

WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

16. Use Tooling (A) and a suitable press in order to remove retaining ring (25) from barrel (22).

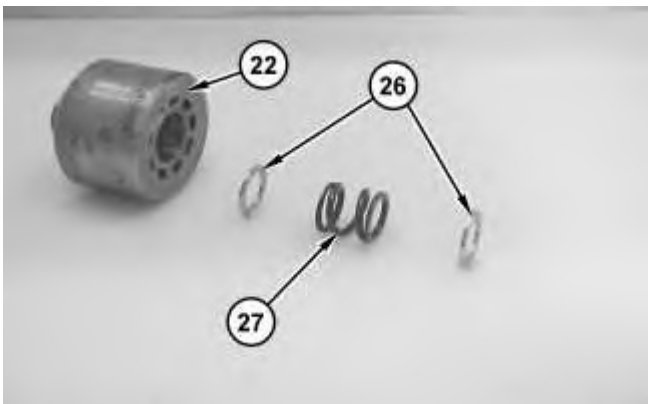


Illustration 13

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17. Remove washers (26) and spring (27) from barrel (22).



Illustration 14

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18. Remove piston (28) and the O-ring seal.
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Illustration 15

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19. Remove discs (29) and plates (30).

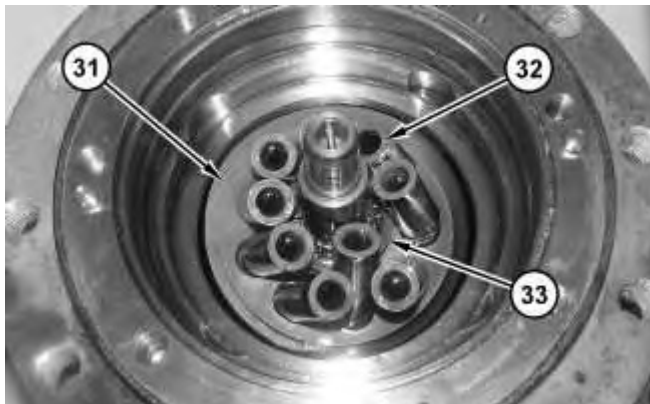


Illustration 16

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20. Remove retainer (31), bearing (33), and pistons (32).



Illustration 17

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21. Remove swashplate (34).

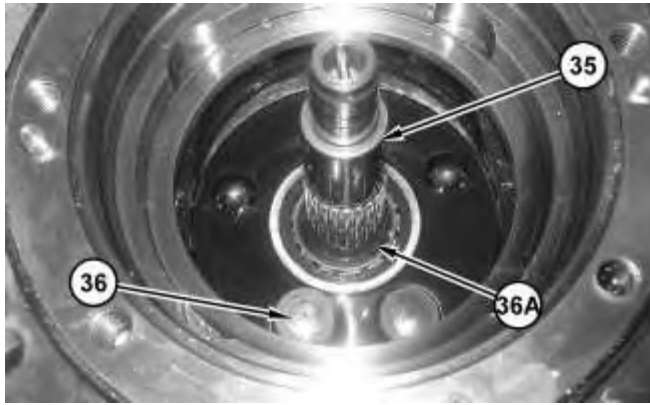


Illustration 18

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! WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

22. Remove pistons (36) and shaft (35).
23. Use a suitable press in order to remove bearing race (36A).



Illustration 19

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24. Remove balls (37), bearing (38), and springs (39).



Illustration 20

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25. Use Tooling (B) in order to remove retaining ring (40).
26. Remove plugs (42) and the O-ring seals.
27. Use Tooling (C) in order to remove cover (41).



Illustration 21

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28. Remove O-ring seal (43) and carrier assembly (44).

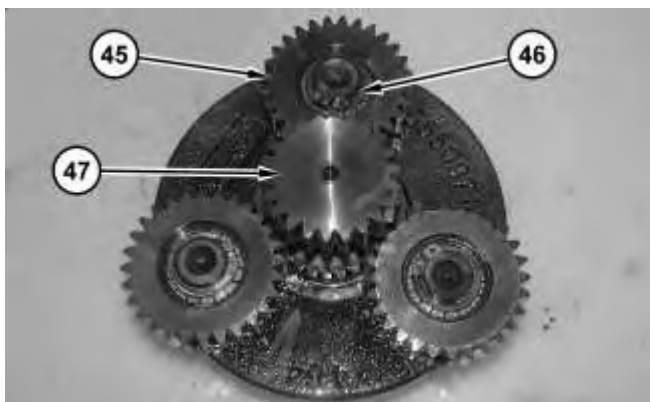


Illustration 22

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29. Use Tooling (D) in order to remove retaining rings (46).

30. Remove gears (45) and gear (47).



Illustration 23

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31. Use Tooling (E) in order to remove retaining ring (48).

32. Remove gear (49).

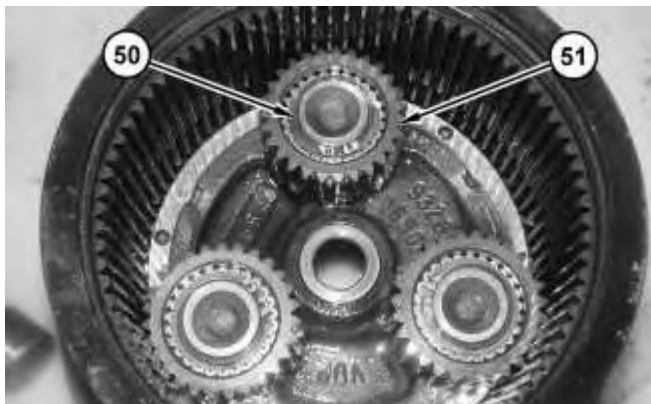


Illustration 24

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33. Use Tooling (D) in order to remove retaining rings (50).

34. Remove gears (51).



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