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INTRODUCTION

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FASTENER IDENTIFICATION

DESCRIPTION

The SAE bolt strength grades range from grade 2 to grade 8. The higher the grade number, the greater the bolt strength. Identification is determined by the line marks on the top of each bolt head. The actual bolt strength grade corresponds to the number of line marks plus 2. The most commonly used metric bolt strength classes are 9.8 and 10.9. The metric strength class identification number is imprinted on the head of the bolt. The higher the class number, the greater the bolt strength. Some metric nuts are imprinted with a single-digit strength class on the nut face. Refer to the Fastener Identification and Fastener Strength Charts (Fig. 1) and (Fig. 2).

TORQUE REFERE	NCES
DESCRIPTION	
VEHICLE EMISSIO	N CONTROL INFORMATION
(VECI) LABEL	
DESCRIPTION	
VEHICLE IDENTIFI	CATION NUMBER
DESCRIPTION	
VEHICLE SAFETY	CERTIFICATION LABEL
DESCRIPTION	

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FASTENER IDENTIFICATION (Continued)

Bolt Markings and Torque - Metric



Size		Тог	que			Tor	que		Torque				
Diam.	Cast	Iron	Alumi	num	Cast Iron		Cast Iron Aluminum		Cast Iron		Aluminum		
mm	N•m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	
6	9	5	7	4	14	9	11	7	14	9	11	7	
7	14	9	11	7	18	14	14	11	23	18	18	14	
8	25	18	18	14	32	23	25	18	36	27	28	21	
10	40	30	30	25	60	45	45	35	70	50	55	40	
12	70	55	55	40	105	75	80	60	125	95	100	75	
14	115	85	90	65	160	120	125	95	195	145	150	110	
16	180	130	140	100	240	175	1 9 0	135	290	210	220	165	
18	230	170	180	135	320	240	250	185	400	290	310	230	

Bolt Markings and Torque Values - U.S. Customary

SAE Grade Number

 $\Theta \Theta \Theta$

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Bolt Head Markings These are all SAE Grade 5 (3) line



5

8

		Bolt Torque	e - Grade 5 B	olt	Boli				
Body Size	Cas	it Iron	Alum	ninum	Cast	Iron	Alum	inum	
	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	
1/4 - 20	9	7	8	6	15	11	12	9	
- 28	12	9	9	7	18	13	14	10	
5/16 - 18	20	15	16	12	30	22	24	18	
- 24	23	17	19	14	33	24	25	19	
3/8 - 16	40	30	25	20	55	40	40	30	
- 24	40	30	35	25	60	45	45	35	
7/16 - 14	60	45	45	35	90	65	65	50	
- 20	65	50	55	40	95	70	75	55	
1/2 - 13	95	70	75	55	130	95	100	75	
- 20	100	75	80	60	150	110	120	90	
9/16 - 12	135	100	110	80	190	140	150	110	
- 18	150	110	115	85	210	155	170	125	
5/8 - 11	180	135	150	110	255	190	205	150	
- 18	210	155	160	120	290	215	230	170	
3/4 - 10	325	240	255	190	460	340	365	270	
- 16	365	270	285	210	515	380	410	300	
7/8 - 9	490	360	380	280	745	550	600	440	
- 14	530	390	420	310	825	610	660	490	
1 - 8	720	530	570	420	1100	820	890	660	
- 14	800	590	650	480	1200	890	960	710	

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FASTENER IDENTIFICATION (Continued)

HOW TO DETERMINE BOLT STRENGTH

	Mark	Class		Mark	Class
Hexagon head bolt	$ \begin{array}{c} 4 - \\ 5 - \\ 5 - \\ 6 - \\ head No. 7 - \\ 8 - \\ 9 - \\ 10 - \\ 11 - \\ \end{array} $	4T 5T 6T 7T 8T 9T 10T 11T	Stud bolt	No mark	4T
	No mark	4T			
Hexagon flange bolt w/washer hexagon bolt	No mark	4 T		Grooved	6Т
Hexagon head bolt	Two protruding lines	51			
Hexagon flange bolt w/washer hexagon bolt	Two protruding lines	61	Welded bolt		
Hexagon head bolt	Three protruding lines	71			4 T
Hexagon head bolt	Four protruding lines	81			

95IN-4

FASTENER USAGE

DESCRIPTION

DESCRIPTION - FASTENER USAGE

WARNING: USE OF AN INCORRECT FASTENER MAY RESULT IN COMPONENT DAMAGE OR PER-SONAL INJURY.

