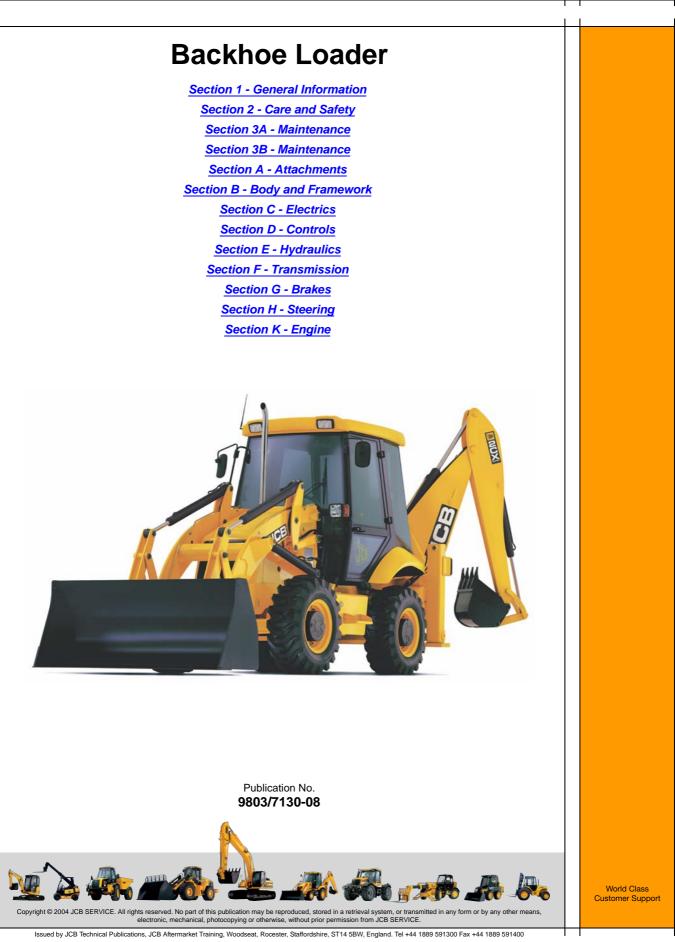
Service Manual







Notes:

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About this Publication

Introduction

About this Publication

T11-004

Using the Service Manual

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

The illustrations in this publication are for guidance only. Where the machines differ, the text and/or the illustration will specify.

General warnings in Section 2 are repeated throughout the manual, as well as specific warnings. Read all safety statements regularly, so you do not forget them.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt.

Where a torque setting is given as a single figure it may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third.

The manufacturer's policy is one of continuous improvement. The right to change the specification of the machine without notice is reserved. No responsibility will be accepted for discrepancies which may occur between specifications of the machine and the descriptions contained in this publication.

Finally, please remember above all else safety must come first!

Section Numbering

The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1 General Information includes torque settings and service tools.
- 2 Care and Safety includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3 Maintenance includes service schedules and recommended lubricants for all the machine.

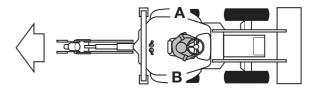
The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A Attachments
- **B** Body and Framework, etc.

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

Left Side, Right Side

In this manual, 'left' **A** and 'right' **B** mean your left and right when you are seated correctly in the machine. This is so whether you are facing the front or the rear.



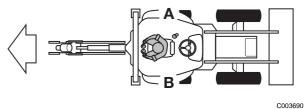


Fig 1.

T11-005



About this Publication

Machine Nomenclature

In this Service Manual, reference is made to machine models, e.g. 2CX, 2CXU, these are European machine model names. North American machine models have different names, the tables below show the European and the equivalent North American nomenclature.

Table 1.

European:	North American:
2CX	210S
2CXU	210SU

Machine Identification Plate

Machine Identification

Machine Identification Plate

The machine has an identification plate mounted on the loader tower. The serial numbers of the machine and its major units are stamped on the plate.

The serial number of each major unit is also stamped on the unit itself. If a major unit is replaced by a new one, the serial number on the identification plate will be wrong. Either stamp the new number of the unit on the identification plate, or simply stamp out the old number. This will prevent the wrong unit number being quoted when replacement parts are ordered.

The machine and engine serial numbers can help identify exactly the type of equipment you have.

Typical Vehicle Identification Number (VIN)

SLP	3CX	т	S	2	Е	0960001
1	2	3	4	5	6	7

- 1 World Manufacturer Identification
- 2 Machine Model
- 3 Steer Type (T= 2WS, F= 4WS)
- 4 Build Type (S=Sideshift, C=Centremount, L=Loader)
- 5 Year of Manufacture:

4 = 2004

- 5 = 2005
- 6 = 2006
- 7 = 2007
- 6 Manufacturer Location (E = England)
- 7 Machine Serial Number

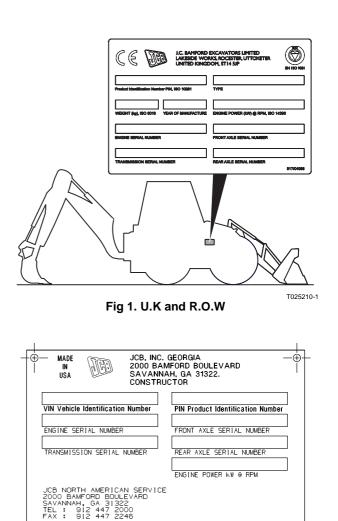


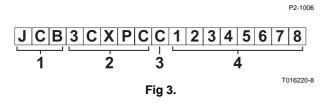
Fig 2. North America

PARTS AND SERVICE ARE OBTAINABLE FROM YOUR JCB DISTRIBUTOR



Machine Identification Plate

Typical Product Identification Number (PIN)



- 1 World Manufacturer Identification (3 Digits)
- 2 Machine Model (5 Digits)
- 3 Check Letter (1 Digit)

The Check Letter is used to verify the authenticity of a machine's PIN.

4 Machine Serial Number (8 Digits)

Each machine has a unique serial number.



Component Identification Plates

Component Identification Plates

Typical Engine Identification Number

Engine data labels **A** are located on the cylinder block at position **C** and rocker cover **D** (if fitted). The data label contains important engine information and includes the engine identification number **E**.

A typical engine identification number is explained as follows:

SA	320/40001	U	00001	04
1	2	3	4	5

1 Engine Type

SA = naturally aspirated.

SB = turbocharged.

SC = turbocharged and intercooled.

SD = turbocharged.

SE = electronic common rail fuel injection, turbocharged and intercooled.

SF = turbocharged and intercooled.

- 2 Engine part number
- 3 Country of manufacture

U = United Kingdom

- 4 Engine Serial Number
- 5 Year of Manufacture

The last three parts of the engine identification number are stamped on the cylinder block at position ${\bf B}$.

U 00001 04

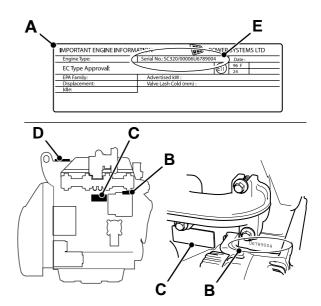


Fig 4. Engine

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