

Illustration 1

g01325524

1. Remove bolts (1) and valve (2).

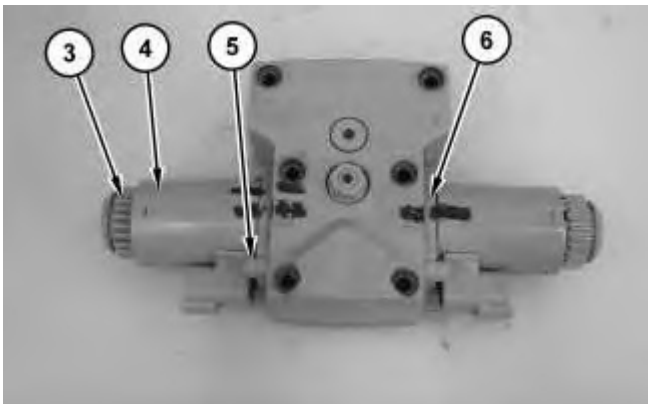


Illustration 2

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2. Remove nut (3), the O-ring seal, coil (4), bolts (5), and cartridge (6).

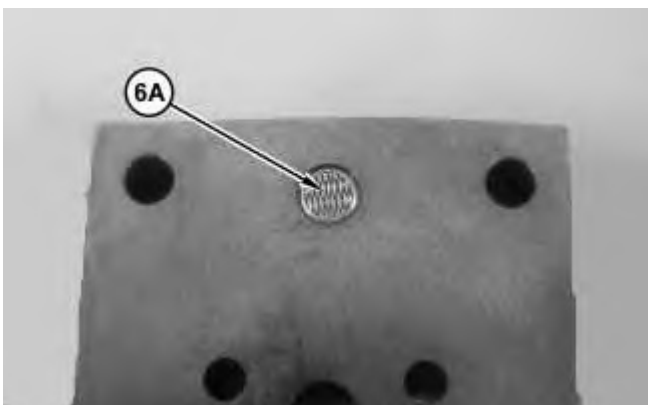


Illustration 3

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3. Remove screen (6A).
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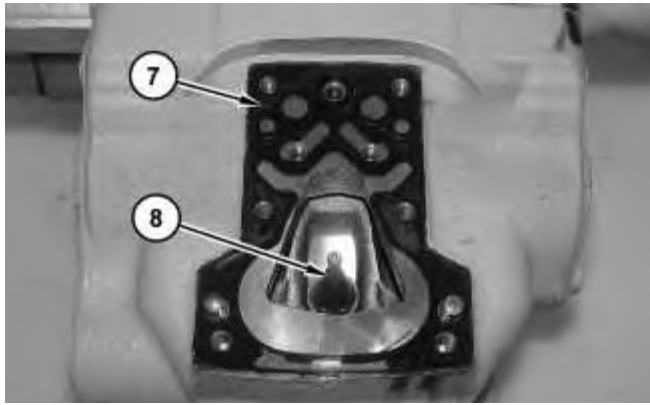


Illustration 4

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4. Remove gasket (7) and control arm (8).

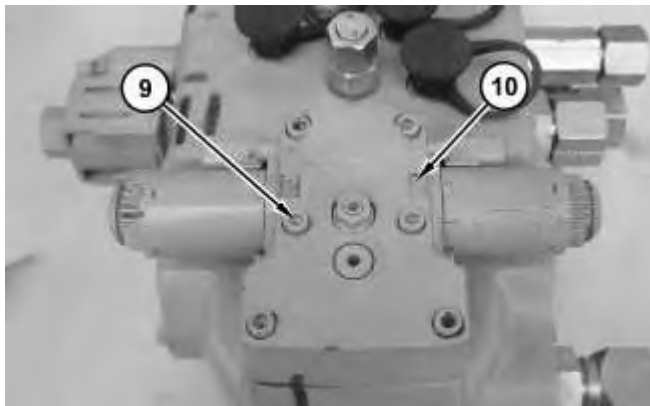


Illustration 5

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5. Remove bolts (9) and valve (10).
6. Repeat Steps 2 through Steps 4 for valve (10).