Fasteners and torque specifications references in this Service Manual are identified in metric and SAE format.

During any maintenance or repair procedures, it is important to salvage all fasteners (nuts, bolts, etc.) for reassembly. If the fastener is not salvageable, a fastener of equivalent specification must be used.

DESCRIPTION - THREADED HOLE REPAIR

Most stripped threaded holes can be repaired using a Helicoil[®]. Follow the vehicle or Helicoil[®] recommendations for application and repair procedures.

INTERNATIONAL SYMBOLS

DESCRIPTION

The graphic symbols illustrated in the following International Control and Display Symbols Chart (Fig. 3) are used to identify various instrument controls. The symbols correspond to the controls and displays that are located on the instrument panel.

	≢0 ₂	-Ò́	ৢ৾৾৾	5	6
	8	9	5 10	\$\$\$\$\$1	12
13	14	15	- + 16	17	18

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Fig. 3 INTERNATIONAL CONTROL AND DISPLAY SYMBOLS

1	High Beam	13	Rear Window Washer
2	Fog Lamps	14	Fuel
3	Headlamp, Parking Lamps, Panel Lamps	15	Engine Coolant Temperature
4	Turn Warning	16	Battery Charging Condition
5	Hazard Warning	17	Engine Oil
6	Windshield Washer	18	Seat Belt
7	Windshield Wiper	19	Brake Failure
8	Windshield Wiper and Washer	20	Parking Brake
9	Windscreen Demisting and Defrosting	21	Front Hood
10	Ventilating Fan	22	Rear hood (Decklid)
11	Rear Window Defogger	23	Horn
12	Rear Window Wiper	24	Lighter

METRIC SYSTEM

DESCRIPTION

The metric system is based on quantities of one, ten, one hundred, one thousand and one million.

The following chart will assist in converting metric units to equivalent English and SAE units, or vise versa.

MULTIPLY	BY	TO GET	MULTIPLY	BY	TO GET
in-lbs	x 0.11298	= Newton Meters (N⋅m)	N∙m	x 8.851	= in-lbs
ft-lbs	x 1.3558	= Newton Meters (N⋅m)	N∙m	x 0.7376	= ft-lbs
Inches Hg (60° F)	x 3.377	= Kilopascals (kPa)	kPa	x 0.2961	= Inches Hg
psi	x 6.895	= Kilopascals (kPa)	kPa	x 0.145	= psi
Inches	x 25.4	= Millimeters (mm)	mm	x 0.03937	= Inches
Feet	x 0.3048	= Meters (M)	М	x 3.281	= Feet
Yards	x 0.9144	= Meters	М	x 1.0936	= Yards
mph	x 1.6093	= Kilometers/Hr. (Km/h)	Km/h	x 0.6214	= mph
Feet/Sec	x 0.3048	= Meters/Sec (M/S)	M/S	x 3.281	= Feet/Sec
mph	x 0.4470	= Meters/Sec (M/S)	M/S	x 2.237	= mph
Kilometers/Hr. (Km/h)	x 0.27778	= Meters/Sec (M/S)	M/S	x 3.600	Kilometers/Hr. (Km/h)

CONVERSION FORMULAS AND EQUIVALENT VALUES

COMMON METRIC EQUIVALENTS

1 inch = 25 Millimeters	1 Cubic Inch = 16 Cubic Centimeters
1 Foot = 0.3 Meter	1 Cubic Foot = 0.03 Cubic Meter
1 Yard = 0.9 Meter	1 Cubic Yard = 0.8 Cubic Meter
1 Mile = 1.6 Kilometers	

Refer to the Metric Conversion Chart to convert torque values listed in metric Newton- meters (N·m). Also, use the chart to convert between millimeters (mm) and inches (in.) (Fig. 4).

