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# INTRODUCTION

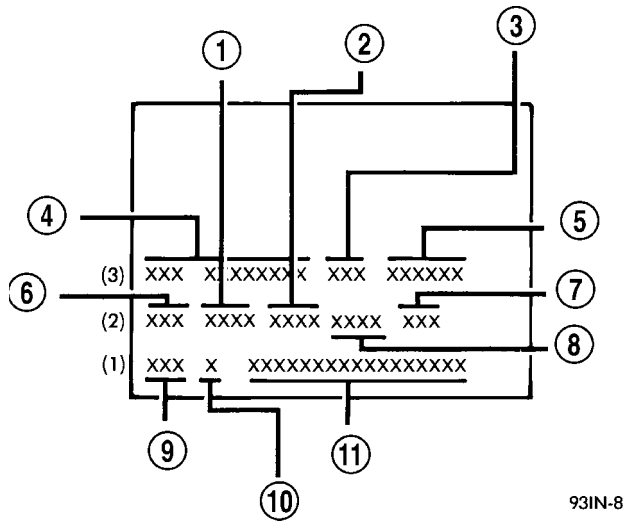
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## BODY CODE PLATE

### DESCRIPTION

The Body Code Plate (Fig. 1) is located in the engine compartment on the right headlamp mounting bracket. There are seven lines of information on the body code plate. Lines 4, 5, 6, and 7 are not used to define service information. Information reads from left to right, starting with line 3 in the center of the plate to line 1 at the bottom of the plate.



**Fig. 1 BODY CODE PLATE**

- 1 - PRIMARY PAINT
- 2 - SECONDARY PAINT
- 3 - VINYL ROOF
- 4 - VEHICLE ORDER NUMBER
- 5 - CAR LINE SHELL
- 6 - PAINT PROCEDURE
- 7 - ENGINE
- 8 - TRIM
- 9 - TRANSMISSION
- 10 - MARKET
- 11 - VIN

## BODY CODE PLATE - LINE 3

### DIGITS 1 THROUGH 12

Vehicle Order Number

### DIGITS 13 THROUGH 17

Open Space

### DIGITS 18 AND 19

Vehicle Shell Line

- CS

### DIGIT 20

- Carline
- Chrysler

### FWD

- M = Pacifica

### AWD

- F = Pacifica

### DIGIT 21

- Price Class
- 5 = P (Premium)
- 6 = S (Sport)

### DIGITS 22 AND 23

- Body Type
- 8 = Sport Utility 4 Door

## BODY CODE PLATE LINE 2

### DIGITS 1, 2 AND 3

Paint Procedure

### DIGIT 4

Open Space

## BODY CODE PLATE (Continued)

## DIGITS 5 THROUGH 7

Primary Paint (Refer to 23 - BODY/PAINT - SPECIFICATIONS).

## DIGIT 8 AND 9

Open Space

## DIGITS 10 THROUGH 12

Secondary Paint

## DIGIT 13 AND 14

Open Space

## DIGITS 15 THROUGH 18

Interior Trim Code

## DIGIT 19

Open Space

## DIGITS 20, 21, AND 22

Engine Code

- EGN = 3.5L 6 Cyl. 24 Valve Gasoline (MPI)

## DIGIT 23

Open Space

## BODY CODE PLATE LINE 1

## DIGITS 1, 2, AND 3

Transaxle Codes

- DGB = 4-Speed Automatic Transaxle
- DGL = 41AE/TE 4-Speed Electronic Automatic

## DIGIT 4

Open Space

## DIGIT 5

Market Code

- C = Canada
- B = International
- M = Mexico
- U = United States

## DIGIT 6

Open Space

## DIGITS 7 THROUGH 23

Vehicle Identification Number

- Refer to Vehicle Identification Number (VIN) paragraph for proper breakdown of VIN code.

## IF TWO BODY CODE PLATES ARE REQUIRED

The last code shown on either plate will be followed by END. When two plates are required, the last code space on the first plate will indicate (CTD)

When a second plate is required, the first four spaces of each line will not be used due to overlap of the plates.

## FASTENER IDENTIFICATION

## DESCRIPTION

The SAE bolt strength grades range from grade 2 to grade 8. The higher the grade number, the greater the bolt strength. Identification is determined by the line marks on the top of each bolt head. The actual bolt strength grade corresponds to the number of line marks plus 2. The most commonly used metric bolt strength classes are 9.8 and 10.9. The metric strength class identification number is imprinted on the head of the bolt. The higher the class number, the greater the bolt strength. Some metric nuts are imprinted with a single-digit strength class on the nut face. Refer to the Fastener Identification and Fastener Strength Charts (Fig. 2) and (Fig. 3).

FASTENER IDENTIFICATION (Continued)

**Bolt Markings and Torque - Metric**

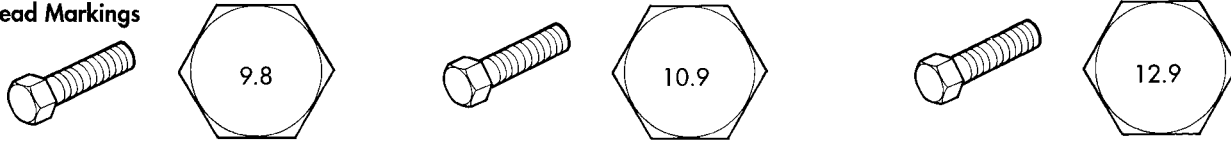
Commercial Steel Class

9.8

10.9

12.9

Bolt Head Markings



| Body Size | Torque    |     |          |     | Torque    |     |          |     | Torque    |     |          |     |
|-----------|-----------|-----|----------|-----|-----------|-----|----------|-----|-----------|-----|----------|-----|
|           | Cast Iron |     | Aluminum |     | Cast Iron |     | Aluminum |     | Cast Iron |     | Aluminum |     |
|           | Diam. mm  | N•m | ft-lb    | N•m | ft-lb     | N•m | ft-lb    | N•m | ft-lb     | N•m | ft-lb    | N•m |
| 6         | 9         | 5   | 7        | 4   | 14        | 9   | 11       | 7   | 14        | 9   | 11       | 7   |
| 7         | 14        | 9   | 11       | 7   | 18        | 14  | 14       | 11  | 23        | 18  | 18       | 14  |
| 8         | 25        | 18  | 18       | 14  | 32        | 23  | 25       | 18  | 36        | 27  | 28       | 21  |
| 10        | 40        | 30  | 30       | 25  | 60        | 45  | 45       | 35  | 70        | 50  | 55       | 40  |
| 12        | 70        | 55  | 55       | 40  | 105       | 75  | 80       | 60  | 125       | 95  | 100      | 75  |
| 14        | 115       | 85  | 90       | 65  | 160       | 120 | 125      | 95  | 195       | 145 | 150      | 110 |
| 16        | 180       | 130 | 140      | 100 | 240       | 175 | 190      | 135 | 290       | 210 | 220      | 165 |
| 18        | 230       | 170 | 180      | 135 | 320       | 240 | 250      | 185 | 400       | 290 | 310      | 230 |

