

**Personal injury can result from parts and/or covers under spring pressure.**

**Spring force will be released when covers are removed.**

**Be prepared to hold spring loaded covers as the bolts are loosened.**

---

6. Remove bolts (4).
7. Remove brake hub (2) from housing (6).
8. Remove the retaining ring and ring gear (5) from brake hub (2).



Illustration 6

g03391389

9. Remove four friction discs (7) and three brake plates from housing (6).

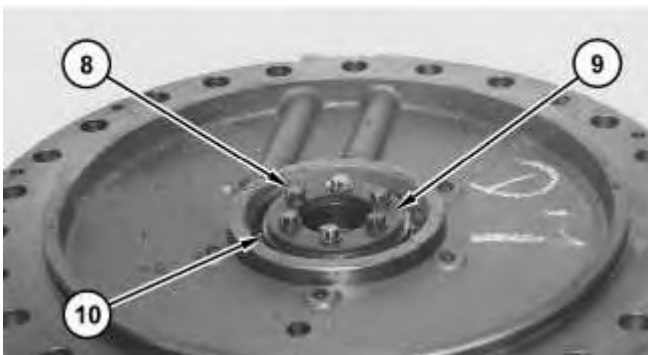


Illustration 7

g03391098

---

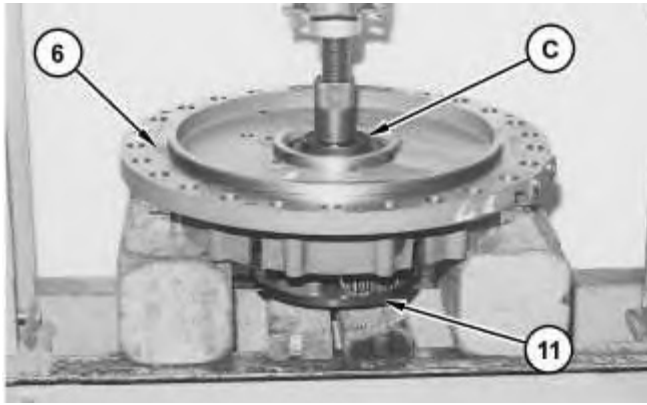


Illustration 8

g03390855

10. Remove bolts (8) and plate (9).

**Note:** Do not allow carrier (11) to fall when carrier (11) is pressed from housing (6).

11. Use a suitable press and Tooling (C) to remove carrier (11) from housing (6).

12. Remove bearing cone (10) from housing (6).



Illustration 9

g00622127

13. Remove ring (14) from carrier (11).

14. Remove bolts (13).

15. Remove slinger (12) from carrier (11).

**Note: Damage to bearing cone (15) will result if removed from carrier (11).**

16. If necessary, remove bearing cone (15) from carrier (11).



Illustration 10

g00622128

17. Use a hammer and a punch to push pin (17) in shaft (16).

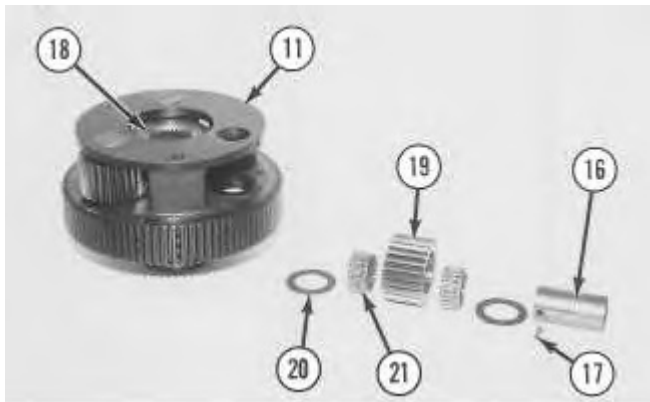


Illustration 11

g00622142

18. Remove planetary shaft (16), planetary gear (19), thrust discs (20), and bearings (21) from carrier (11).
19. Remove pin (17) from planetary shaft (16).
20. Repeat Steps 17 through 19 for remaining planetary gears (19).
21. Remove sun gear (18) from carrier (11).



**Thank you very much  
for your reading.**

**Please click here to buy  
After you pay.**

**Then, you can  
download the complete  
manual instantly.  
No waiting.**