METRIC SYSTEM (Continued)

in-lbs to N•m

N•m to in-lbs

in-Ib	N∙m	in-lb	N∙m	in-lb	N∙m	in-lb	N∙m	in-lb	N∙m	N∙m	in-lb	N∙m	in-lb	N∙m	in-lb	N•m	in-lb	N∙m	in-Ib
in- lb 2 4 6 8 10 12 14 16 18 20 22 24 26 28	N•m .2260 .4519 .6779 .9039 1.1298 1.3558 1.3558 1.357 2.0337 2.2597 2.4856 2.7116 2.9376 3.1635	in-lb 42 44 46 48 50 52 54 56 58 60 62 64 66 68	N•m 4.7453 4.9713 5.1972 5.4232 5.6492 5.8751 6.1011 6.3270 6.5530 6.7790 7.0049 7.2309 7.4569 7.4569 7.6828	in-lb 82 84 86 88 90 92 94 96 98 100 102 104 106 108	N•m 9.2646 9.4906 9.7165 9.9425 10.1685 10.3944 10.6204 11.0723 11.2983 11.5243 11.7502 11.9762 12.2022	in-lb 122 124 126 128 130 132 134 136 138 140 142 144 146 148	N•m 13.7839 14.0099 14.2359 14.4618 14.6878 14.9138 15.1397 15.3657 15.5917 15.8176 16.0436 16.4955 16.4955 16.7215	in-lb 162 164 166 168 170 172 174 176 178 180 182 184 186 188	N•m 18.3032 18.5292 18.7552 18.9811 19.4331 19.6590 19.8850 20.1110 20.3369 20.3629 20.7889 21.0148 21.2408	N•m .2 .4 .6 .8 1 1.2 1.4 1.6 1.8 2 2.2 2.4 2.6 2.8	in-lb 1.7702 3.5404 5.3107 7.0809 8.8511 10.6213 12.3916 14.1618 15.9320 17.7022 19.4725 21.2427 23.0129 24.7831 24.5734	N•m 4.2 4.4 4.6 4.8 5 5.2 5.4 5.6 5.8 6 6.2 6.4 6.6 8.7	in-lb 37.1747 38.9449 40.7152 42.4854 44.2556 46.0258 47.7961 49.5663 51.3365 53.1067 54.8770 56.6472 58.4174 60.1876	N•m 8.2 8.4 8.6 8.8 9 9.2 9.4 9.6 9.8 10 10.2 10.4 10.6 10.8	in-lb 72.5792 74.3494 76.1197 77.8897 79.6601 81.4303 83.2006 84.9708 86.7410 88.5112 90.2815 92.0517 93.8219 95.5921 97.3634	N•m 12.2 12.4 12.6 13.1 13.2 13.4 13.6 13.8 14 14.2 14.4 14.6 14.8	in-lb 107.9837 109.7539 111.5242 113.2944 115.0646 116.8348 118.6051 120.3753 122.1455 123.9157 125.6860 127.4562 127.4562 127.4562	N•m 16.2 16.4 16.6 16.8 17.2 17.4 17.6 17.8 18.5 19 19.5 20 5	in-lb 143.3882 145.1584 146.9287 148.6989 150.4691 152.2393 154.0096 155.7798 157.5500 159.3202 163.7458 168.1714 172.5970 177.0225 181.4480
30 32 34 36 38 40	3.3895 3.6155 3.8414 4.0674 4.2934 4.5193	70 72 74 76 78 80	7.9088 8.1348 8.3607 8.5867 8.8127 9.0386	110 112 114 116 118 120	12.2022 12.4281 12.6541 12.8801 13.1060 13.3320 13.5580	140 150 152 154 156 158 160	16.7213 16.9475 17.1734 17.3994 17.6253 17.8513 18.0773	190 192 194 196 198 200	21.2466 21.4668 21.6927 21.9187 22.1447 22.3706 22.5966	3 3.2 3.4 3.6 3.8 4	26.5534 28.3236 30.0938 31.8640 33.6342 35.4045	7 7.2 7.4 7.6 7.8 8	61.9579 63.7281 65.4983 67.2685 69,0388 70.8090	11 11.2 11.4 11.6 11.8 12	97.3624 99.1326 100.9028 102.6730 104.4433 106.2135	15 15.2 15.4 15.6 15.8 16	132.7669 134.5371 136.3073 138.0775 139.8478 141.6180	20.5 21 22 23 24 25	181.4480 185.8736 194.7247 203.5759 212.4270 221.2781