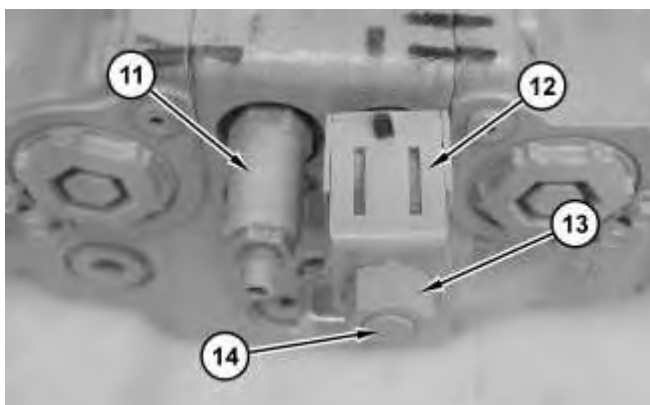


Illustration 6

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7. Remove nut (13), coil (12), and cartridge (14).
8. Remove valve (11).

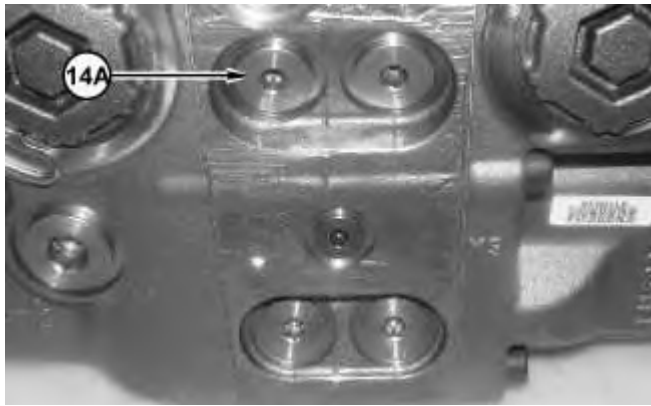


Illustration 7

g01377504

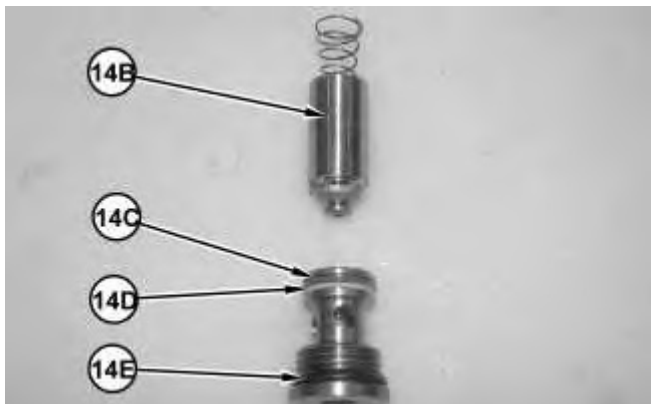


Illustration 8

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9. Remove plugs (14A), O-ring seal (14E), O-ring seal (14C), backup ring (14D) and crossover relief valves (14B), from the head.

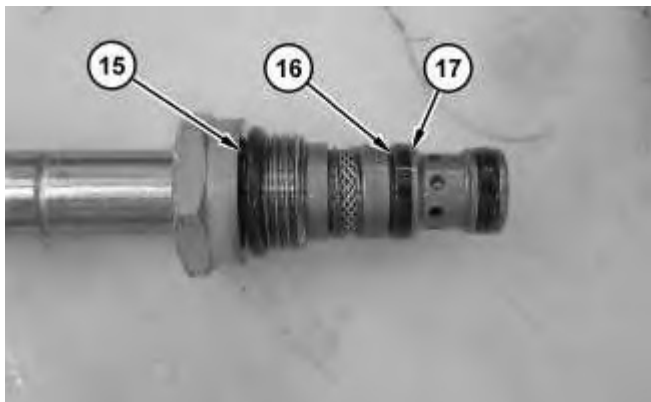


Illustration 9

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10. Remove O-ring seal (15), backup rings (16), and O-ring seals (17).
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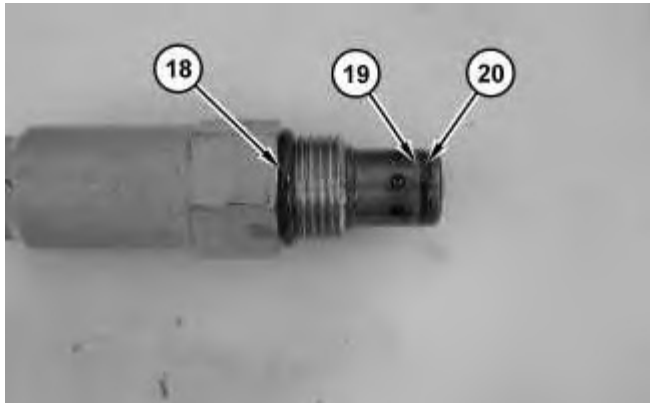


Illustration 10

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11. Remove O-ring seal (18), backup ring (19), and O-ring seal (20).