**Bolt Markings and Torque Values - U.S. Customary**

SAE Grade Number

5

8

Bolt Head Markings

These are all SAE Grade 5 (3) line



Bolt Torque - Grade 5 Bolt

Bolt Torque - Grade 8 Bolt

| Body Size | Cast Iron |       | Aluminum |       | Cast Iron |       | Aluminum |       |
|-----------|-----------|-------|----------|-------|-----------|-------|----------|-------|
|           | N•m       | ft-lb | N•m      | ft-lb | N•m       | ft-lb | N•m      | ft-lb |
| 1/4 - 20  | 9         | 7     | 8        | 6     | 15        | 11    | 12       | 9     |
| - 28      | 12        | 9     | 9        | 7     | 18        | 13    | 14       | 10    |
| 5/16 - 18 | 20        | 15    | 16       | 12    | 30        | 22    | 24       | 18    |
| - 24      | 23        | 17    | 19       | 14    | 33        | 24    | 25       | 19    |
| 3/8 - 16  | 40        | 30    | 25       | 20    | 55        | 40    | 40       | 30    |
| - 24      | 40        | 30    | 35       | 25    | 60        | 45    | 45       | 35    |
| 7/16 - 14 | 60        | 45    | 45       | 35    | 90        | 65    | 65       | 50    |
| - 20      | 65        | 50    | 55       | 40    | 95        | 70    | 75       | 55    |
| 1/2 - 13  | 95        | 70    | 75       | 55    | 130       | 95    | 100      | 75    |
| - 20      | 100       | 75    | 80       | 60    | 150       | 110   | 120      | 90    |
| 9/16 - 12 | 135       | 100   | 110      | 80    | 190       | 140   | 150      | 110   |
| - 18      | 150       | 110   | 115      | 85    | 210       | 155   | 170      | 125   |
| 5/8 - 11  | 180       | 135   | 150      | 110   | 255       | 190   | 205      | 150   |
| - 18      | 210       | 155   | 160      | 120   | 290       | 215   | 230      | 170   |
| 3/4 - 10  | 325       | 240   | 255      | 190   | 460       | 340   | 365      | 270   |
| - 16      | 365       | 270   | 285      | 210   | 515       | 380   | 410      | 300   |
| 7/8 - 9   | 490       | 360   | 380      | 280   | 745       | 550   | 600      | 440   |
| - 14      | 530       | 390   | 420      | 310   | 825       | 610   | 660      | 490   |
| 1 - 8     | 720       | 530   | 570      | 420   | 1100      | 820   | 890      | 660   |
| - 14      | 800       | 590   | 650      | 480   | 1200      | 890   | 960      | 710   |

Fig. 2 FASTENER IDENTIFICATION

FASTENER IDENTIFICATION (Continued)

HOW TO DETERMINE BOLT STRENGTH


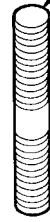


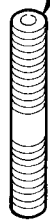


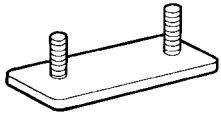

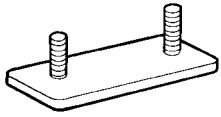
|                                              | Mark                                                                                                                                                                                                  | Class |                                                                                       | Mark                                                                                                | Class |
|----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-------|
| Hexagon head bolt                            |  <p>Bolt head No.</p> <p>4 — 4T<br/>5 — 5T<br/>6 — 6T<br/>7 — 7T<br/>8 — 8T<br/>9 — 9T<br/>10 — 10T<br/>11 — 11T</p> |       | Stud bolt                                                                             |  <p>No mark</p>  | 4T    |
|                                              |  <p>No mark</p>                                                                                                      | 4T    |                                                                                       |                                                                                                     |       |
| Hexagon flange bolt<br>w/washer hexagon bolt |  <p>No mark</p>                                                                                                      | 4T    | Welded bolt                                                                           |  <p>Grooved</p> | 6T    |
| Hexagon head bolt                            |  <p>Two protruding lines</p>                                                                                       | 5T    |                                                                                       |                                                                                                     |       |
| Hexagon flange bolt<br>w/washer hexagon bolt |  <p>Two protruding lines</p>                                                                                       | 6T    |  | 4T                                                                                                  |       |
| Hexagon head bolt                            |  <p>Three protruding lines</p>                                                                                     | 7T    |                                                                                       |                                                                                                     |       |
| Hexagon head bolt                            |  <p>Four protruding lines</p>                                                                                      | 8T    |                                                                                       |                                                                                                     |       |

Fig. 3 FASTENER STRENGTH

## FASTENER USAGE

### DESCRIPTION

### DESCRIPTION - FASTENER USAGE

**WARNING: USE OF AN INCORRECT FASTENER MAY RESULT IN COMPONENT DAMAGE OR PERSONAL INJURY.**

Fasteners and torque specifications references in this Service Manual are identified in metric and SAE format.

During any maintenance or repair procedures, it is important to salvage all fasteners (nuts, bolts, etc.) for reassembly. If the fastener is not salvageable, a fastener of equivalent specification must be used.

























## DESCRIPTION - THREADED HOLE REPAIR

Most stripped threaded holes can be repaired using a Helicoil®. Follow the vehicle or Helicoil® recommendations for application and repair procedures.