ft-lbs to N•m

N•m to ft-lbs

ft-lb	N∙m	ft-lb	N ⁰m	ft-ib	N∙m	ft-Ib	N∙m	ft-lb	N∙m	N∙m	ft-lb	N∙m	ft-lb	N∙m	ft-lb	N•m	ft-lb	N∙m	ft-lb
1	1.3558	21	28.4722	41	55,5885	61	82,7049	81	109.8212	1	.7376	21	15.9888	41	30.2400	61	44.9913	81	59.7425
2	2.7116	22	29.8280	42	56,9444	62	84.0607	82	111.1770	2	1.475]	22	16.2264	42	30.9776	62	45.7289	82	60.4801
3	4.0675	23	31.1838	43	58,3002	63	85.4165	83	112.5328	3	2.2127	23	16.9639	43	31.7152	63	46.4664	83	61.2177
4	5.4233	24	32.5396	44	59.6560	64	86.7723	84	113.8888	4	2.9502	24	17.7015	44	32.4527	64	47.2040	84	61.9552
5	6.7791	25	33.8954	45	61.0118	65	88.1281	85	115.2446	5	3.6878	25	18.4391	45	33.1903	65	47.9415	85	62.6928
6	8.1349	26	35.2513	46	62.3676	66	89.4840	86	116.6004	6	4.4254	26	19.1766	46	33.9279	66	48.6791	86	63.4303
7	9.4907	27	36.6071	47	63.7234	67	90.8398	87	117.9562	7	5.1629	27	19.9142	47	34.6654	67	49.4167	87	64.1679
8	10.8465	28	37.9629	48	65.0793	68	92.1956	88	119.3120	8	5.9005	28	20.6517	48	35.4030	68	50.1542	88	64.9545
9	12.2024	29	39.3187	49	66.4351	69	93.5514	89	120.6678	9	6.6381	29	21.3893	49	36.1405	69	50.8918	89	65.6430
10	13.5582	30	40.6745	50	67.7909	70	94.9073	90	122.0236	10	7.3756	30	22.1269	50	36.8781	70	51.6293	90	66.3806
11	14.9140	31	42.0304	51	69.1467	71	96.2631	91	123.3794	11	8.1132	31	22.8644	51	37.6157	71	52.3669	91	67.1181
12	16.2698	32	43.3862	52	70.5025	72	97.6189	92	124.7352	12	8.8507	32	23.6020	52	38.3532	72	53.1045	92	67.8557
13	17.6256	33	44.7420	53	71.8583	73	98.9747	93	126.0910	.13	9.5883	33	24.3395	53	39.0908	73	53.8420	93	68.5933
14	18.9815	34	46.0978	54	73.2142	74	100.3316	94	127.4468	14	10.3259	34	25.0771	54	39.8284	74	54.5720	94	69.3308
15	20.3373	35	47.4536	55	74.5700	75	101.6862	95	128.8026	15	11.0634	35	25.8147	55	40.5659	75	55.3172	95	70.0684
16	21.6931	36	48.8094	56	75.9258	76	103.0422	96	130.1586	16	11.8010	36	26.5522	-56	41.3035	76	56.0547	96	70.8060
17	23.0489	37	50.1653	57	77.2816	77	104.3980	97	131.5144	17	12.5386	37	27.2898	57	42.0410	77	56.7923	97	71.5435
18	24.4047	38	51.5211	58	78.6374	78	105.7538	98	132.8702	18	13.2761	38	28.0274	58	42.7786	78	57.5298	98	72.2811
19	25.7605	39	52.8769	59	79.9933	79	107.1196	99	134.2260	19	14.0137	39	28.7649	59	43.5162	79	58.2674	99	73.0187
20	27.1164	40	54.2327	60	81.3491	80	108.4654	100	135.5820	20	14.7512	40	29.5025	60	44.2537	80	59.0050	100	73.7562

in. to mm

mm to in.

