

# FOREWORD

This manual covers the service procedures of the TOYOTA BATTERY FORKLIFT 5FBCU15 ~ 30 Series. Please use this manual for providing quick, correct servicing of the corresponding forklift models.

This manual deals with the above models as of July 1995. Please understand that disagreement can take place between the descriptions in the manual and actual vehicles due to change in design and specifications. Any change or modifications thereafter will be informed by Toyota Industrial Vehicles' Parts & Service News.

**TOYOTA MOTOR CORPORATION**

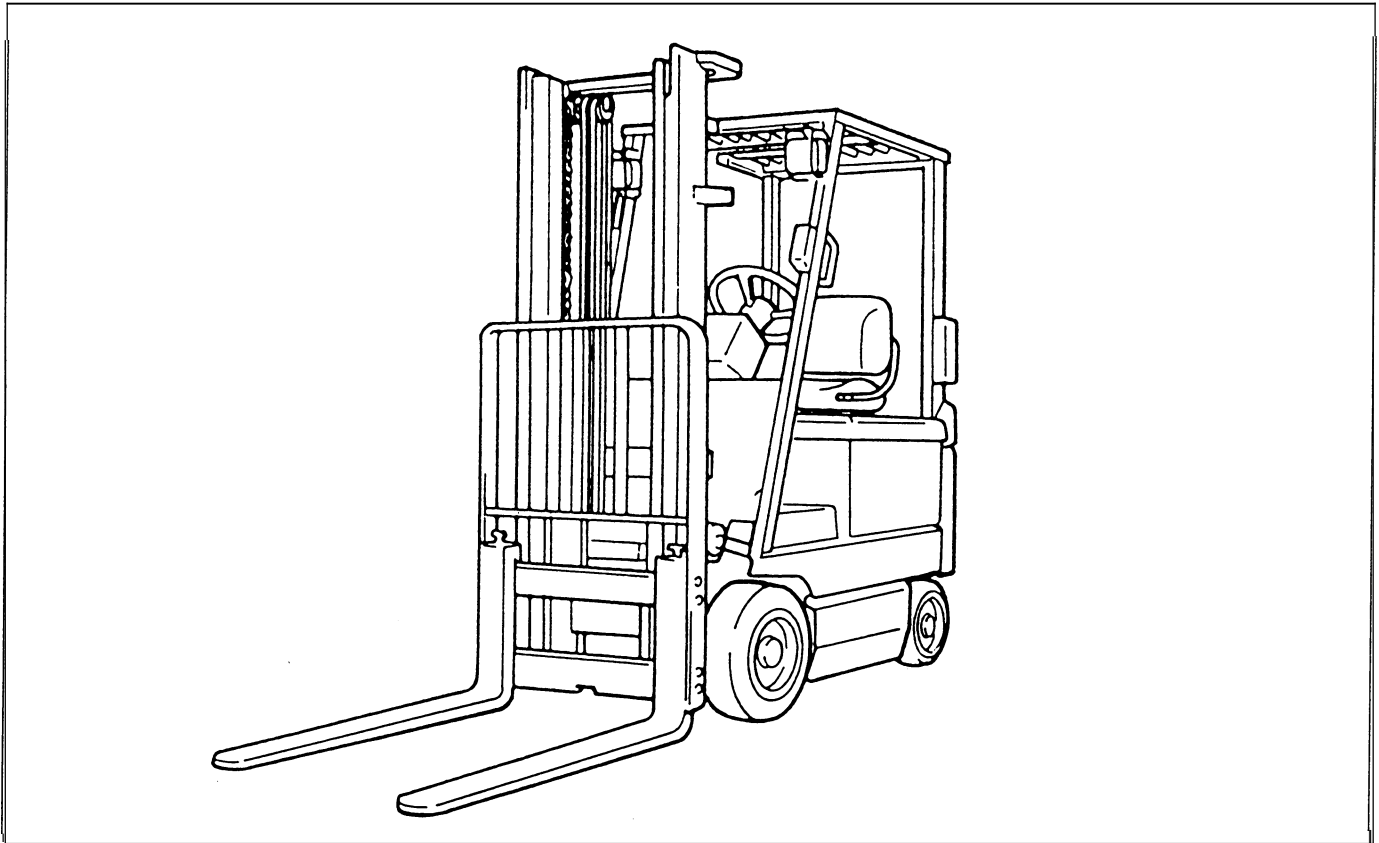
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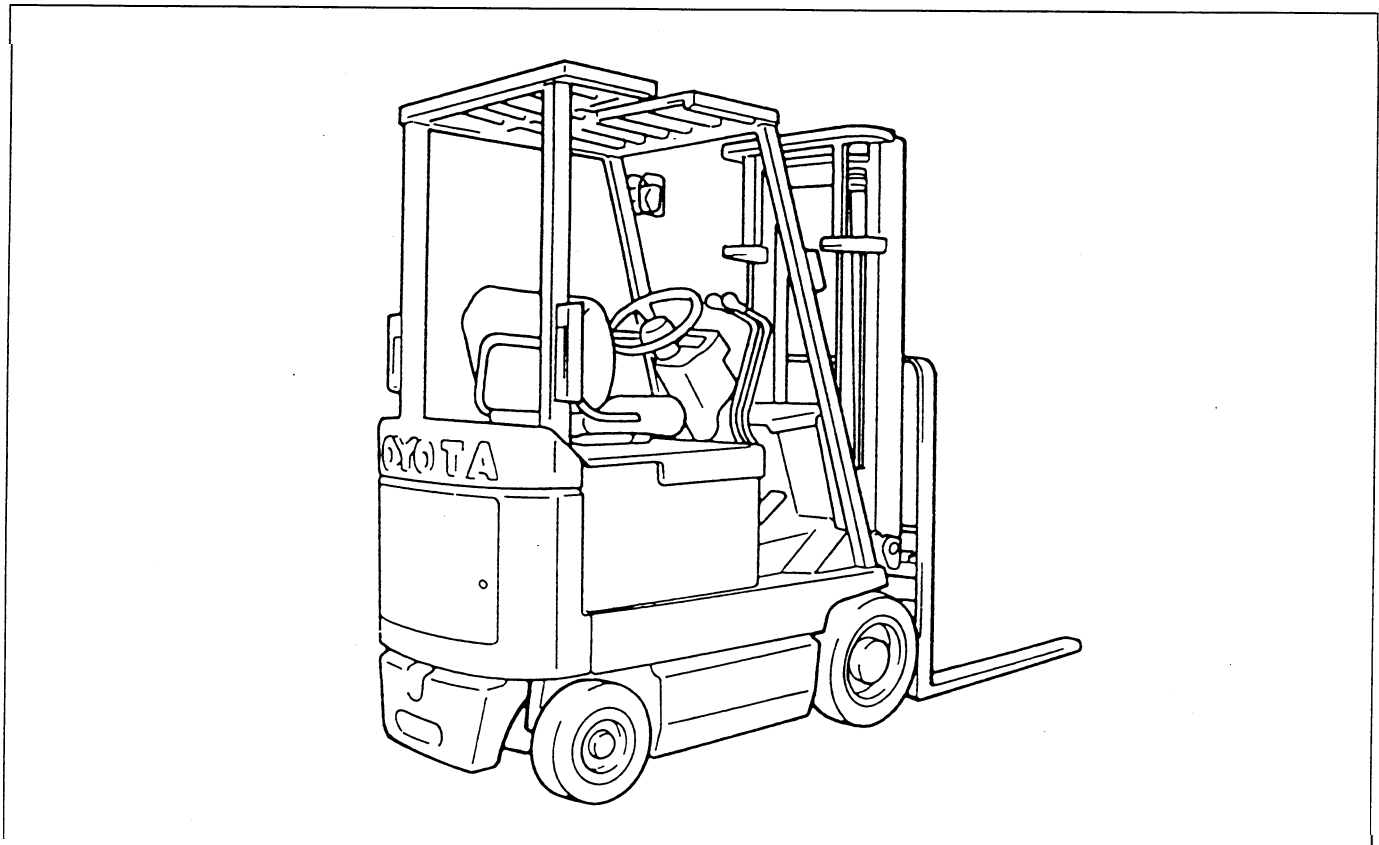
## GENERAL