## INTERNATIONAL SYMBOLS

### DESCRIPTION

The graphic symbols illustrated in the following International Control and Display Symbols Chart (Fig. 4) are used to identify various instrument controls. The symbols correspond to the controls and displays that are located on the instrument panel.

|                                                                                           |                                                                                           |                                                                                           |                                                                                           |                                                                                             |                                                                                             |
|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|
| <br>1    | <br>2    | <br>3    | <br>4    | <br>5    | <br>6    |
| <br>7   | <br>8   | <br>9   | <br>10  | <br>11  | <br>12  |
| <br>13 | <br>14 | <br>15 | <br>16 | <br>17 | <br>18 |
| <br>19 | <br>20 | <br>21 | <br>22 | <br>23 | <br>24 |

**Fig. 4 INTERNATIONAL CONTROL AND DISPLAY SYMBOLS**

80be4788

- |    |                                      |    |                            |
|----|--------------------------------------|----|----------------------------|
| 1  | High Beam                            | 13 | Rear Window Washer         |
| 2  | Fog Lamps                            | 14 | Fuel                       |
| 3  | Headlamp, Parking Lamps, Panel Lamps | 15 | Engine Coolant Temperature |
| 4  | Turn Warning                         | 16 | Battery Charging Condition |
| 5  | Hazard Warning                       | 17 | Engine Oil                 |
| 6  | Windshield Washer                    | 18 | Seat Belt                  |
| 7  | Windshield Wiper                     | 19 | Brake Failure              |
| 8  | Windshield Wiper and Washer          | 20 | Parking Brake              |
| 9  | Windscreen Demisting and Defrosting  | 21 | Front Hood                 |
| 10 | Ventilating Fan                      | 22 | Rear hood (Decklid)        |
| 11 | Rear Window Defogger                 | 23 | Horn                       |
| 12 | Rear Window Wiper                    | 24 | Lighter                    |

## METRIC SYSTEM

### DESCRIPTION

The metric system is based on quantities of one, ten, one hundred, one thousand and one million.

The following chart will assist in converting metric units to equivalent English and SAE units, or vice versa.

#### CONVERSION FORMULAS AND EQUIVALENT VALUES

| MULTIPLY              | BY           | TO GET                     | MULTIPLY | BY           | TO GET                |
|-----------------------|--------------|----------------------------|----------|--------------|-----------------------|
| in-lbs                | x<br>0.11298 | = Newton Meters<br>(N·m)   | N·m      | x 8.851      | = in-lbs              |
| ft-lbs                | x<br>1.3558  | = Newton Meters<br>(N·m)   | N·m      | x<br>0.7376  | = ft-lbs              |
| Inches Hg (60° F)     | x 3.377      | = Kilopascals (kPa)        | kPa      | x<br>0.2961  | = Inches Hg           |
| psi                   | x 6.895      | = Kilopascals (kPa)        | kPa      | x 0.145      | = psi                 |
| Inches                | x 25.4       | = Millimeters (mm)         | mm       | x<br>0.03937 | = Inches              |
| Feet                  | x<br>0.3048  | = Meters (M)               | M        | x 3.281      | = Feet                |
| Yards                 | x<br>0.9144  | = Meters                   | M        | x<br>1.0936  | = Yards               |
| mph                   | x<br>1.6093  | = Kilometers/Hr.<br>(Km/h) | Km/h     | x<br>0.6214  | = mph                 |
| Feet/Sec              | x<br>0.3048  | = Meters/Sec (M/S)         | M/S      | x 3.281      | = Feet/Sec            |
| mph                   | x<br>0.4470  | = Meters/Sec (M/S)         | M/S      | x 2.237      | = mph                 |
| Kilometers/Hr. (Km/h) | x<br>0.27778 | = Meters/Sec (M/S)         | M/S      | x 3.600      | Kilometers/Hr. (Km/h) |

#### COMMON METRIC EQUIVALENTS

|                         |                                     |
|-------------------------|-------------------------------------|
| 1 inch = 25 Millimeters | 1 Cubic Inch = 16 Cubic Centimeters |
| 1 Foot = 0.3 Meter      | 1 Cubic Foot = 0.03 Cubic Meter     |
| 1 Yard = 0.9 Meter      | 1 Cubic Yard = 0.8 Cubic Meter      |
| 1 Mile = 1.6 Kilometers |                                     |

Refer to the Metric Conversion Chart to convert torque values listed in metric Newton- meters (N·m). Also, use the chart to convert between millimeters (mm) and inches (in.) (Fig. 5).

METRIC SYSTEM (Continued)

