

Illustration 1 g01304820 Typical example

- 1. Loosen nut (2) that attaches the clip on oil line (1) to the fuel injection pump.
- 2. Remove banjo bolt (3) and remove washers (4) from the cylinder block.

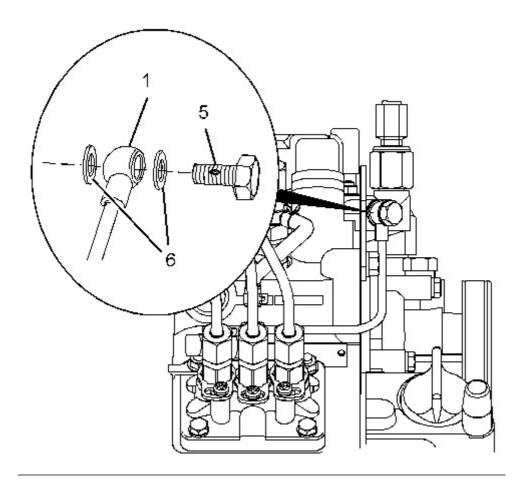


Illustration 2 g01307372

Typical example

- 3. Remove banjo bolt (5) and remove washers (6) from the cylinder head.
- 4. Remove oil line (1) from the engine.

## **Installation Procedure**

## **NOTICE**

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

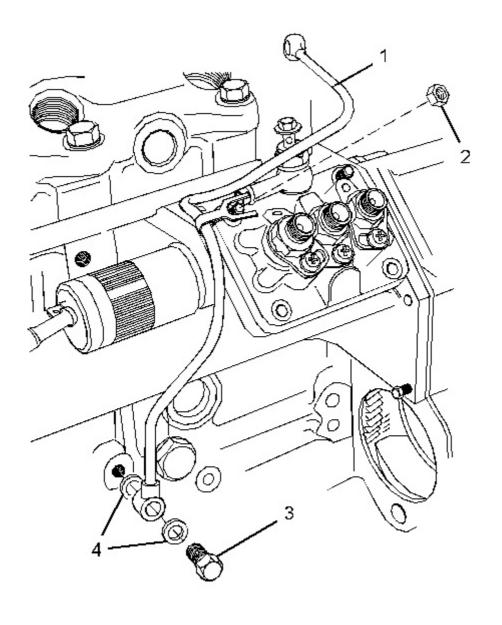


Illustration 3 g01304820

Typical example

- 1. Place oil line (1) on the engine. Ensure that the clip on the oil line is located below nut (2).
- 2. Position banjo bolt (3) and new washers (4) onto oil line (1). Install the banjo bolt and oil line to the cylinder block finger tight.

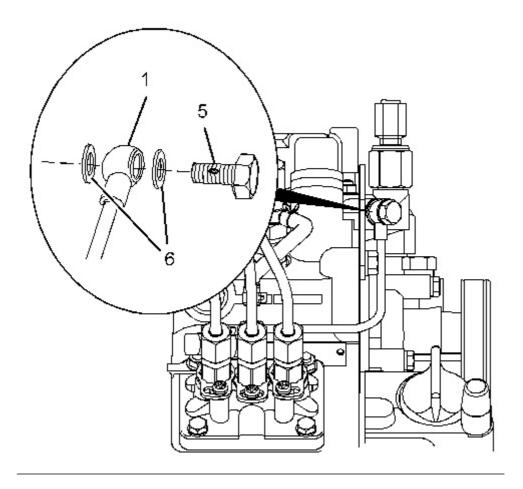


Illustration 4 g01307372

Typical example

- 3. Position banjo bolt (5) and new washers (6) onto oil line (1). Install the banjo bolt and the oil line to the cylinder head finger tight.
- 4. Tighten nut (2) that attaches the clip on oil line (1) to the fuel injection pump.

For the C1.1 engine, tighten nut (2) to a torque of 6 N·m (53 lb in).

For C1.5 and C2.2 engines, tighten nut (2) to a torque of 15 N·m (133 lb in).

5. Tighten banjo bolts (3) and (5) to a torque of 12 N·m (106 lb in).

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