in.	mm	in.	mm	in.	mm	i n .	mm	in.	mm	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
.01	.254	.21	5.334	.41	10.414	.61	15.494	.81	20.574	.01	.00039	.21	.00827	.41	.01614	.61	.02402	.81	.03189
.02	.508	.22	5.588	.42	10.668	.62	15,748	.82	20.828	.02	.00079	.22	.00866	.42	.01654	.62	.02441	.82	.03228
.03	.762	.23	5.842	.43	10.922	.63	16.002	.83	21.082	.03	.00118	.23	.00906	.43	.01693	.63	.02480	.83	.03268
.04	1.016	.24	6.096	.44	11,176	.64	16.256	.84	21.336	.04	.00157	.24	.00945	.44	.01732	.64	.02520	.84	.03307
.05	1.270	.25	6.350	.45	11.430	.65	16.510	.85	21.590	.05	.00197	.25	.00984	.45	.01772	.65	.02559	.85	.03346
.06	1.524	.26	6.604	.46	11.684	.66	16.764	.86	21.844	.06	.00236	.26	.01024	.46	.01811	.66	.02598	.86	.03386
.07	1.778	.27	6.858	.47	11.938	.67	17.018	.87	22.098	.07	.00276	.27	.01063	.47	.01850	.67	.02638	.87	.03425
.08	2.032	.28	7.112	.48	12.192	.68	17.272	.88	22.352	.08	.00315	.28	.01102	.48	.01890	.68	.02677	.88	.03465
.09	2.286	.29	7.366	.49	12.446	.69	17.526	.89	22.606	.09	.00354	.29	.01142	.49	.01929	.69	.02717	.89	.03504
.10	2.540	.30	7.620	.50	12.700	.70	17.780	.90	22.860	.10	.00394	.30	.01181	.50	.01969	.70	.02756	.90	.03543
.11	2.794	.31	7.874	.51	12.954	.71	18.034	.91	23.114	.11	.00433	.31	.01220	.51	.02008	.71	.02795	.91	.03583
.12	3.048	.32	8.128	.52	13.208	.72	18.288	.92	23.368	.12	.00472	.32	.01260	.52	.02047	.72	.02835	.92	.03622
.13	3.302	.33	8.382	.53	13.462	.73	18.542	.93	23.622	.13	.00512	.33	.01299	.53	.02087	.73	.02874	.93	.03661
.14	3.556	.34	8.636	.54	13.716	.74	18.796	.94	23.876	.14	.00551	.34	.01339	.54	.02126	.74	.02913	.94	.03701
.15	3.810	.35	8.890	.55	13.970	.75	19.050	.95	24.130	.15	.00591	.35	.01378	.55	.02165	.75	.02953	.95	.03740
.16	4.064	.36	9.144	.56	14.224	.76	19.304	.96	24.384	.16	.00630	.36	.01417	.56	.02205	.76	.02992	.96	.03780
.17	3.318	.37	9.398	.57	14.478	.77	19.558	.97	24.638	.17	.00669	.37	.01457	.57	.02244	.77	.03032	.97	.03819
.18	4.572	.38	9.652	.58	14.732	.78	19.812	.98	24.892	.18	.00709	.38	.01496	.58	.02283	.78	.03071	.98	.03858
.19	4.826	.39	9.906	.59	14.986	.79	20.066	.99	25.146	.19	.00748	.39	.01535	.59	.02323	.79	.03110	.99	.03898
.20	5.080	.40	10.160	.60	15.240	.80	20.320	1.00	25.400	.20	.00787	.40	.01575	.60	.02362	.80	.03150	1.00	.03937
1		I		1		1		L				1		1		1		1	

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Fig. 4 METRIC CONVERSION CHART

TORQUE REFERENCES

tions Chart for torque references not listed in the individual torque charts (Fig. 5).