in-lbs to N•m

N•m to in-lbs

| in-lb | N•m    | in-lb | N•m    | in-lb | N•m     | in-lb | N•m     | in-lb | N•m     | N•m | in-lb   | N•m | in-lb   | N•m  | in-lb    | N•m  | in-lb    | N•m  | in-lb    | N•m |
|-------|--------|-------|--------|-------|---------|-------|---------|-------|---------|-----|---------|-----|---------|------|----------|------|----------|------|----------|-----|
| 2     | .2260  | 42    | 4.7453 | 82    | 9.2646  | 122   | 13.7839 | 162   | 18.3032 | .2  | 1.7702  | 4.2 | 37.1747 | 8.2  | 72.5792  | 12.2 | 107.9837 | 16.2 | 143.3882 |     |
| 4     | .4519  | 44    | 4.9713 | 84    | 9.4906  | 124   | 14.0099 | 164   | 18.5292 | .4  | 3.5404  | 4.4 | 38.9449 | 8.4  | 74.3494  | 12.4 | 109.7539 | 16.4 | 145.1584 |     |
| 6     | .6779  | 46    | 5.1972 | 86    | 9.7165  | 126   | 14.2359 | 166   | 18.7552 | .6  | 5.3107  | 4.6 | 40.7152 | 8.6  | 76.1197  | 12.6 | 111.5242 | 16.6 | 146.9287 |     |
| 8     | .9039  | 48    | 5.4232 | 88    | 9.9425  | 128   | 14.4618 | 168   | 18.9811 | .8  | 7.0809  | 4.8 | 42.4854 | 8.8  | 77.8899  | 12.8 | 113.2944 | 16.8 | 148.6989 |     |
| 10    | 1.1298 | 50    | 5.6492 | 90    | 10.1685 | 130   | 14.6878 | 170   | 19.2071 | 1   | 8.8511  | 5   | 44.2556 | 9    | 79.6601  | 13   | 115.0646 | 17   | 150.4691 |     |
| 12    | 1.3558 | 52    | 5.8751 | 92    | 10.3944 | 132   | 14.9138 | 172   | 19.4331 | 1.2 | 10.6213 | 5.2 | 46.0258 | 9.2  | 81.4303  | 13.2 | 116.8348 | 17.2 | 152.2393 |     |
| 14    | 1.5818 | 54    | 6.1011 | 94    | 10.6204 | 134   | 15.1397 | 174   | 19.6590 | 1.4 | 12.3916 | 5.4 | 47.7961 | 9.4  | 83.2006  | 13.4 | 118.6051 | 17.4 | 154.0096 |     |
| 16    | 1.8077 | 56    | 6.3270 | 96    | 10.8464 | 136   | 15.3657 | 176   | 19.8850 | 1.6 | 14.1618 | 5.6 | 49.5663 | 9.6  | 84.9708  | 13.6 | 120.3753 | 17.6 | 155.7798 |     |
| 18    | 2.0337 | 58    | 6.5530 | 98    | 11.0723 | 138   | 15.5917 | 178   | 20.1110 | 1.8 | 15.9320 | 5.8 | 51.3365 | 9.8  | 86.7410  | 13.8 | 122.1455 | 17.8 | 157.5500 |     |
| 20    | 2.2597 | 60    | 6.7790 | 100   | 11.2983 | 140   | 15.8176 | 180   | 20.3369 | 2   | 17.7022 | 6   | 53.1067 | 10   | 88.5112  | 14   | 123.9157 | 18   | 159.3202 |     |
| 22    | 2.4856 | 62    | 7.0049 | 102   | 11.5243 | 142   | 16.0436 | 182   | 20.5629 | 2.2 | 19.4725 | 6.2 | 54.8770 | 10.2 | 90.2815  | 14.2 | 125.6860 | 18.5 | 163.7458 |     |
| 24    | 2.7116 | 64    | 7.2309 | 104   | 11.7502 | 144   | 16.2696 | 184   | 20.7889 | 2.4 | 21.2427 | 6.4 | 56.6472 | 10.4 | 92.0517  | 14.4 | 127.4562 | 19   | 168.1714 |     |
| 26    | 2.9376 | 66    | 7.4569 | 106   | 11.9762 | 146   | 16.4955 | 186   | 21.0148 | 2.6 | 23.0129 | 6.6 | 58.4174 | 10.6 | 93.8219  | 14.6 | 129.2264 | 19.5 | 172.5970 |     |
| 28    | 3.1635 | 68    | 7.6828 | 108   | 12.2022 | 148   | 16.7215 | 188   | 21.2408 | 2.8 | 24.7831 | 6.8 | 60.1876 | 10.8 | 95.5921  | 14.8 | 131.0066 | 20   | 177.0225 |     |
| 30    | 3.3895 | 70    | 7.9088 | 110   | 12.4281 | 150   | 16.9475 | 190   | 21.4668 | 3   | 26.5534 | 7   | 61.9579 | 11   | 97.3624  | 15   | 132.7669 | 20.5 | 181.4480 |     |
| 32    | 3.6155 | 72    | 8.1348 | 112   | 12.6541 | 152   | 17.1734 | 192   | 21.6927 | 3.2 | 28.3236 | 7.2 | 63.7281 | 11.2 | 99.1326  | 15.2 | 134.5371 | 21   | 185.8736 |     |
| 34    | 3.8414 | 74    | 8.3607 | 114   | 12.8801 | 154   | 17.3994 | 194   | 21.9187 | 3.4 | 30.0938 | 7.4 | 65.4983 | 11.4 | 100.9028 | 15.4 | 136.3073 | 22   | 194.7247 |     |
| 36    | 4.0674 | 76    | 8.5867 | 116   | 13.1060 | 156   | 17.6253 | 196   | 22.1447 | 3.6 | 31.8640 | 7.6 | 67.2685 | 11.6 | 102.6730 | 15.6 | 138.0775 | 23   | 203.5759 |     |
| 38    | 4.2934 | 78    | 8.8127 | 118   | 13.3320 | 158   | 17.8513 | 198   | 22.3706 | 3.8 | 33.6342 | 7.8 | 69.0388 | 11.8 | 104.4433 | 15.8 | 139.8478 | 24   | 212.4270 |     |
| 40    | 4.5193 | 80    | 9.0386 | 120   | 13.5580 | 160   | 18.0773 | 200   | 22.5966 | 4   | 35.4045 | 8   | 70.8090 | 12   | 106.2135 | 16   | 141.6180 | 25   | 221.2781 |     |

