

Document Title: <b>Description</b>	Function Group: <b>700</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/5 0</b>
Profile:			

## Description

The front frame is made up as an open box section.

It supports the loader unit and carries the front axle.

The rear frame consists of two frame members which are of a closed box design.

The rear frame carries the cab, engine and transmission.

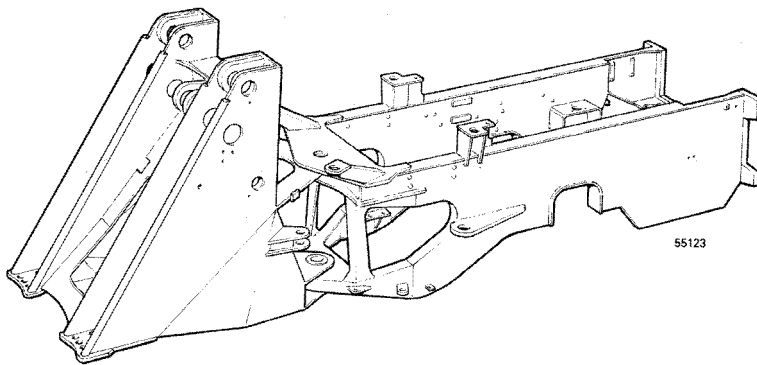
The rear axle and the counterweight are also attached to the rear frame.

Engine and transmission are mounted in the frame on rubber cushions.

Important contact surfaces between the frame and components are machined, thus an accurate fit and strong joints are obtained.

The frame joint is dimensioned to cope with great stresses.

The upper bearing consists of a spherical linkage bearing and the lower bearing consists of two taper roller bearings.



**Figure 1**  
**Frame**

Document Title: <b>Tightening torques</b>	Function Group: <b>700</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/5 0</b>
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## Tightening torques

**Important! Bolted joints which are not listed here should be tightened according to table on page 0:5**

### Frame joint

	<b>L150/L180</b>
	<b>N m(lbf ft)</b>
Bearing housing – frame, lower	85 (63)
Bearing cover – shaft stud, upper	220 (162)
Bearing cover – frame	220 (162)
Bearing cover – shaft stud, lower	220 (162)

Document Title: <b>Frame joint, changing bearings and pins</b>	Function Group: <b>741</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/5 0</b>
Profile:			

## Frame joint, changing bearings and pins

### Op nbr 71436

[999 3651 Draw bolt M30 length 650mm \(25.6in\)](#)

[999 3713 Draw bolt M20 length 700mm \(27.6in\)](#)

[999 3715 Intermediate piece](#)

[999 3722 Support](#)

[999 3725 Draw bolt M20 length 160mm \(6.3in\)](#)

[999 3739 Support](#)

[999 3742 Socket](#)

[E 985 Hose](#)

[11 666 013 Pump](#)

[11 666 014 Jack 12tonnes](#)

[11 666 015 Jack 30tonnes](#)

[11 667 001 Handle](#)

[11 667 100 Drift plate](#)

[11 667 110 Drift plate](#)

[11 667 120 Drift plate](#)

[11 667 130 Drift plate](#)

[11 667 170 Drift plate](#)

[11 667 171 Drift plate](#)

[Ratchet block 750kg \(1654lb\), 2 pcs](#)

[Bottle-type jack 1.5tonnes, 3 pcs](#)

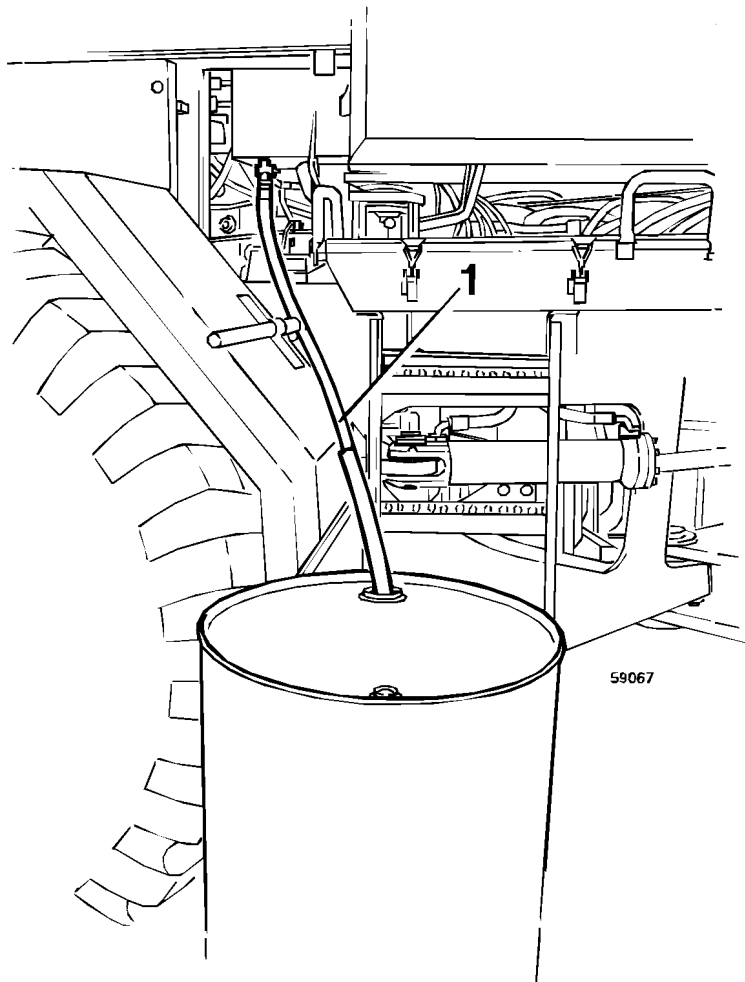
[Screw stud M16 x 260mm \(10.2in\), 2 pcs](#)