DESCRIPTION

Individual Torque Charts appear within many or the Groups. Refer to the Standard Torque Specifica-

SPECIFIED TORQUE FOR STANDARD BOLTS

	Specified torque										
Class	Diameter	Pitch		Hexagon head l	polt	H	Hexagon flange bolt				
	mm	mm	N∙m	kgf-cm	ft-lbf	N•m	kgf-cm	ft-lbf			
	6	1	5	55	48 inIbf	6	60	52 inlbf			
	8	1.25	12.5	130	9	14	145	10			
4T	10	1.25	26	260	19	29	290	21			
	12	1.25	47	480	35	53	540	39			
	14	1.5	74	760	55	84	850	61			
	16	1.5	115	1,150	83	—	—	—			
	6	1	6.5	65	56 inlbf	7.5	75	65 inlbf			
	8	1.25	15.5	160	12	17.5	175	13			
5T	10	1.25	32	330	24	36	360	26			
	12	1.25	59	600	43	65	670	48			
	14	1.5	91	930	67	100	1,050	76			
	16	1.5	140	1,400	101			_			
	6	1	8	80	69 inIbf	9	90	78 inlbf			
	8	1.25	19	195	14	21	210	15			
6T	10	1.25	39	400	29	44	440	32			
	12	1.25	71	730	53	80	810	59			
	14	1.5	110	1.100	80	125	1,250	90			
	16	1.5	170	1,750	127	_	_	_			
	6	1	10.5	110	8	12	120	9			
	8	1.25	25	260	19	28	290	21			
Л	10	1.25	52	530	38	58	590	43			
	12	1.25	95	970	70	105	1,050	76			
	14	1.5	145	1.500	108	165	1,700	123			
	16	1.5	230	2,300	166	— '	_				
	8	1.25	29	300	22	33	330	24			
8T	10	1.25	61	620	45	68	690	50			
	12	1.25	110	1,100	80	120	1,250	90			
	8	1.25	34	340	25	37	380	27			
91	10	1.25	70	710	51	78	790	57			
	12	1.25	125	1,300	94	140	1,450	105			
	8	1.25	38	390	28	42	430	31			
10T	10	1.25	78	800	58	88	890	64			
	12	1.25	140	1,450	105	155	1,600	116			
	8	1.25	42	430	31	47	480	35			
1 11T	10	1.25	87	890	64	97	990	72			
	12	1.25	155	1,600	116	175	1,800	130			
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Fig. 5 TORQUE SPECIFICATIONS

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VEHICLE EMISSION CONTROL INFORMATION (VECI) LABEL

DESCRIPTION

All models have a Vehicle Emission Control Information (VECI) Label. DaimlerChrysler permanently attaches the label in the engine compartment (Fig. 6). The label cannot be removed without defacing label information and destroying label.

The label contains the vehicle's emission specifications and vacuum hose routings. All hoses must be connected and routed according to the label.

The label also contains an engine vacuum schematic. There are unique labels for vehicles built for sale in the state of California and the country of Canada. Canadian labels are written in both the English and French languages.

The VECI label contains the following:

- Engine family and displacement
- Evaporative family
- Emission control system schematic
- Certification application
- Engine timing specifications (if adjustable)
- Idle speeds (if adjustable)
- Spark plug and gap



80c97de8

Fig. 6 VECI LABEL LOCATION

1 - RADIATOR SUPPORT 2 - VECI LABEL

VEHICLE IDENTIFICATION NUMBER

DESCRIPTION

The Vehicle Identification Number (VIN) plate is located on the lower left A-pillar and is visible through the windshield (Fig. 7). The VIN contains 17 characters that provide data concerning the vehicle. Refer to the VIN decoding chart to determine the identification of a vehicle.



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Fig. 7 VIN NUMBER LOCATION

1 - A-PILLAR 2 - VIN CODE PLATE

The Vehicle Identification Number is also imprinted on the:

- Vehicle Safety Certification Label.
- Frame rail.

To protect the consumer from theft and possible fraud the manufacturer is required to include a Check Digit at the ninth position of the Vehicle Identification Number. The check digit is used by the manufacturer and government agencies to verify the authenticity of the vehicle and official documentation. The formula to use the check digit is not released to the general public.

