

	426-2719	Block Assembly	1
	132-8126	Hydraulic Wrench ⁽¹⁾	1
J	237-3952	Reaction Arm Assembly ⁽²⁾	1
	426-2720	Block Assembly ⁽³⁾	1
	308-5676	Spanner Wrench Assembly ⁽⁴⁾	1
K	329-1669	Spanner Wrench Assembly ⁽⁵⁾	1
	308-5675	Driver Assembly	1
	426-2723	Adapter	1
L	385-8479	Hydraulic Pump Gp 115v	1
	384-8916	Hydraulic Pump Gp 208-240v	1
M	1H-3110	Bearing Puller Gp	1

⁽¹⁾ Can be used in place of 385-8578 Hydraulic Wrench.

⁽²⁾ For use with 132-8126 Hydraulic Wrench only.

⁽³⁾ For use with 132-8126 Hydraulic Wrench only.

⁽⁴⁾ 6 Pin

⁽⁵⁾ 7 Pin

Start By:

- a. Remove the piston motor.

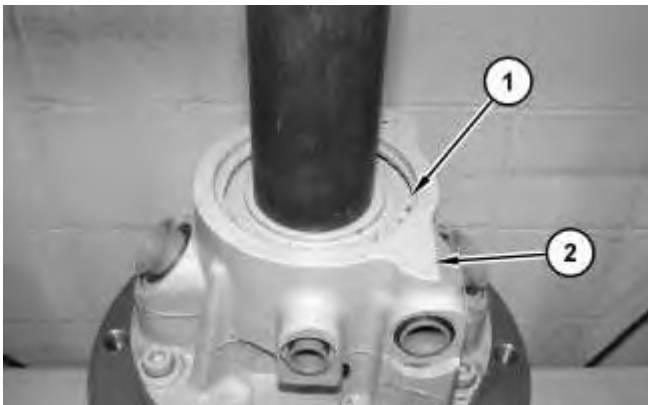


Illustration 1

g03766418



WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

1. Use suitable press and Tooling (A) and Tooling (B) to remove retaining ring (1) from head (2).

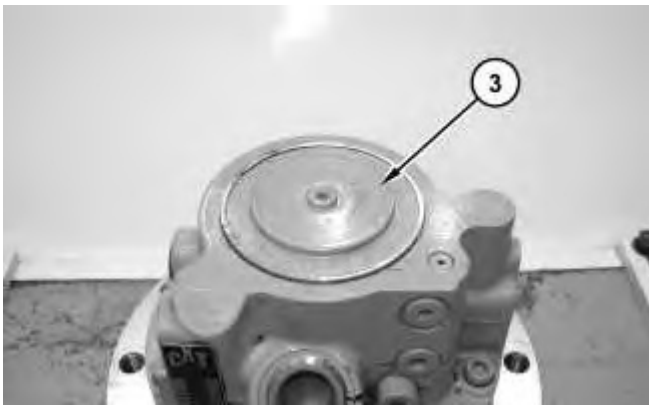


Illustration 2

g03766438

2. Remove plate (3).



Illustration 3

g03766440

