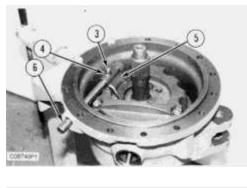
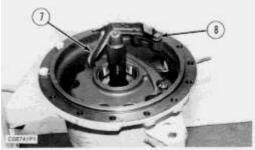


**4.** Put axle housing (2) in position on tooling (C).

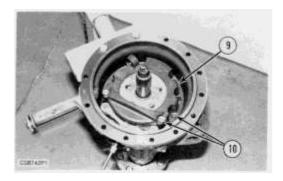




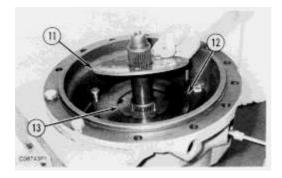
**5.** RIGHT SIDE AXLE HOUSING ONLY - Loosen nut (4), and remove bolt (3). Slide lower shaft (6) from the housing, and remove differential lock fork (5).

6. LEFT SIDE AXLE HOUSING ONLY - Remove bolts (8) and differential thrust block (7).

**NOTE:** From this point on, the axle housings are very similar. The right side axle housing only will be shown for disassembly.



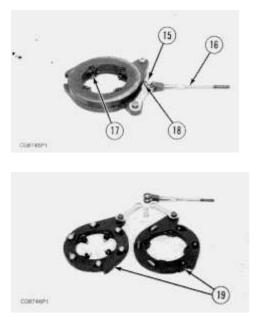
7. Remove nuts and bolts (10) to remove inner brake housing (9).



8. Remove inner disc (11), plate (12) and disc (13).



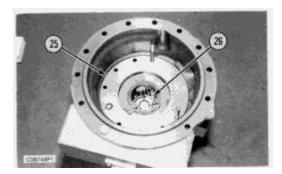
9. Remove brake actuator assembly (14).



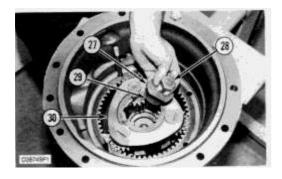
- 10. Remove cotter pin (18) and pin (15) to remove lever shaft (16).
- 11. Disconnect springs (17), and separate the actuator halves (19).



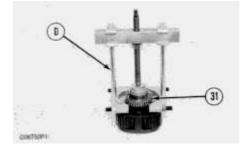
**12.** Remove sun gear (20). Remove outer disc (21), plate (23) and disc (24). Remove brake torque pin (22).



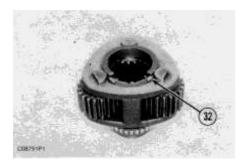
13. Remove lock (26) from the axle bolt. Remove outer brake housing (25).



14. Remove axle retainer bolt (28), washer (27) and shim (29). Remove planetary gear group (30).



**15.** If bearing (31) is to be removed, use tooling (D).



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