### **NOTE!**

The fitting of the pivot pins is facilitated if the pins are cooled down in a freezer to approx. -25°C (-13°F) before they are fitted.

### **Parting machine**

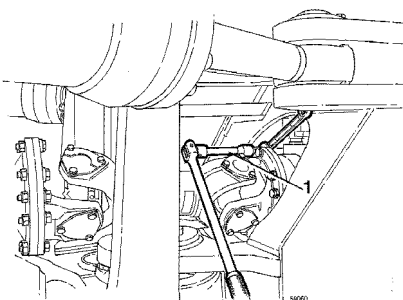
1. Lower the lifting frame and release the hydraulic oil pressure.



**Figure 1**  
**Draining hydraulic oil**

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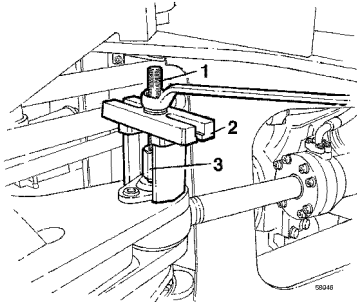
2. Release the pressure in the brake system by depressing the brake pedal repeatedly (30 – 40 times).
3. Turn off the battery disconnect switch.
4. Drain the hydraulic oil, see [Figure 1](#).
5. Remove the front propeller shaft, see [Figure 2](#).  
Weight approx. 30kg (66lb).  
Lift one of the front wheels and rotate the propeller shaft half a turn in order to gain access to all bolts.



**Figure 2**  
**Removing propeller shaft**

1	3742
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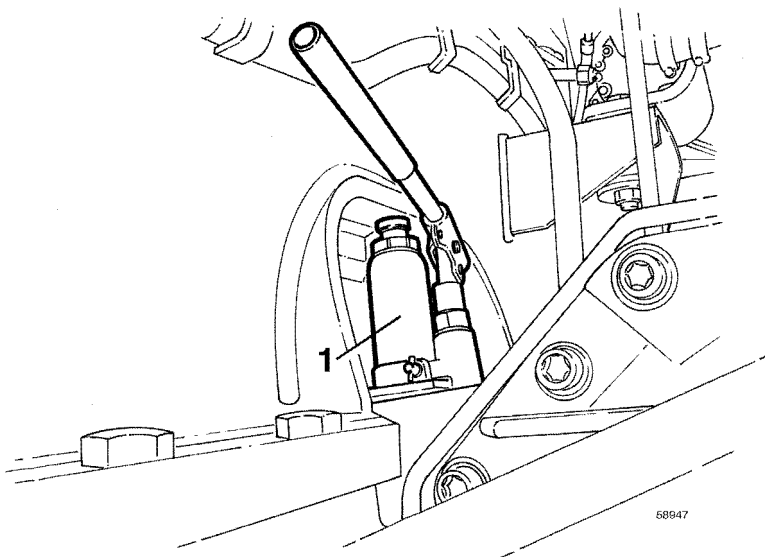
- Remove the wall lining over the electrical distribution box and detach connector F and when applicable also connector FE in the electrical distribution box and the earth connection. Loosen the clamps and detach the cable harness from the rear frame.



**Figure 3**  
**Removing piston rod, steering cylinder**

1	3725
2	3722
3	3715

- Detach the steering cylinder piston rods, see [Figure 3](#).
- Detach pressure hose and return hose from the couplings at the frame joint. Position an oil vessel under, in order to collect the oil which runs out of the hoses.



**Figure 4**  
**Blocking rear axle oscillation**

1	Bottle-type jack, 1.5tonnes
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- Block the rear axle oscillation by positioning a jack on either side of the machine between frame and rear axle, see [Figure 4](#).
- Loosen the steering system shift valve and the clamping at the upper frame joint pin. Move aside and if necessary tie up servo hoses and brake hose so that the upper frame joint pin can be extracted.
- Position two jacks under the rear part of the machine, one under the guard plate and one under the transmission.

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