- 1. Inspect fuel injection pump and governor (1).
- 2. Remove tube (2).

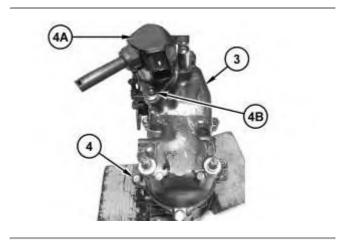


Illustration 2 g02805639

- 3. Use suitable blocking and position the fuel injection pump and governor. Remove bolts (4) and remove governor housing assembly (3).
- 4. Remove two bolts (4B) and remove stop solenoid (4A). Replace o-ring if necessary.

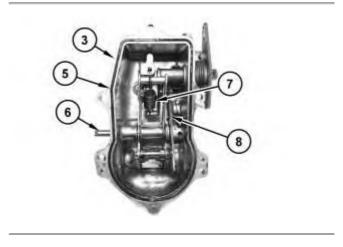


Illustration 3 g02805640

- 5. Remove and inspect O-ring seal (5) from governor housing assembly (3). If necessary, replace O-ring seal (5) with new.
- 6. Remove shaft (6) and spring (7) from governor housing assembly (3). Remove governor lever (8).

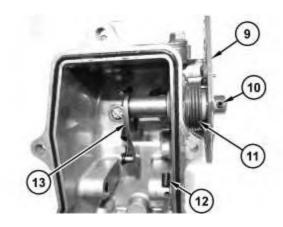


Illustration 4

g02805641

- 7. Remove pin (10) from governor lever assembly (12).
- 8. Remove speed control lever (9) and spring (11) from governor lever assembly (12).
- 9. Remove spring (13) and remove governor lever assembly (12) with the O-ring seals.

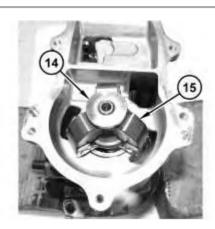


Illustration 5

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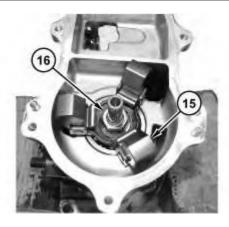


Illustration 6

g02805658

10. Remove governor sleeve (13) and nut (16). Remove governor weights (15).



Illustration 7 g02805660

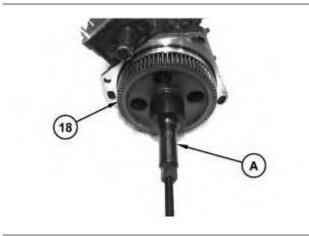


Illustration 8 g02805696

11. Remove nut (17) from gear (18).

Note: Nut (17) has reverse threads.

12. Use Tooling (A) to remove gear (18).

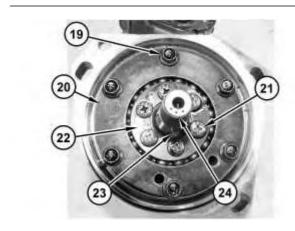


Illustration 9 g02805716

- 13. Remove bolts (19) and retaining plate (20).
- 14. Remove fuel camshaft (24) from the housing assembly.

15. Remove screws (21) and retaining plate (22). If necessary, replace key (23) with new.

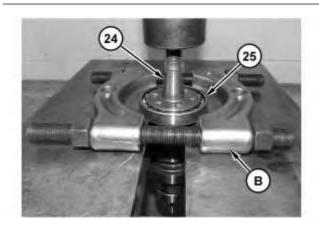


Illustration 10

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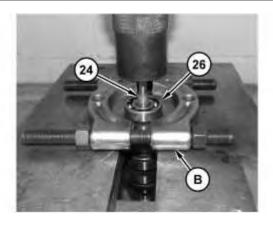


Illustration 11

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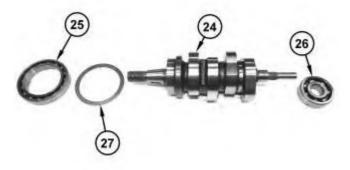


Illustration 12

g02805765

- 16. Use a suitable press and Tooling (B) to remove bearing (25) from fuel camshaft (24) and ring (27).
- 17. Use a suitable press and Tooling (B) to remove bearing (26) from fuel camshaft (24).

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