

Illustration 2 g00698116

1. Install insulation (40) on the evaporator coil.



Illustration 3 g00698112

2. Install evaporator coil (39) in the case assembly.



Illustration 4 g00698110

**Note:** Make sure that the air dampers are properly installed in the case assembly.

3. Install case assembly (38).

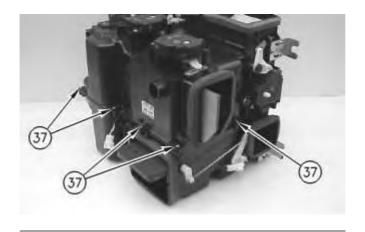


Illustration 5 g00698562

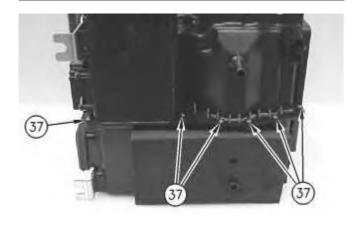


Illustration 6 g00698099

4. Install screws (37) in the case assembly.

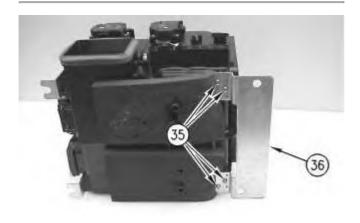


Illustration 7 g00698091

5. Position mounting bracket (36) on the case assembly. Install screws (35).

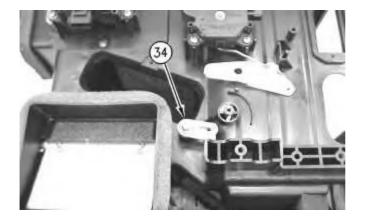


Illustration 8 g00698084

6. Install retainer (34) on the air damper.

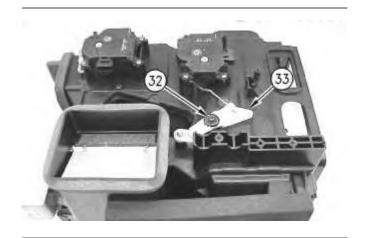


Illustration 9 g00698076

7. Connect linkage (33). Install screw (32).

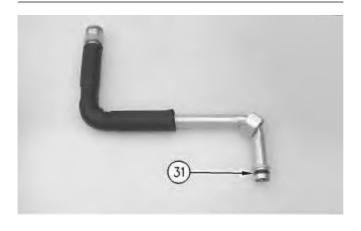


Illustration 10 g00698555

8. Install O-ring seal (31) on the tube assembly.

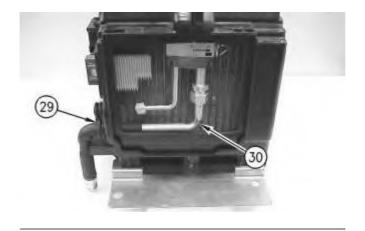


Illustration 11 g00698025

9. Install tube assembly (30) in grommet (29). Connect tube assembly (30).

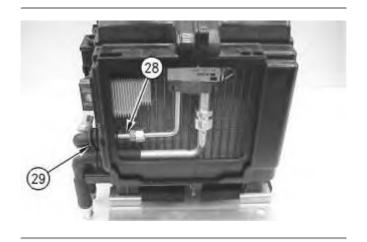


Illustration 12 g00698016

10. Install tube assembly (28) in grommet (29). Connect tube assembly (28).

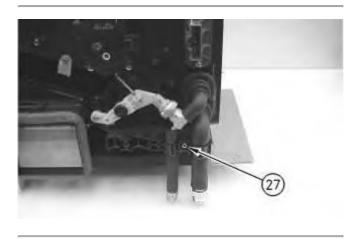


Illustration 13 g00698018

11. Install the clip and screw (27) on the tube assembly.

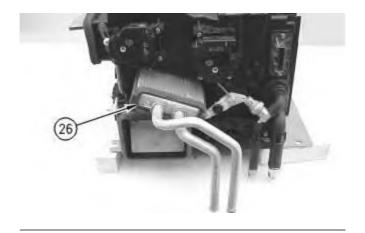


Illustration 14

g00698010

## 12. Install heater core (26).

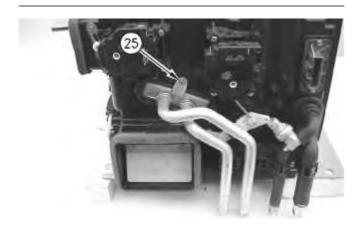


Illustration 15

g00698002

## 13. Install the clip and screw (25).

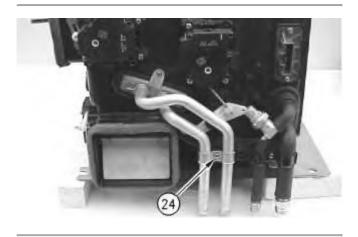


Illustration 16

g00698007

14. Install screw (24) in order to Install the clip on the tube assemblies.



Illustration 17 g00698546

15. Install insulation (23) on the tube assemblies.

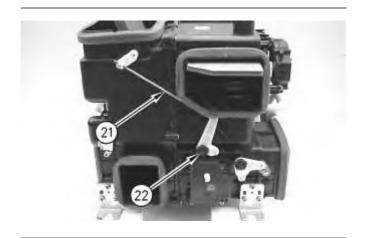


Illustration 18 g00697999

16. Connect linkage (21). Install screw (22).



Illustration 19 g00697996

17. Install cam (20) on the damper motor.

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