ft-lbs to N•m

N•m to ft-lbs

| ft-lb | N•m     | ft-lb | N•m     | ft-lb | N•m     | ft-lb | N•m      | ft-lb | N•m      | N•m | ft-lb   | N•m | ft-lb   | N•m | ft-lb   | N•m | ft-lb   | N•m | ft-lb   | N•m |
|-------|---------|-------|---------|-------|---------|-------|----------|-------|----------|-----|---------|-----|---------|-----|---------|-----|---------|-----|---------|-----|
| 1     | 1.3558  | 21    | 28.4722 | 41    | 55.5885 | 61    | 82.7049  | 81    | 109.8212 | 1   | .7376   | 21  | 15.9888 | 41  | 30.2400 | 61  | 44.9913 | 81  | 59.7425 |     |
| 2     | 2.7116  | 22    | 29.8280 | 42    | 56.9444 | 62    | 84.0607  | 82    | 111.1770 | 2   | 1.4751  | 22  | 16.2264 | 42  | 30.9776 | 62  | 45.7289 | 82  | 60.4801 |     |
| 3     | 4.0675  | 23    | 31.1838 | 43    | 58.3002 | 63    | 85.4165  | 83    | 112.5328 | 3   | 2.2127  | 23  | 16.9639 | 43  | 31.7152 | 63  | 46.4664 | 83  | 61.2177 |     |
| 4     | 5.4233  | 24    | 32.5396 | 44    | 59.6560 | 64    | 86.7723  | 84    | 113.8888 | 4   | 2.9502  | 24  | 17.7015 | 44  | 32.4527 | 64  | 47.2040 | 84  | 61.9552 |     |
| 5     | 6.7791  | 25    | 33.8954 | 45    | 61.0118 | 65    | 88.1281  | 85    | 115.2446 | 5   | 3.6878  | 25  | 18.4391 | 45  | 33.1903 | 65  | 47.9415 | 85  | 62.6928 |     |
| 6     | 8.1349  | 26    | 35.2513 | 46    | 62.3676 | 66    | 89.4840  | 86    | 116.6004 | 6   | 4.4254  | 26  | 19.1766 | 46  | 33.9279 | 66  | 48.6791 | 86  | 63.4303 |     |
| 7     | 9.4907  | 27    | 36.6071 | 47    | 63.7234 | 67    | 90.8398  | 87    | 117.9562 | 7   | 5.1629  | 27  | 19.9142 | 47  | 34.6654 | 67  | 49.4167 | 87  | 64.1679 |     |
| 8     | 10.8465 | 28    | 37.9629 | 48    | 65.0793 | 68    | 92.1956  | 88    | 119.3120 | 8   | 5.9005  | 28  | 20.6517 | 48  | 35.4030 | 68  | 50.1542 | 88  | 64.9545 |     |
| 9     | 12.2024 | 29    | 39.3187 | 49    | 66.4351 | 69    | 93.5514  | 89    | 120.6678 | 9   | 6.6381  | 29  | 21.3893 | 49  | 36.1405 | 69  | 50.8918 | 89  | 65.6430 |     |
| 10    | 13.5582 | 30    | 40.6745 | 50    | 67.7909 | 70    | 94.9073  | 90    | 122.0236 | 10  | 7.3756  | 30  | 22.1269 | 50  | 36.8781 | 70  | 51.6293 | 90  | 66.3806 |     |
| 11    | 14.9140 | 31    | 42.0304 | 51    | 69.1467 | 71    | 96.2631  | 91    | 123.3794 | 11  | 8.1132  | 31  | 22.8644 | 51  | 37.6157 | 71  | 52.3669 | 91  | 67.1181 |     |
| 12    | 16.2698 | 32    | 43.3862 | 52    | 70.5025 | 72    | 97.6189  | 92    | 124.7352 | 12  | 8.8507  | 32  | 23.6020 | 52  | 38.3532 | 72  | 53.1045 | 92  | 67.8557 |     |
| 13    | 17.6256 | 33    | 44.7420 | 53    | 71.8583 | 73    | 98.9747  | 93    | 126.0910 | 13  | 9.5883  | 33  | 24.3395 | 53  | 39.0908 | 73  | 53.8420 | 93  | 68.5933 |     |
| 14    | 18.9815 | 34    | 46.0978 | 54    | 73.2142 | 74    | 100.3316 | 94    | 127.4468 | 14  | 10.3259 | 34  | 25.0771 | 54  | 39.8284 | 74  | 54.5790 | 94  | 69.3308 |     |
| 15    | 20.3373 | 35    | 47.4536 | 55    | 74.5700 | 75    | 101.6862 | 95    | 128.8026 | 15  | 11.0634 | 35  | 25.8147 | 55  | 40.5659 | 75  | 55.3172 | 95  | 70.0684 |     |
| 16    | 21.6931 | 36    | 48.8094 | 56    | 75.9258 | 76    | 103.0422 | 96    | 130.1586 | 16  | 11.8010 | 36  | 26.5522 | 56  | 41.3035 | 76  | 56.0547 | 96  | 70.8060 |     |
| 17    | 23.0489 | 37    | 50.1653 | 57    | 77.2816 | 77    | 104.3980 | 97    | 131.5144 | 17  | 12.5386 | 37  | 27.2898 | 57  | 42.0410 | 77  | 56.7923 | 97  | 71.5435 |     |
| 18    | 24.4047 | 38    | 51.5211 | 58    | 78.6374 | 78    | 105.7538 | 98    | 132.8702 | 18  | 13.2761 | 38  | 28.0274 | 58  | 42.7786 | 78  | 57.5298 | 98  | 72.2811 |     |
| 19    | 25.7605 | 39    | 52.8769 | 59    | 79.9933 | 79    | 107.1196 | 99    | 134.2260 | 19  | 14.0137 | 39  | 28.7649 | 59  | 43.5162 | 79  | 58.2674 | 99  | 73.0187 |     |
| 20    | 27.1164 | 40    | 54.2327 | 60    | 81.3491 | 80    | 108.4654 | 100   | 135.5820 | 20  | 14.7512 | 40  | 29.5025 | 60  | 44.2537 | 80  | 59.0050 | 100 | 73.7562 |     |

in. to mm

mm to in.

