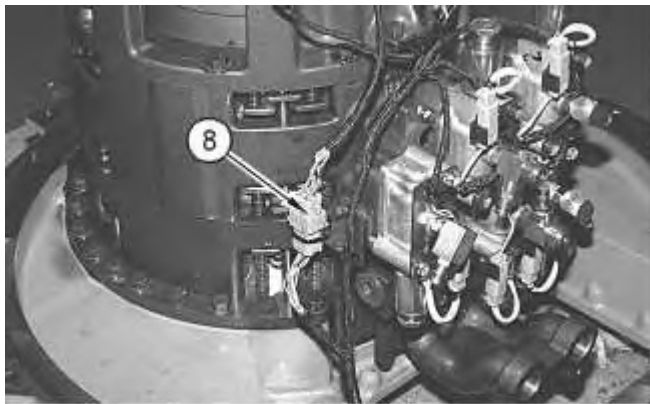


Illustration 4

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7. Disconnect electrical connector (8).

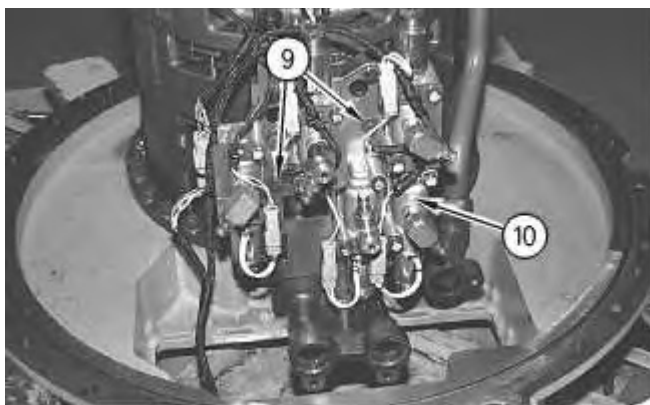


Illustration 5

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8. Remove four bolts and washers (9) and remove control valve (10).

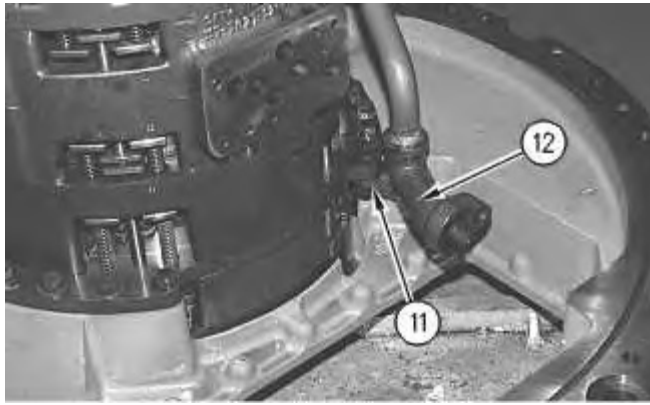


Illustration 6

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9. Remove bolt (11) and remove tube (12).
10. Remove the O-ring seal from tube (12).

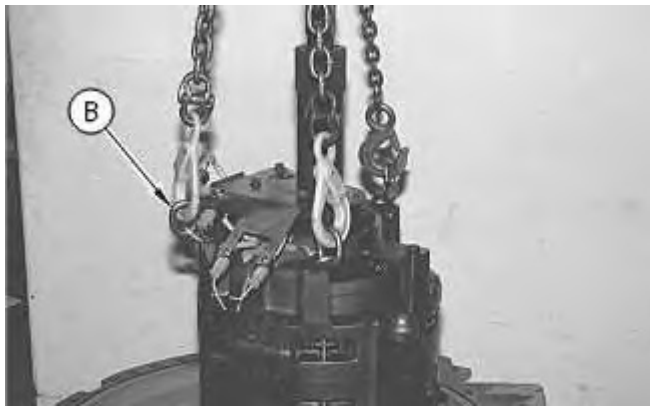


Illustration 7

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11. The weight of the planetary transmission is 340 kg (750 lb). Install tool (B). Attach a hoist to tool (B).

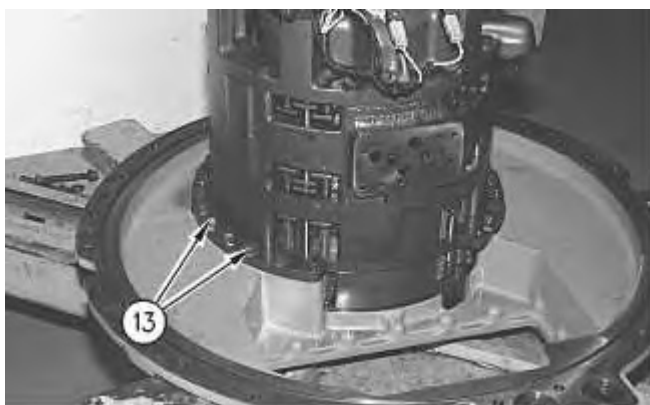


Illustration 8

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