



# Service Manual

Our energy working for you.™



**Power  
Generation**

## Transfer Switch

125–800 Amperes

OHPC

CHPC

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**⚠WARNING**

**INCORRECT SERVICE OR REPLACEMENT OF PARTS CAN RESULT IN DEATH, SEVERE PERSONAL INJURY, AND/OR EQUIPMENT DAMAGE. SERVICE PERSONNEL MUST BE QUALIFIED TO PERFORM ELECTRICAL AND/OR MECHANICAL SERVICE.**

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# Safety Precautions

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This manual includes the following symbols to indicate potentially dangerous conditions. Read the manual carefully and know when these conditions exist. Then take the necessary steps to protect personnel and the equipment.

**⚠ DANGER** *This symbol warns of immediate hazards that will result in severe personal injury or death.*

**⚠ WARNING** *This symbol refers to a hazard or unsafe practice that can result in severe personal injury or death.*

**⚠ CAUTION** *This symbol refers to a hazard or unsafe practice that can result in personal injury or product or property damage.*

## ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH

High voltage in transfer switch components presents serious shock hazards that can result in severe personal injury or death. Read and follow these suggestions.

Keep the transfer switch cabinet closed and locked. Make sure only authorized personnel have the cabinet and operational keys.

Due to the serious shock hazard from high voltages within the cabinet, all service and adjustments to the transfer switch must be performed only by an electrician or authorized service representative.

Whenever closed transition is used, approval to parallel with the local electric utility must be obtained.

## UTILITY-TO-GENSET OR GENSET TO GENSET APPLICATIONS

If the cabinet must be opened for any reason:

1. Move the operation selector switch on the generator set or sets to Stop.
2. Disconnect the battery charger.
3. Disconnect the starting batteries of the generator set or sets (remove the ground [-] lead first).
4. Remove AC power to the automatic transfer switch. If the instructions require otherwise, use extreme caution due to the danger of shock hazard.

## UTILITY-TO-UTILITY APPLICATIONS

If the cabinet must be opened for any reason, remove AC power to the automatic transfer switch. If the instructions require otherwise, use extreme caution due to the danger of shock hazard.

## GENERAL PRECAUTIONS

Place rubber insulative mats on dry wood platforms over metal or concrete floors when working on any electrical equipment. Do not wear damp clothing (particularly wet shoes) or allow skin surfaces to be damp when handling any electrical equipment.

Jewelry is a good conductor of electricity and should be removed when working on the electrical equipment.

Wear safety glasses whenever servicing the transfer switch and do not smoke near the batteries.

Do not work on this equipment when mentally or physically fatigued, or after consuming alcohol or any drug that makes the operation of equipment unsafe.

### **⚠ WARNING**

***INCORRECT SERVICE OR REPLACEMENT OF PARTS CAN RESULT IN DEATH, SEVERE PERSONAL INJURY, AND/OR EQUIPMENT DAMAGE. SERVICE PERSONNEL MUST BE TRAINED AND EXPERIENCED TO PERFORM ELECTRICAL AND/OR MECHANICAL SERVICE.***

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