| in. | mm    | in. | mm     | in. | mm     | in. | mm     | in.  | mm     | mm  | in.    | mm  | in.    | mm  | in.    | mm  | in.    | mm  | in.    | mm | in. |
|-----|-------|-----|--------|-----|--------|-----|--------|------|--------|-----|--------|-----|--------|-----|--------|-----|--------|-----|--------|----|-----|
| .01 | .254  | .21 | 5.334  | .41 | 10.414 | .61 | 15.494 | .81  | 20.574 | .01 | .00039 | .21 | .00827 | .41 | .01614 | .61 | .02402 | .81 | .03189 |    |     |
| .02 | .508  | .22 | 5.588  | .42 | 10.668 | .62 | 15.748 | .82  | 20.828 | .02 | .00079 | .22 | .00866 | .42 | .01654 | .62 | .02441 | .82 | .03228 |    |     |
| .03 | .762  | .23 | 5.842  | .43 | 10.922 | .63 | 16.002 | .83  | 21.082 | .03 | .00118 | .23 | .00906 | .43 | .01693 | .63 | .02480 | .83 | .03268 |    |     |
| .04 | 1.016 | .24 | 6.096  | .44 | 11.176 | .64 | 16.256 | .84  | 21.336 | .04 | .00157 | .24 | .00945 | .44 | .01732 | .64 | .02520 | .84 | .03307 |    |     |
| .05 | 1.270 | .25 | 6.350  | .45 | 11.430 | .65 | 16.510 | .85  | 21.590 | .05 | .00197 | .25 | .00984 | .45 | .01772 | .65 | .02559 | .85 | .03346 |    |     |
| .06 | 1.524 | .26 | 6.604  | .46 | 11.684 | .66 | 16.764 | .86  | 21.844 | .06 | .00236 | .26 | .01024 | .46 | .01811 | .66 | .02598 | .86 | .03386 |    |     |
| .07 | 1.778 | .27 | 6.858  | .47 | 11.938 | .67 | 17.018 | .87  | 22.098 | .07 | .00276 | .27 | .01063 | .47 | .01850 | .67 | .02638 | .87 | .03425 |    |     |
| .08 | 2.032 | .28 | 7.112  | .48 | 12.192 | .68 | 17.272 | .88  | 22.352 | .08 | .00315 | .28 | .01102 | .48 | .01890 | .68 | .02677 | .88 | .03465 |    |     |
| .09 | 2.286 | .29 | 7.366  | .49 | 12.446 | .69 | 17.526 | .89  | 22.606 | .09 | .00354 | .29 | .01142 | .49 | .01929 | .69 | .02717 | .89 | .03504 |    |     |
| .10 | 2.540 | .30 | 7.620  | .50 | 12.700 | .70 | 17.780 | .90  | 22.860 | .10 | .00394 | .30 | .01181 | .50 | .01969 | .70 | .02756 | .90 | .03543 |    |     |
| .11 | 2.794 | .31 | 7.874  | .51 | 12.954 | .71 | 18.034 | .91  | 23.114 | .11 | .00433 | .31 | .01220 | .51 | .02008 | .71 | .02795 | .91 | .03583 |    |     |
| .12 | 3.048 | .32 | 8.128  | .52 | 13.208 | .72 | 18.288 | .92  | 23.368 | .12 | .00472 | .32 | .01260 | .52 | .02047 | .72 | .02835 | .92 | .03622 |    |     |
| .13 | 3.302 | .33 | 8.382  | .53 | 13.462 | .73 | 18.542 | .93  | 23.622 | .13 | .00512 | .33 | .01299 | .53 | .02087 | .73 | .02874 | .93 | .03661 |    |     |
| .14 | 3.556 | .34 | 8.636  | .54 | 13.716 | .74 | 18.796 | .94  | 23.876 | .14 | .00551 | .34 | .01339 | .54 | .02126 | .74 | .02913 | .94 | .03701 |    |     |
| .15 | 3.810 | .35 | 8.890  | .55 | 13.970 | .75 | 19.050 | .95  | 24.130 | .15 | .00591 | .35 | .01378 | .55 | .02165 | .75 | .02953 | .95 | .03740 |    |     |
| .16 | 4.064 | .36 | 9.144  | .56 | 14.224 | .76 | 19.304 | .96  | 24.384 | .16 | .00630 | .36 | .01417 | .56 | .02205 | .76 | .02992 | .96 | .03780 |    |     |
| .17 | 4.318 | .37 | 9.398  | .57 | 14.478 | .77 | 19.558 | .97  | 24.638 | .17 | .00669 | .37 | .01457 | .57 | .02244 | .77 | .03032 | .97 | .03819 |    |     |
| .18 | 4.572 | .38 | 9.652  | .58 | 14.732 | .78 | 19.812 | .98  | 24.892 | .18 | .00709 | .38 | .01496 | .58 | .02283 | .78 | .03071 | .98 | .03858 |    |     |
| .19 | 4.826 | .39 | 9.906  | .59 | 14.986 | .79 | 20.066 | .99  | 25.146 | .19 | .00748 | .39 | .01535 | .59 | .02323 | .79 | .03110 | .99 | .03898 |    |     |
| .20 | 5.080 | .40 | 10.160 | .60 | 15.240 | .80 | 20.320 | 1.00 |        |     |        |     |        |     |        |     |        |     |        |    |     |



## TORQUE REFERENCES

tions Chart for torque references not listed in the individual torque charts (Fig. 6).

## DESCRIPTION

Individual Torque Charts appear within many of the Groups. Refer to the Standard Torque Specifica-

## SPECIFIED TORQUE FOR STANDARD BOLTS

| Class | Diameter<br>mm | Pitch<br>mm | Specified torque  |        |            |                     |        |            |
|-------|----------------|-------------|-------------------|--------|------------|---------------------|--------|------------|
|       |                |             | Hexagon head bolt |        |            | Hexagon flange bolt |        |            |
|       |                |             | N•m               | kgf-cm | ft-lbf     | N•m                 | kgf-cm | ft-lbf     |
| 4T    | 6              | 1           | 5                 | 55     | 48 in.-lbf | 6                   | 60     | 52 in.-lbf |
|       | 8              | 1.25        | 12.5              | 130    | 9          | 14                  | 145    | 10         |
|       | 10             | 1.25        | 26                | 260    | 19         | 29                  | 290    | 21         |
|       | 12             | 1.25        | 47                | 480    | 35         | 53                  | 540    | 39         |
|       | 14             | 1.5         | 74                | 760    | 55         | 84                  | 850    | 61         |
|       | 16             | 1.5         | 115               | 1,150  | 83         | —                   | —      | —          |
| 5T    | 6              | 1           | 6.5               | 65     | 56 in.-lbf | 7.5                 | 75     | 65 in.-lbf |
|       | 8              | 1.25        | 15.5              | 160    | 12         | 17.5                | 175    | 13         |
|       | 10             | 1.25        | 32                | 330    | 24         | 36                  | 360    | 26         |
|       | 12             | 1.25        | 59                | 600    | 43         | 65                  | 670    | 48         |
|       | 14             | 1.5         | 91                | 930    | 67         | 100                 | 1,050  | 76         |
|       | 16             | 1.5         | 140               | 1,400  | 101        | —                   | —      | —          |
| 6T    | 6              | 1           | 8                 | 80     | 69 in.-lbf | 9                   | 90     | 78 in.-lbf |
|       | 8              | 1.25        | 19                | 195    | 14         | 21                  | 210    | 15         |
|       | 10             | 1.25        | 39                | 400    | 29         | 44                  | 440    | 32         |
|       | 12             | 1.25        | 71                | 730    | 53         | 80                  | 810    | 59         |
|       | 14             | 1.5         | 110               | 1,100  | 80         | 125                 | 1,250  | 90         |
|       | 16             | 1.5         | 170               | 1,750  | 127        | —                   | —      | —          |
| 7T    | 6              | 1           | 10.5              | 110    | 8          | 12                  | 120    | 9          |
|       | 8              | 1.25        | 25                | 260    | 19         | 28                  | 290    | 21         |
|       | 10             | 1.25        | 52                | 530    | 38         | 58                  | 590    | 43         |
|       | 12             | 1.25        | 95                | 970    | 70         | 105                 | 1,050  | 76         |
|       | 14             | 1.5         | 145               | 1,500  | 108        | 165                 | 1,700  | 123        |
|       | 16             | 1.5         | 230               | 2,300  | 166        | —                   | —      | —          |
| 8T    | 8              | 1.25        | 29                | 300    | 22         | 33                  | 330    | 24         |
|       | 10             | 1.25        | 61                | 620    | 45         | 68                  | 690    | 50         |
|       | 12             | 1.25        | 110               | 1,100  | 80         | 120                 | 1,250  | 90         |
| 9T    | 8              | 1.25        | 34                | 340    | 25         | 37                  | 380    | 27         |
|       | 10             | 1.25        | 70                | 710    | 51         | 78                  | 790    | 57         |
|       | 12             | 1.25        | 125               | 1,300  | 94         | 140                 | 1,450  | 105        |
| 10T   | 8              | 1.25        | 38                | 390    | 28         | 42                  | 430    | 31         |
|       | 10             | 1.25        | 78                | 800    | 58         | 88                  | 890    | 64         |
|       | 12             | 1.25        | 140               | 1,450  | 105        | 155                 | 1,600  | 116        |
| 11T   | 8              | 1.25        | 42                | 430    | 31         | 47                  | 480    | 35         |
|       | 10             | 1.25        | 87                | 890    | 64         | 97                  | 990    | 72         |
|       | 12             | 1.25        | 155               | 1,600  | 116        | 175                 | 1,800  | 130        |