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# EXTERIOR VIEWS



Front View



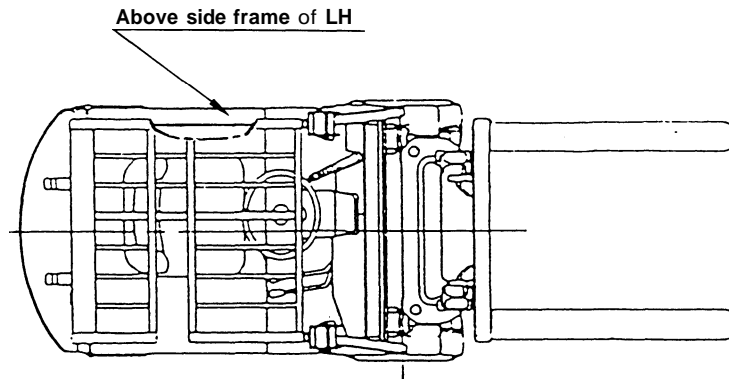
Rear View

# VEHICLE MODELS

| Types on Spec.       |  |                 | Load Capacity         |                       | Model       |
|----------------------|--|-----------------|-----------------------|-----------------------|-------------|
|                      |  |                 | LC<br>= 500mm<br>(kg) | LC<br>= 24in<br>(lbs) | 36V/48V     |
| STD spec.<br>models  | STD capacity<br>battery<br>compartment | 1-ton<br>series | 1500                  | 3000                  | 5FBCU15     |
|                      |  | 2-ton<br>series | 1750                  | 3500                  | 5FBCU18     |
|                      |  |                 | 2000                  | 4000                  | 5FBCU20     |
|                      |  |                 | 2500                  | 5000                  | 5FBCU25     |
|                      | 3-ton<br>series                        | 3000            | 6000                  | 5FBCU30               |             |
|                      | High capacity<br>※                     | 2-ton<br>series | 2000                  | 4000                  | 5FBCHU20    |
|                      |  |                 | 2500                  | 5000                  | 5FBCHU25    |
| Dust proof<br>models | STD capacity<br>battery<br>compartment | 1-ton<br>series | 1500                  | 3000                  | 30-5FBCU15  |
|                      |  | 2-ton<br>series | 1750                  | 3500                  | 30-5FBCU18  |
|                      |  |                 | 2000                  | 4000                  | 30-5FBCU20  |
|                      |  |                 | 2500                  | 5000                  | 30-5FBCU25  |
|                      | 3-ton<br>series                        | 3000            | 6000                  | 30-5FBCU30            |             |
|                      | High capacity<br>※                     | 2-ton<br>series | 2000                  | 4000                  | 30-5FBCHU20 |
|                      |  |                 | 2500                  | 5000                  | 30-5FBCHU25 |

※ These high capacity (battery compartment) models are not established in EEC specification.

# FRAME NUMBER



|              | Models      | Stamping Form<br>[( ) showing EEC specifications for EC] | Remark |
|--------------|-------------|--|--------|
| 1-ton series | 5FBCU15     | 5FBCU15-10011<br>(5FBCU15 Ⓜ 10011)                       |        |
| 2-ton series | 5FBCU18     | 5FBCU25-10011<br>(5FBCU25 Ⓜ 10011)                       |        |
|              | 5FBCU20     |  |        |
|              | 5FBCU25     |  |        |
|              | 5FBCHU20    | 5FBCHU25-10011<br>(5FBCHU25 Ⓜ 10011)                     |        |
|              | 5FBCHU25    |  |        |
| 3-ton series | 5FBCU30     | 5FBCU30-10011<br>(5FBCU30 Ⓜ 10011)                       |        |
| 1-ton series | 30-5FBCU15  | 305FBCU15-10011<br>(305FBCU15 Ⓜ 10011)                   |        |
| 2-ton series | 30-5FBCU18  | 305FBCU25-10011<br>(305FBCU25 Ⓜ 10011)                   |        |
|              | 30-5FBCU20  |  |        |
|              | 30-5FBCU25  |  |        |
|              | 30-5FBCHU20 | 305FBCHU25-10011<br>(305FBCHU25 Ⓜ 10011)                 |        |
|              | 30-5FBCHU25 |  |        |
| 3-ton series | 30-5FBCU30  | 305FBCU30-10011<br>(305FBCU30 Ⓜ 10011)                   |        |