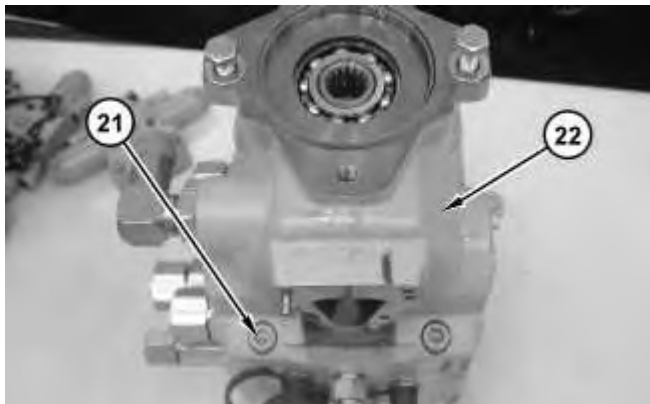


Illustration 11

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12. Remove bolts (21) and housing (22).

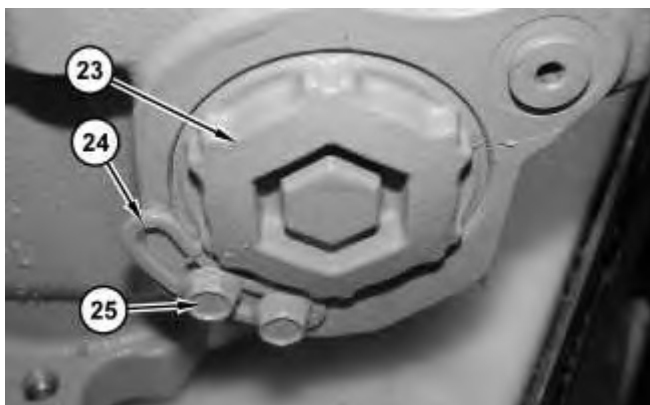


Illustration 12

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13. Remove bolts (25), retainer (24), and set screw (23).
14. Repeat Step 13 for the opposite side.



Illustration 13

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15. Remove O-ring seal (26).

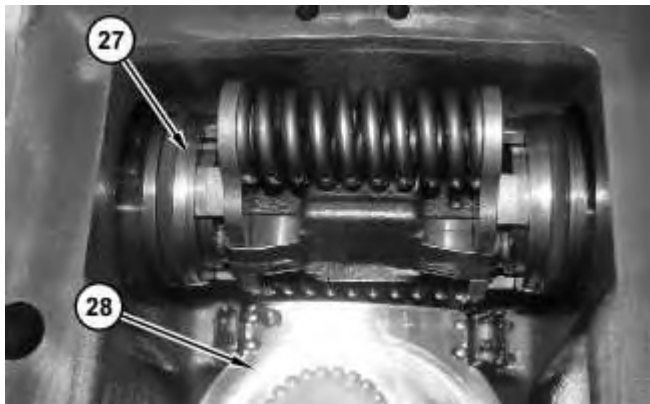


Illustration 14

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16. Remove piston assembly (27) and swashplate (28).

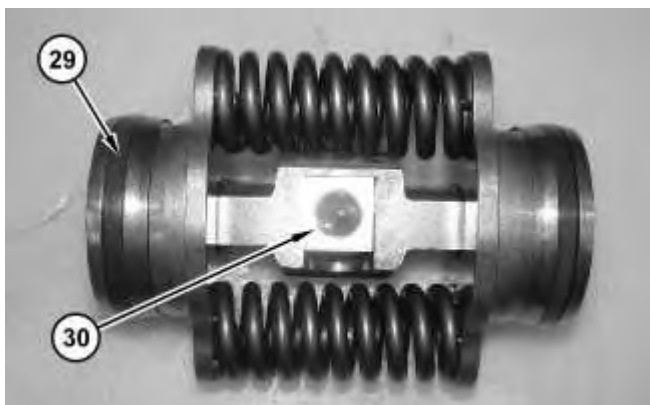


Illustration 15

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17. Remove seals (29) and block (30).

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