Official

HONDAL SHOPMANUAL ATC 200E

H 10 3



© HONDA MOTOR CO.,LTD. 1982 PRINTED IN JAPAN 6195850 ∌⊙ 30508208D



HOW TO USE THI MANUAL

Sections 1 through 3 apply to the whole motorcycle, while sections 4 through 18 describe parts of the motorcycle, grouped according to location.

Find the section you want on this page, then turn to the table of contens on page 1 of that section.

Most sections start with an assembly or system illustration and all the required specifications, torque values, general instructions, tools and troubleshooting for the section. The subsequent pages give detailed procedures.

If you don't know the source of the trouble, see section 19 TROUBLESHOOTING.

ALL INFORMATION, ILLUSTRATIONS, DIRECTIONS AND SPECIFICATIONS IN-CLUDED IN THIS PUBLICATION ARE BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF APPROVAL FOR PRINTING. HONDA MOTOR CO., LTD. RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME WITHOUT NOTICE AND WITHOUT INCURRING ANY OBLIGATION WHATEVER. NO PART OF THIS PUBLICATION MAY BE REPRODUCED WITHOUT WRITTEN PERMI-SSION.

> HONDA MOTOR CO., LTD. Service Publications Office

CONTENTS

	GENERAL INFORMATION	1
	LUBRICATION	2
	MAINTENANCE	3
ENGINE	FUEL SYSTEM	4
	ENGINE REMOVAL/INSTALLATION	5
	CYLINDER HEAD/VALVES	6
	CYLINDER/PISTON	7
	CLUTCH/OIL PUMP	8
	RECOIL STARTER	9
	SUBTRANSMISSION	10
	TRANSMISSION/CRANKSHAFT	11
CHASSIS	FRONT WHEEL/SUSPENSION/BRAKE/ STEERING	12
	REAR WHEEL/BRAKE/DRIVE MECHANISM	13
	REAR FENDER/EXHAUST PIPE/ CARRIERS	14
ELECTRICAL	IGNITION SYSTEM	15
	BATTERY/CHARGING SYSTEM	16
	STARTER MOTOR	17-
	LIGHTS/SWITCHES	18
	TROUBLESHOOTING	19
	'83 ADDENDUM	20

1

GENERAL SAFETY	1–1	
SERVICE RULES	1–1	
SPECIFICATIONS	1–2	
TORQUE VALUES	1-4	
TOOLS	1—6	
CABLE & HARNESS ROUTING	17	

GENERAL SAFETY

‡(●)NT

ATC200E

WARNING

- If the engine must be running to do some work, make sure the area is well-ventilated. Never run the engine in a closed area. The exhaust contains poisonous carbon monoxide gas.
- The battery generats hydrogen gas which can be highly explosive. Do not smoke or allow flames on sparks near the battery, especially while charging it.

WARNING

1.GENERAL INFORMATION

- Gasoline is extremely flammable and is explosive under certain conditions. Do not smoke or allow flames or sparks in your work area.
- The battery electrolyte contains sulfuric acid. Protect your eyes, skin and clothing. In case of contact, flush thoroughly with water and call a doctor if electrolyte gets in your eyes.

SERVICE RULES

- 1. Use genuine HONDA or HONDA-recommended parts and lubricants or their equivalent. Parts that don't meet HONDA's design specifications may damage the motorcycle.
- 2. Use the special tools designed for this product to avoid damage and incorrect assembly.
- 3. Use only metric tools when servicing this motorcycle. Metric bolts, nuts, and screws are not interchangeable with English fasteners.
- 4. Install new gaskets, O-rings cotter pins, and lock plates when reassembling.
- 5. When tightening bolts or nuts, begin with the larger-diameter or inner bolt first. Then tighten to the specified torque diagonally in 1-4 steps, unless a particular sequence is specified.
- 6. Clean parts in non-flammable or high flash point solvent upon disassembly.
- 7. Lubricate any sliding surfaces before reassembly.
- 8. After reassembly, check all parts for proper installation and operation.

Thank you very much for your reading. Please click here and go back to our website. Then, you can download the complete manual instantly. No waiting.