3. Remove springs (4).
-

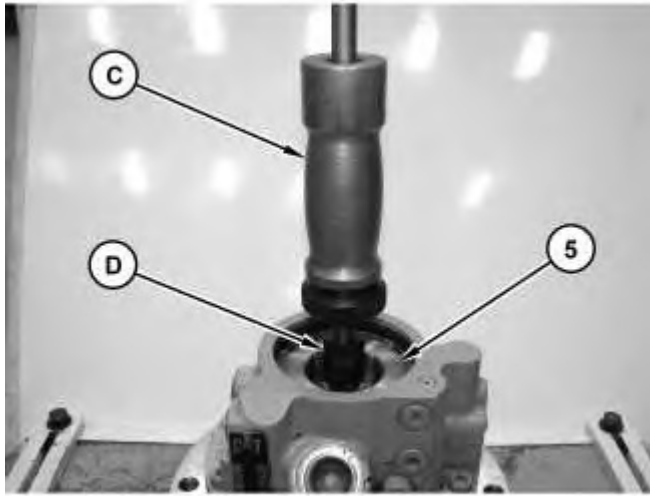


Illustration 4

g03766479

4. Use Tooling (C) and Tooling (D) to remove piston (5).

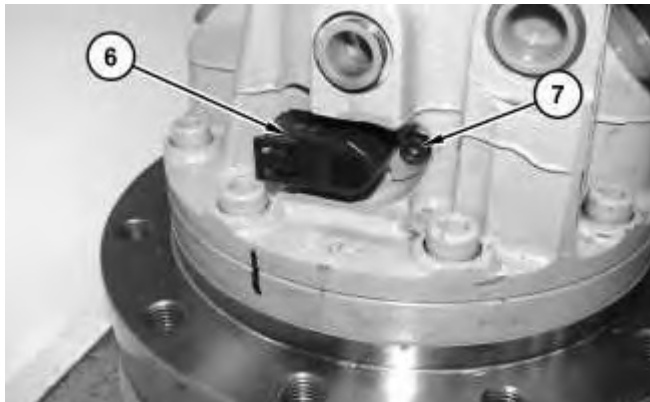


Illustration 5

g03766496

5. Remove bolt (7), speed sensor (6), and the O-ring seal.

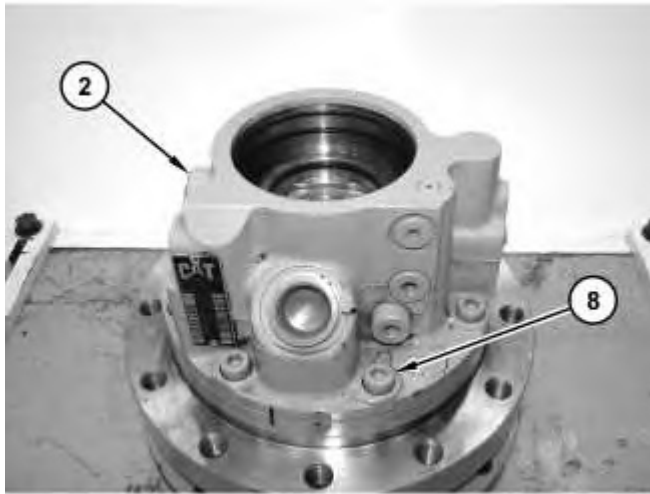


Illustration 6

g03766501

 **WARNING**

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

-
6. Remove bolts (8) from head (2).

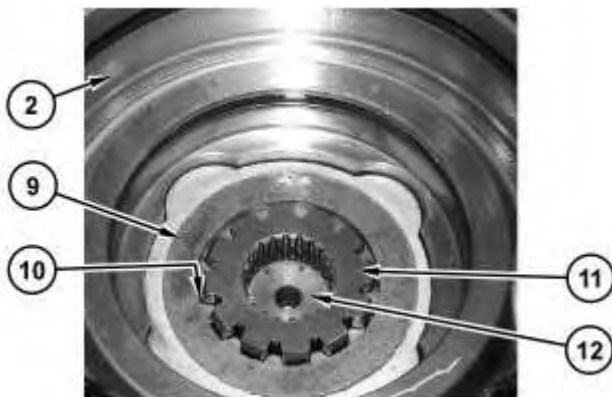


Illustration 7

g03766518

7. Remove head (2) while pushing down on shaft (12) in order to keep the rotating group from being removed with head (2).

8. Remove friction discs (9), plates (10), and gear (11).

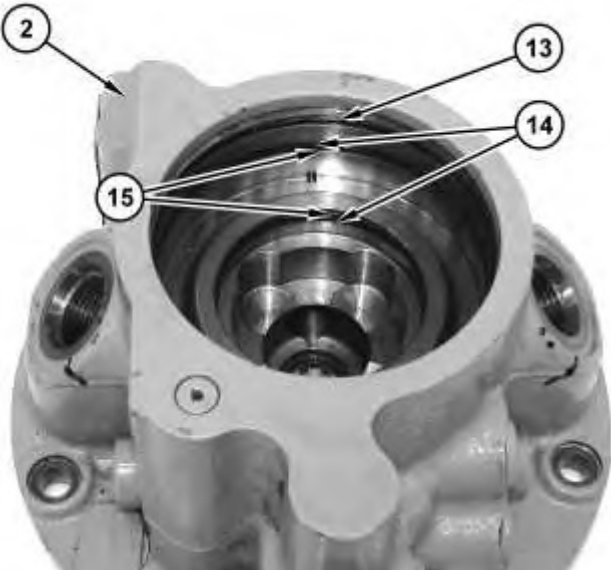


Illustration 8

g03768399

9. Remove O-ring seal (13), backup rings (14), and O-ring seals (15) from head (2).



Illustration 9

g03771136

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