

Illustration 2

g02807019

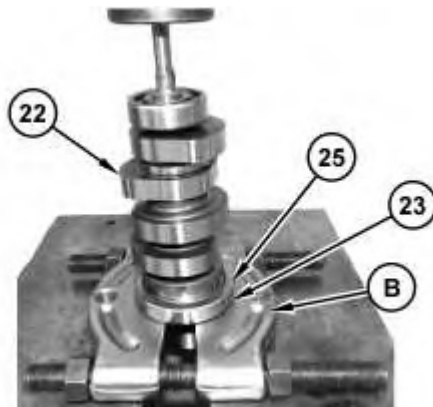


Illustration 3

g02807020

1. Use Tooling (B) and a suitable press to install bearings (26) onto fuel camshaft (24).
 2. Position ring (27). Use Tooling (B) and a suitable press to install bearings (25) onto fuel camshaft (24).
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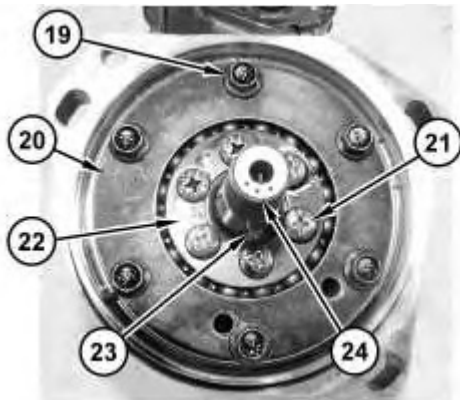


Illustration 4

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3. If necessary, replace key (23) with new. Position retaining plate (22) and install screws (21). Tighten screws (21) to a torque of 3.9 to 4.2 N·m (34.5 to 37.4 lb in).

4. Position fuel camshaft (24) in the housing assembly.
5. Position retaining plate (20) and install bolts (19). Tighten bolts (19) to a torque of 10 to 11 N·m (87 to 100 lb in).



Illustration 5

g02805660

6. Install gear (18).
7. Install nut (17) to gear (18).
8. For the C3.3B Tighten nut (17) to a torque of 138 to 156 N·m (102 to 115 lb ft).
9. For the C2.6 Tighten nut (17) to a torque of 93 to 102 N·m (69 to 75 lb ft).

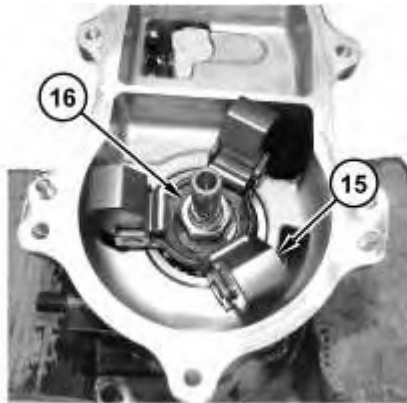


Illustration 6

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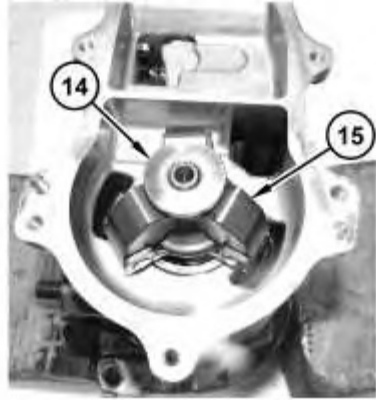


Illustration 7

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10. Position governor weights (15) and install nut (16). Tighten nut (16) to a torque of 63 to 72 N·m (47 to 53 lb ft). Install governor sleeve (14).

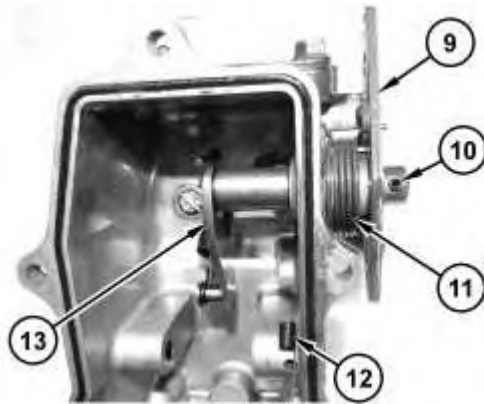
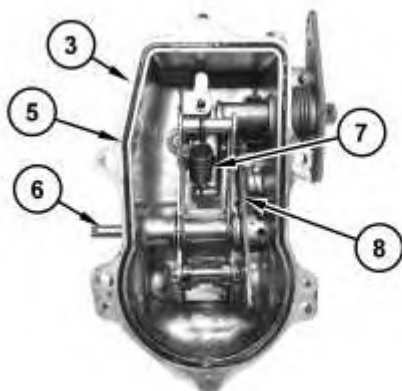


Illustration 8

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Note: Apply engine oil to all internal parts of governor.

11. Install O-ring seals on governor lever assembly (13). Position governor lever assembly (13) into the governor housing and install spring (12).
12. Install spring (11) and speed control lever (9) on governor lever assembly (13).
13. Install pin (10) into governor lever assembly (13).



14. Position governor lever (8). Install shaft (6) and spring (7) in governor housing assembly (3).
15. If necessary, replace O-ring seal (5) with new. Install O-ring seal (5) in governor housing assembly (3).

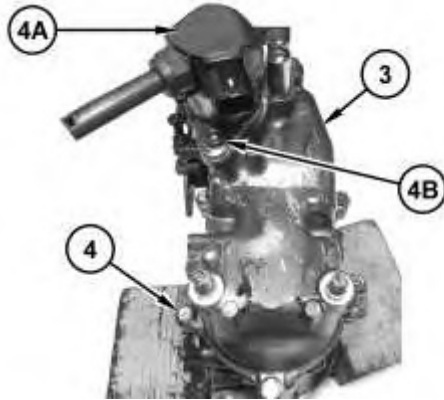


Illustration 10

16. Use a suitable blocking to support the fuel injection pump and governor. Position governor housing assembly (3) and install bolts (4). Tighten bolts (4) to a torque of 10 to 11 N·m (87 to 100 lb in).

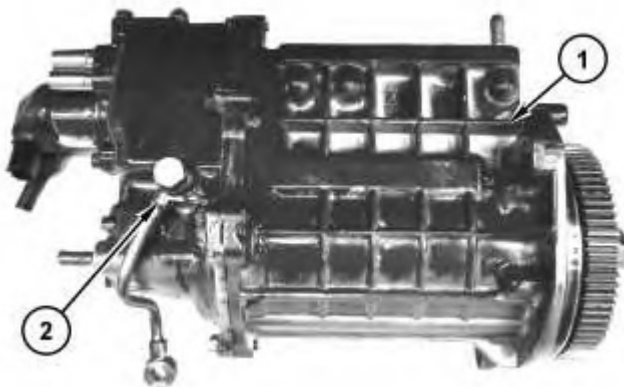


Illustration 11

17. Inspect fuel injection pump and governor (1) for installation.
18. Install tube (2).

End By:

- a. Install fuel injection pump and governor.
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