VEHICLE IDENTIFICATION NUMBER (Continued)

POSITION	INTERPRETATION	CODE = DESCRIPTION
1	Country of Origin	1 = Manufactured by DaimlerChrysler Corporation
2	Make	J = Jeep
3	Vehicle Type	4 = MPV W/O Side Airbags. 8 = MPV With Side Airbags.
4	Gross Vehicle Weight Rating	F = 4001 - 5000 lbs. G = 5001 - 6000 lbs.
5	Vehicle Line	K = Liberty 4X2 (LHD) L = Liberty 4X4 (LHD) M = Cherokee 4X4 (RHD)
6	Series	3 = Liberty Renegade 4 = Liberty Sport/Cherokee Sport 5 = Liberty Limited/Cherokee Limited
7	Body Style	8 = Sport Utility - 4 Door
8	Engine	K = 3.7L 6 cyl MPI Gasoline 1 = 2.4L 4 cyl MPI Gasoline 7 = 2.5L 4 cyl Diesel
9	Check Digit	0 through 9 or X
10	Model Year	3=2003
11	Assembly Plant	W = Toledo North Assembly Plant
12 thru 17	Vehicle B	uild Sequence

VEHICLE IDENTIFICATION NUMBER DECODING CHART

VEHICLE SAFETY CERTIFICATION LABEL

DESCRIPTION

A vehicle safety certification label (Fig. 8) is attached to every DaimlerChrysler Corporation vehicle. The label certifies that the vehicle conforms to all applicable Federal Motor Vehicle Safety Standards. The label also lists:

• Month and year of vehicle manufacture.

• Gross Vehicle Weight Rating (GVWR). The gross front and rear axle weight ratings (GAWR's) are based on a minimum rim size and maximum cold tire inflation pressure.

- Vehicle Identification Number (VIN).
- Type of vehicle.
- Type of rear wheels.
- Bar code.
- Month, Day and Hour (MDH) of final assembly.
- Paint and Trim codes.
- Country of origin.

The label is located on the driver-side door shut-face.



TYPICAL

КJ

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LUBRICATION & MAINTENANCE

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INTERNATIONAL SYMBOLS

DESCRIPTION

DaimlerChrysler Corporation uses international symbols to identify engine compartment lubricant and fluid inspection and fill locations (Fig. 1).



Fig. 1 INTERNATIONAL SYMBOLS

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PARTS & LUBRICANT RECOMMENDATION

STANDARD PROCEDURE - JUMP STARTING

DESCRIPTION

JUMP STARTING

TOWING

PROCEDURE

DESCRIPTION - FLUID TYPES

When service is required, DaimlerChrysler Corporation recommends that only Mopar[®] brand parts, lubricants and chemicals be used. Mopar[®] provides the best engineered products for servicing DaimlerChrysler Corporation vehicles.

Only lubricants bearing designations defined by the following organization should be used to service a Chrysler Corporation vehicle.

- Society of Automotive Engineers (SAE)
- American Petroleum Institute (API) (Fig. 2)

• National Lubricating Grease Institute (NLGI) (Fig. 3)

SAE VISCOSITY RATING

An SAE viscosity grade is used to specify the viscosity of engine oil. These are specified with a dual SAE viscosity grade which indicates the cold-to-hot temperature viscosity range. Example SAE 5W-30 = multigrade engine oil.

DaimlerChrysler Corporation only recommends multigrade engine oils.

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PARTS & LUBRICANT RECOMMENDATION (Continued)

API QUALITY CLASSIFICATION

This symbol (Fig. 2) on the front of an oil container means that the oil has been certified by the American Petroleum Institute (API) to meet all the lubrication requirements specified by DaimlerChrysler Corporation.



9400-9

Fig. 2 API Symbol

GEAR LUBRICANTS

SAE ratings also apply to multigrade gear lubricants. In addition, API classification defines the lubricants usage. Such as API GL-5 and SAE 75W-90.

LUBRICANTS AND GREASES

Lubricating grease is rated for quality and usage by the NLGI. All approved products have the NLGI symbol (Fig. 3) on the label. At the bottom NLGI symbol is the usage and quality identification letters. Wheel bearing lubricant is identified by the letter "G". Chassis lubricant is identified by the latter "L". The letter following the usage letter indicates the quality of the lubricant. The following symbols indicate the highest quality.