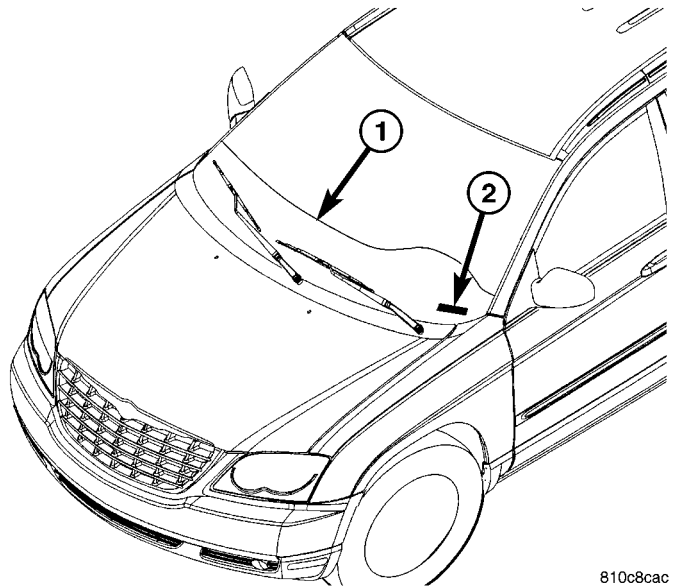
Fig. 6 TORQUE SPECIFICATIONS

# VEHICLE IDENTIFICATION NUMBER

## DESCRIPTION

The Vehicle Identification Number (VIN) can be viewed through the windshield at the upper left corner of the instrument panel, near the left windshield pillar (Fig. 7). The VIN consists of 17 characters in a combination of letters and numbers that provide specific information about the vehicle. Refer to VIN Code Breakdown Chart for decoding information.

To protect the consumer from theft and possible fraud the manufacturer is required to include a Check Digit at the ninth position of the vehicle identification number. The check digit is used by the manufacturer and government agencies to verify the authenticity of the vehicle and official documentation. The formula to use the check digit is not released to the general public.



810c8cac

**Fig. 7 VEHICLE IDENTIFICATION NUMBER (VIN)**

- 1 - INSTRUMENT PANEL
- 2 - VEHICLE IDENTIFICATION NUMBER (VIN)

### VIN CODE BREAKDOWN CHART

| POSITION      | INTERPRETATION              | CODE = DESCRIPTION                                                                                           |
|---------------|-----------------------------|--------------------------------------------------------------------------------------------------------------|
| 1             | Country of Origin           | 1 = Manufactured by DaimlerChrysler Corporation<br>2 = Manufactured by DaimlerChrysler Canada Inc.           |
| 2             | Make                        | C = Chrysler                                                                                                 |
| 3             | Vehicle Type                | 4 = Multipurpose Passenger Vehicle Less Side Airbags<br>8 = Multipurpose Passenger Vehicle With Side Airbags |
| 4             | Gross Vehicle Weight Rating | F = 1815 - 2267 kg. (4001 - 5000 lbs.)<br>G = 2268 - 2721 kg. (5001 - 6000)                                  |
| 5             | Car Line                    | F = Pacifica - AWD<br>M = Pacifica - FWD                                                                     |
| 6             | Series                      | 5 = Premium<br>6 = Sport                                                                                     |
| 7             | Body Style                  | 8 = Sport Utility 4 Door                                                                                     |
| 8             | Engine                      | 4 = 3.5L V6 cyl. 24 -Valve Gasoline (MPI)                                                                    |
| 9             | Check Digit                 | See explanation in this section.                                                                             |
| 10            | Model Year                  | 4 = 2004                                                                                                     |
| 11            | Assembly Plant              | R = Windsor Assembly                                                                                         |
| 12 through 17 | Sequence Number             | A six digit number assigned by assembly plant.                                                               |

## VEHICLE CERTIFICATION LABEL

### DESCRIPTION

A vehicle certification label is attached to the rear shutface of the driver's door (Fig. 8). This label indicates date of manufacture (month and year), Gross Vehicle Weight Rating (GVWR), Gross Axle Weight Rating (GAWR) front, Gross Axle Weight Rating (GAWR) rear and the Vehicle Identification Number (VIN). The Month, Day and Hour of manufacture is also included.

All communications or inquiries regarding the vehicle should include the Month-Day-Hour and Vehicle Identification Number.

### VECI LABEL

### DESCRIPTION

All models have a Vehicle Emission Control Information (VECI) Label. DaimlerChrysler permanently attaches the label in the engine compartment. It can-

|            |                              |             |            |         |                    |
|------------|------------------------------|-------------|------------|---------|--------------------|
| MFD BY     | DAIMLER CHRYSLER CORPORATION | DATE OF MFR | 1-96 C     | GVWR    | 2268 KG (05000 LB) |
| GAWR FRONT | 1203 KG (2650 LB)            | WITH TIRES  | P195/75R14 | RIMS AT | 14 X 5.5           |
| GAWR REAR  | 1225 KG (2700 LB)            | WITH TIRES  | P195/75R14 | RIMS AT | 14 X 5.5           |
|            |                              |             |            | COLD    | 380 KPA(35 PSI)    |
|            |                              |             |            | COLD    | 380 KPA(35 PSI)    |

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN: XXXXXXXXXXXXXXXXXX TYPE: SINGLE X DUAL



MDH: 010615 021 PAINT:POP VEHICLE MADE IN CANADA TRIM:C5C3 4848505

8086d7b

**Fig. 8 VEHICLE CERTIFICATION LABEL - TYPICAL**  
not be removed without defacing information and destroying the label.

The label contains the vehicle's emission specifications and vacuum hose routings. All hoses must be connected and routed according to the label.