# HOW TO READ THIS MANUAL

## EXPLANATION METHOD

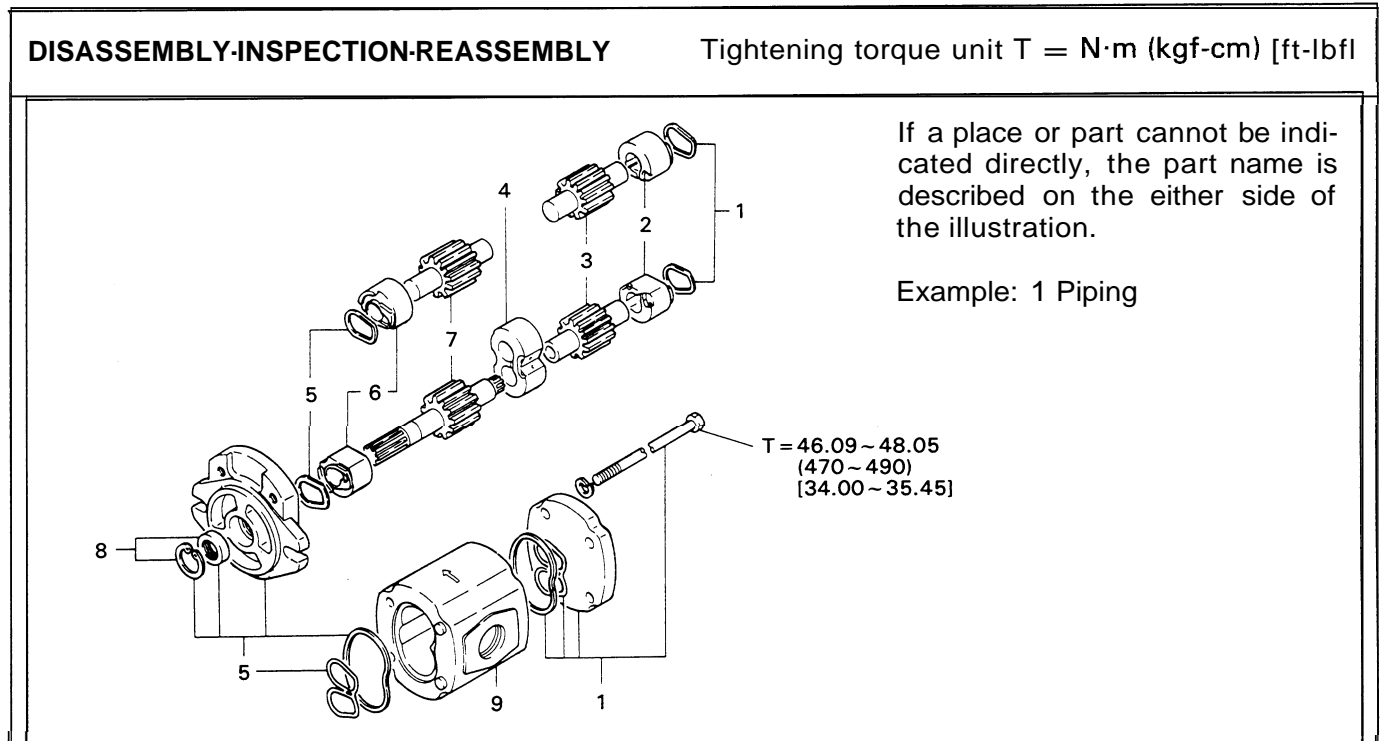
### 1. Operation procedure

(1) The operation procedure is described in either pattern A or pattern B below.

Pattern A: Explanation of each operation step with a photo or illustration.

Pattern B: Explanation of operation procedure by indicating step numbers in one illustration, followed by explanation of cautions and notes summarized as point operations.

Example of description in pattern B



Oil Pump Disassembly Procedure

### Disassembly Procedure

- 1 Remove the cover. **[Point 1]**
- 2 Remove the bush **[Point 2]** ← Operation explained on a laterpage
- 3 Remove the gear.

**Point operations** Explanation of key point for operation with an illustration

#### **[Point 1]**

Disassembly: Put a match mark when removing the pump cover.

#### **[Point 2]**

Inspection: Measure the bush inside diameter.

**Bush inside diameter limit: 19.12 mm (0.7528 in)**

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for your reading.**

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