9200-7

Fig. 3 NLGI Symbol

- 1 WHEEL BEARINGS
- 2 CHASSIS LUBRICATION
- 3 CHASSIS AND WHEEL BEARINGS

SPECIALIZED LUBRICANTS AND OILS

Some maintenance or repair procedures may require the use of specialized lubricants or oils. Consult the appropriate sections in this manual for the correct application of these lubricants.

DESCRIPTION - LUBRICANT RECOMMENDATIONS

Chassis

Component	Fluid, Lubricant, or Genuine Part
Steering Gear & Linkage, Ball Joints, Prop Shafts & Yokes, Wheel Bearings	Mopar [®] Multi-Purpose Lubricant NLGI Grade 2 EP, GC-LB

Body

Component	Fluid, Lubricant, and Genuine Part
Hinges:	
Door & Hood	Mopar [®] Engine Oil
Swing Gate	Mopar [®] Multi-Purpose Lube NLGI Grade 2 EP, GC-LB
Latches: Door, Hood/Safety Catch, Swing Gate	Mopar [®] Multi-Purpose Lube NLGI Grade 2 EP, GC-LB
Seat Regulator & Track	Mopar [®] Multi-Purpose Lube NLGI Grade 2 EP, GC-LB
Lock Cylinders	Mopar [®] Lock Cylinder Lube

FLUID TYPES

DESCRIPTION

DESCRIPTION - FLUID TYPES

When service is required, DaimlerChrysler Corporation recommends that only Mopar® brand parts, lubricants and chemicals be used. Mopar® provides the best engineered products for servicing DaimlerChrysler Corporation vehicles.

Only lubricants bearing designations defined by the following organization should be used to service a Chrysler Corporation vehicle.

- Society of Automotive Engineers (SAE)
- American Petroleum Institute (API) (Fig. 4)

• National Lubricating Grease Institute (NLGI) (Fig. 5)

SAE VISCOSITY RATING

An SAE viscosity grade is used to specify the viscosity of engine oil. These are specified with a dual SAE viscosity grade which indicates the cold-to-hot temperature viscosity range. Example SAE 5W-30 = multigrade engine oil.

DaimlerChrysler Corporation only recommends multigrade engine oils.

API QUALITY CLASSIFICATION

This symbol (Fig. 4) on the front of an oil container means that the oil has been certified by the American Petroleum Institute (API) to meet all the lubrication requirements specified by DaimlerChrysler Corporation.



Fig. 4 API Symbol

GEAR LUBRICANTS

SAE ratings also apply to multigrade gear lubricants. In addition, API classification defines the lubricants usage. Such as API GL-5 and SAE 75W-90.

LUBRICANTS AND GREASES

Lubricating grease is rated for quality and usage by the NLGI. All approved products have the NLGI symbol (Fig. 5) on the label. At the bottom NLGI symbol is the usage and quality identification letters. Wheel bearing lubricant is identified by the letter "G". Chassis lubricant is identified by the latter "L". The letter following the usage letter indicates the quality of the lubricant. The following symbols indicate the highest quality.



Fig. 5 NLGI Symbol

- 1 WHEEL BEARINGS
- 2 CHASSIS LUBRICATION

3 - CHASSIS AND WHEEL BEARINGS

SPECIALIZED LUBRICANTS AND OILS

Some maintenance or repair procedures may require the use of specialized lubricants or oils. Consult the appropriate sections in this manual for the correct application of these lubricants.

DESCRIPTION - AXLE

NOTE: DaimlerChrysler recommends using Mopar[®] lubricants or lubricants of equal quality.

FRONT AXLE

• 186FIA (Model 30) - Mopar® Synthentic Gear Lubricant 75W-140

REAR AXLE

9400-9

• 8 1/4 - Mopar[®] Gear Lubricant 75W-90 (Trailer Towing - Mopar[®] Synthentic Gear Lubricant 75W-140

NOTE: Trac-lok[®] equipped axles require 118 ml (4 ounces) of Limited Slip Additive be added to the lubricant.

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