# LUBRICATION & MAINTENANCE







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## INTERNATIONAL SYMBOLS

### DESCRIPTION

DaimlerChrysler Corporation uses international symbols to identify engine compartment lubricant and fluid inspection and fill locations (Fig. 1).

|                                                                                     |                              |                                                                                     |                         |
|-------------------------------------------------------------------------------------|------------------------------|-------------------------------------------------------------------------------------|-------------------------|
|  | ENGINE OIL                   |  | BRAKE FLUID             |
|  | AUTOMATIC TRANSMISSION FLUID |  | POWER STEERING FLUID    |
|  | ENGINE COOLANT               |  | WINDSHIELD WASHER FLUID |

8097ddbdt

Fig. 1 INTERNATIONAL SYMBOLS

## FLUID TYPES

### DESCRIPTION

#### DESCRIPTION - ENGINE OIL AND LUBRICANTS

**WARNING: NEW OR USED ENGINE OIL CAN BE IRRITATING TO THE SKIN. AVOID PROLONGED OR REPEATED SKIN CONTACT WITH ENGINE OIL. CONTAMINANTS IN USED ENGINE OIL, CAUSED BY INTERNAL COMBUSTION, CAN BE HAZARDOUS TO YOUR HEALTH. THOROUGHLY WASH EXPOSED SKIN WITH SOAP AND WATER. DO NOT WASH SKIN WITH GASOLINE, DIESEL FUEL, THINNER, OR SOLVENTS, HEALTH PROBLEMS CAN RESULT. DO NOT POLLUTE, DISPOSE OF USED ENGINE OIL PROPERLY. CONTACT YOUR DEALER OR GOVERNMENT AGENCY FOR LOCATION OF COLLECTION CENTER IN YOUR AREA.**

When service is required, DaimlerChrysler Corporation recommends that only Mopar® brand parts, lubricants and chemicals be used. Mopar® provides the best engineered products for servicing DaimlerChrysler Corporation vehicles.

Only lubricants bearing designations defined by the following organization should be used.

FLUID TYPES (Continued)

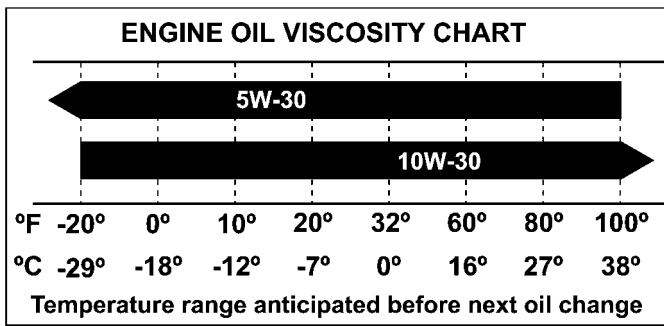
- Society of Automotive Engineers (SAE)
- American Petroleum Institute (API)
- National Lubricating Grease Institute (NLGI)

API SERVICE GRADE CERTIFIED

Use an engine oil that is API Certified (GF-3). Mopar® provides engine oils, meeting Material Standard MS-6395, that meet or exceed this requirement.

SAE VISCOSITY

An SAE viscosity grade is used to specify the viscosity of engine oil. Use only engine oils with multiple viscosities such as 5W-30 or 10W-30. These are specified with a dual SAE viscosity grade which indicates the cold-to-hot temperature viscosity range. Select an engine oil that is best suited to your particular temperature range and variation (Fig. 2).



80990199

Fig. 2 TEMPERATURE/ENGINE OIL VISCOSITY

ENERGY CONSERVING OIL

An Energy Conserving type oil is recommended for gasoline engines. The designation of ENERGY CONSERVING is located on the label of an engine oil container.

CONTAINER IDENTIFICATION

Standard engine oil identification notations have been adopted to aid in the proper selection of engine oil. The identifying notations are located on the front label of engine oil plastic bottles and the top of engine oil cans (Fig. 3).

This symbol means that the oil has been certified by the American Petroleum Institute (API). Daimler-Chrysler only recommends API Certified (GF-3) engine oils that meet the requirements of Material Standard MS-6395. Use Mopar® or an equivalent oil meeting the specification MS-6395.



Fig. 3 API SYMBOL

9400-9

SYNTHETIC ENGINE OILS

There are a number of engine oils being promoted as either synthetic or semi-synthetic. If you chose to use such a product, use **only** those oils that meet the American Petroleum Institute (API) and SAE viscosity standard. Follow the service schedule that describes your driving type.

ENGINE OIL ADDITIVES/SUPPLEMENTS

The manufacturer **does not recommend** the addition of any engine oil additives/supplements to the specified engine oil. Engine oil additives/supplements should not be used to enhance engine oil performance. Engine oil additives/supplements should not be used to extend engine oil change intervals. No additive is known to be safe for engine durability and can degrade emission components. Additives can contain undesirable materials that harm the long term durability of engines by:

- Doubling the level of Phosphorus in the engine oil. The ILSAC (International Lubricant Standard Approval Committee) GF-2 and GF-3 standards require that engine oil contain no more than 0.10% Phosphorus to protect the vehicles emissions performance. Addition of engine oil additives/supplements can poison, from the added sulfur and phosphorus, catalysts and hinder efforts to guarantee emissions performance to 80,000 miles.
- Altering the viscosity characteristics of the engine oil so that it no longer meets the requirements of the specified viscosity grade.
- Creating potential for an undesirable additive compatibility interaction in the engine crankcase. Generally it is not desirable to mix additive packages from different suppliers in the crankcase; there have been reports of low temperature engine failures caused by additive package incompatibility with such mixtures.

GEAR LUBRICANTS

SAE ratings also apply to multigrade gear lubricants. In addition, API classification defines the lubricants usage. Such as API GL-5 and SAE 75W-90.

**Thank you very much  
for your reading.**

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